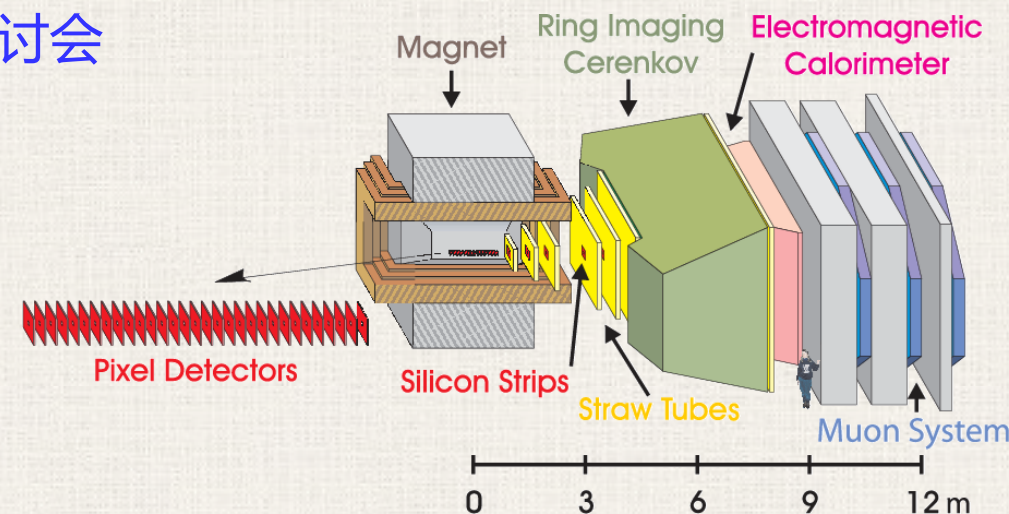
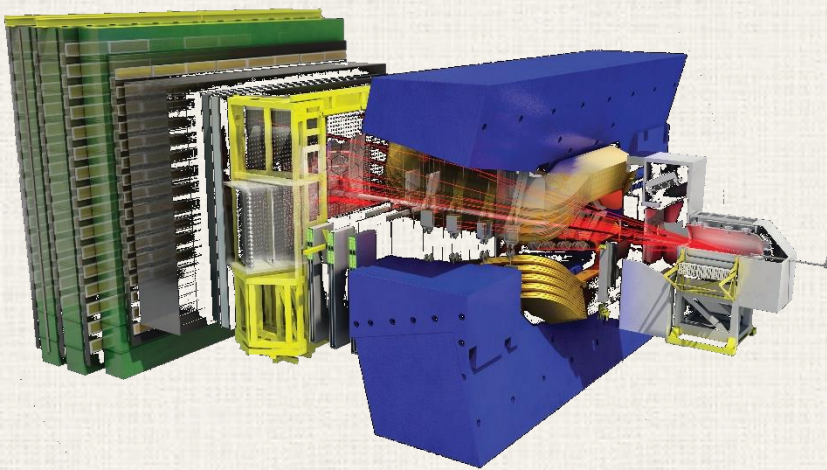


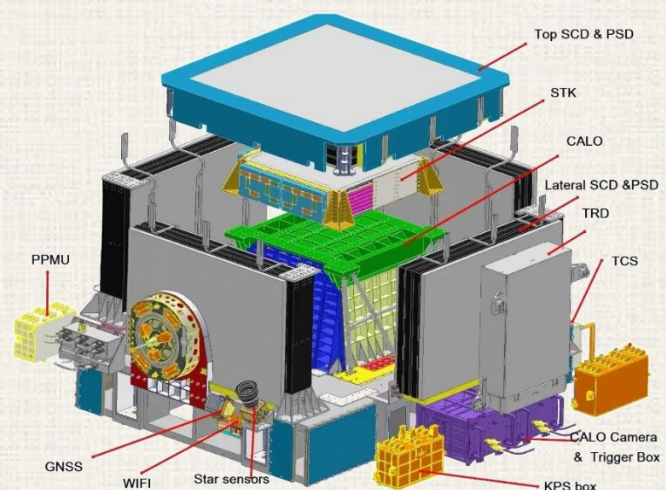
# 粒子物理实验中硅探测器

王建春 / 高能物理研究所

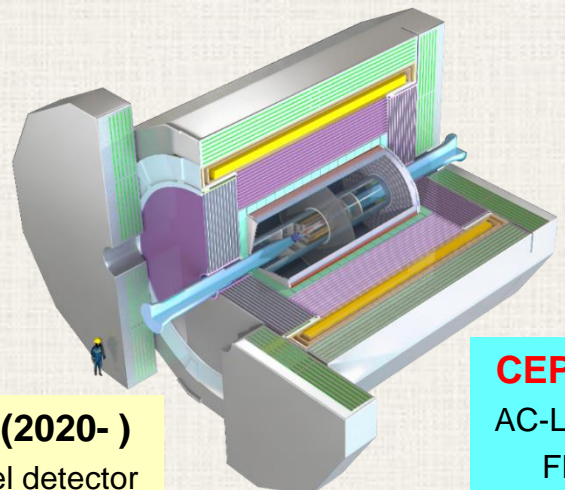
第六届半导体辐射探测器研讨会

2026.04.16-19, 上海



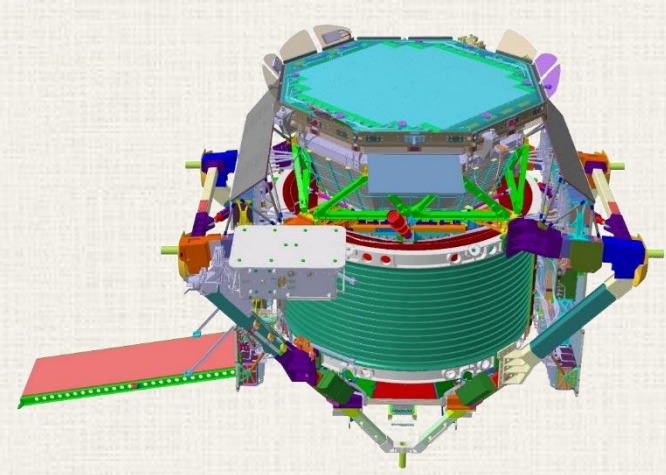


**HERD SCD, STK (2025-)**  
Strip detector, FE ASIC readout



**CEPC VTX (2020-)**  
Monolithic pixel detector

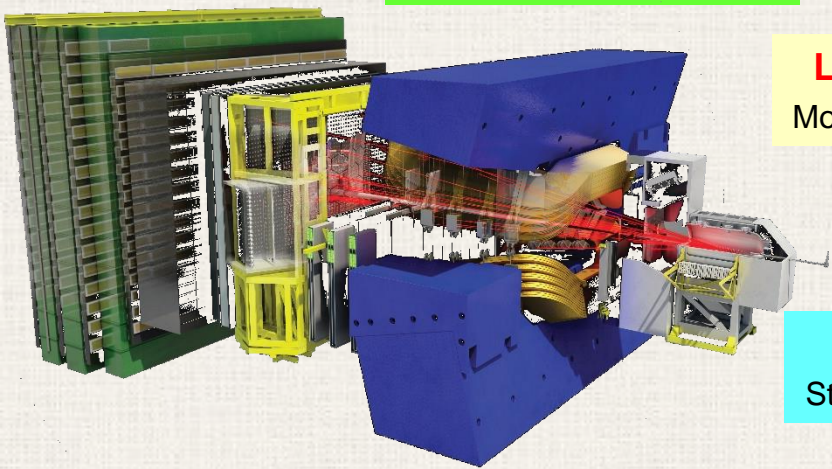
**CEPC OTK (2024-)**  
AC-LGAD strip detector  
FE ASIC readout



**AMS L0 (2021-2027)**  
Strip detector, FE ASIC readout

**LHCb VELO (2005-2012)**  
Strip detector, BE ASIC readout

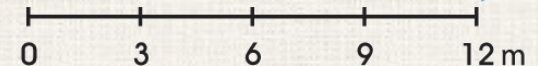
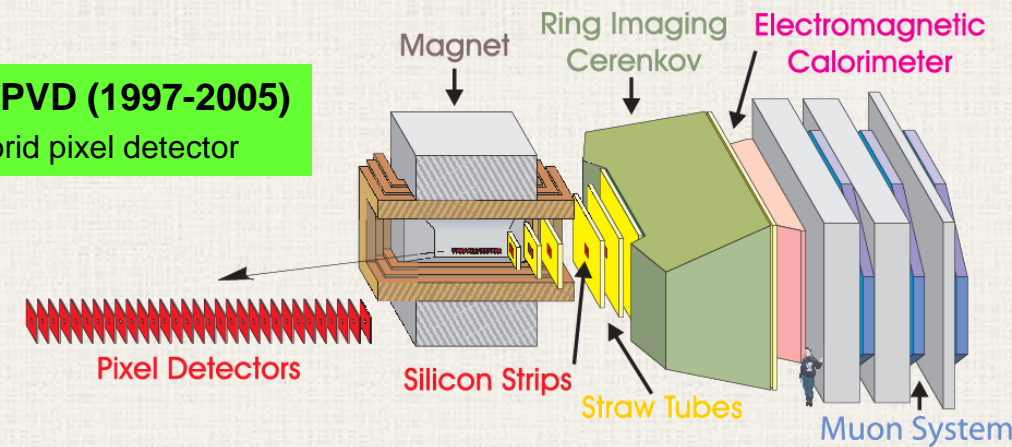
**LHCb VP (2010-2012)**  
Hybrid pixel detector

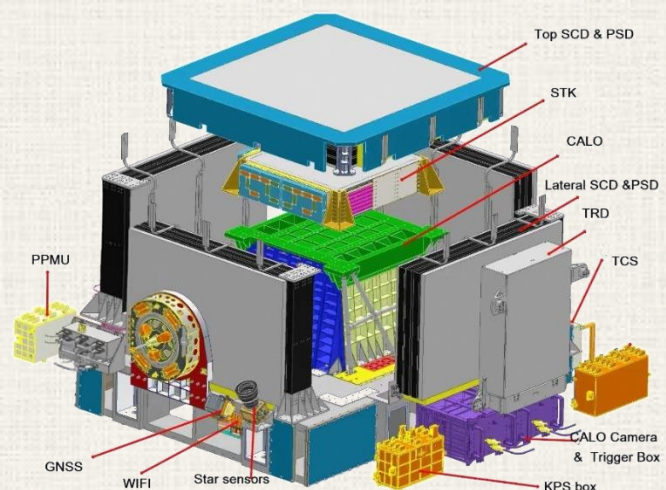


**LHCb UP (2020-)**  
Monolithic pixel detector

**LHCb UT (2010-)**  
Strip detector, FE ASIC readout

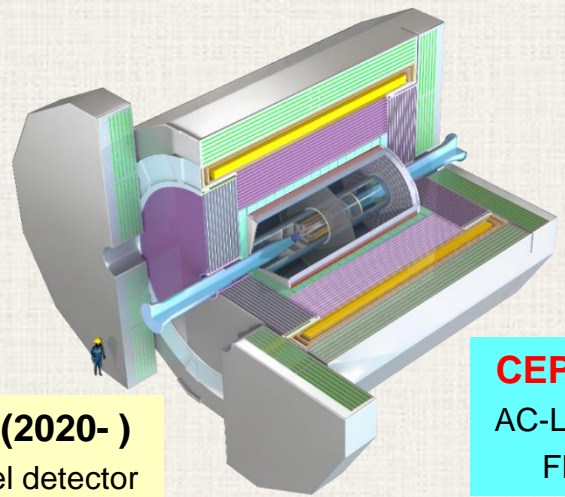
**BTeV PVD (1997-2005)**  
Hybrid pixel detector





**HERD SCD, STK (2025-)**  
Strip detector, FE ASIC readout

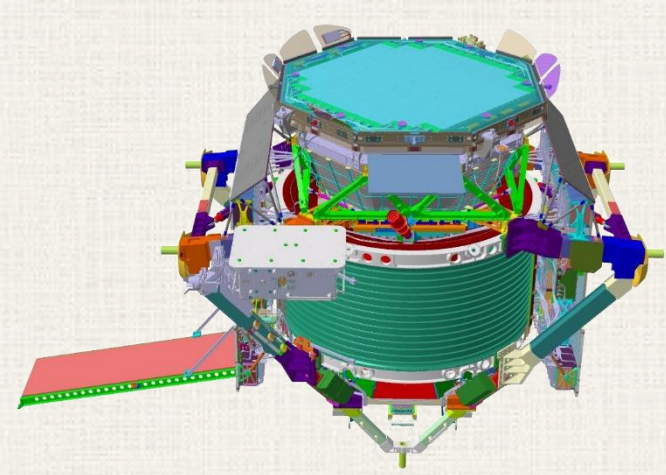
乔锐



**CEPC VTX (2020-)**  
Monolithic pixel detector

**CEPC OTK (2024-)**  
AC-LGAD strip detector  
FE ASIC readout

严琪、严雄波

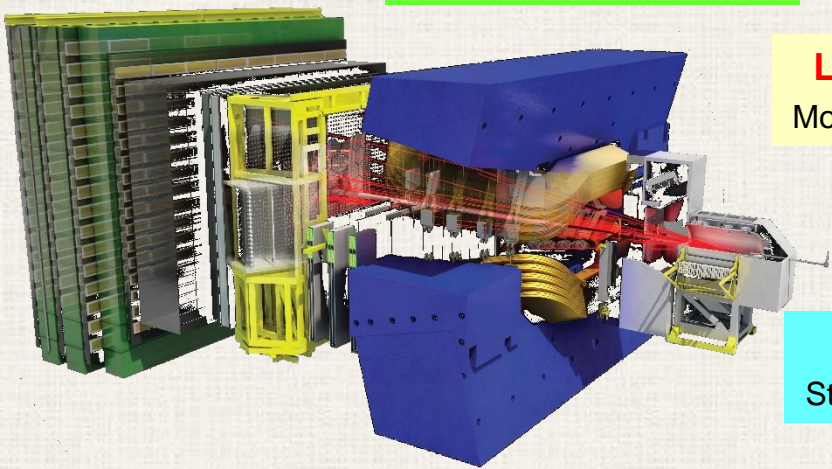


**AMS L0 (2021-2027)**  
Strip detector, FE ASIC readout

徐子骏

**LHCb VELO (2005-2012)**  
Strip detector, BE ASIC readout

**LHCb VP (2010-2012)**  
Hybrid pixel detector



**LHCb UP (2020-)**  
Monolithic pixel detector

袁煦昊

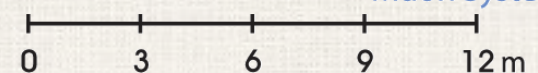
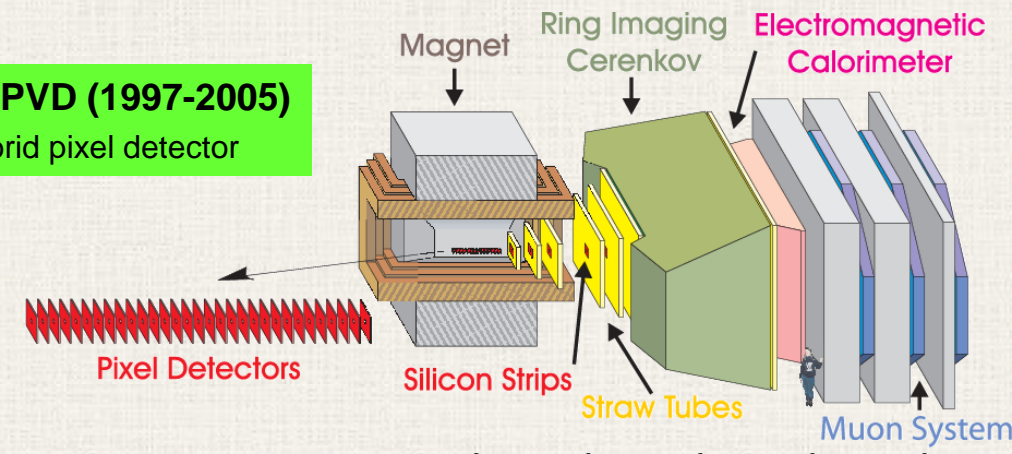
**LHCb UT (2010-)**  
Strip detector, FE ASIC readout

**CEPC ITK (2022-)**  
Monolithic pixel detector

李一鸣

周扬、张慧

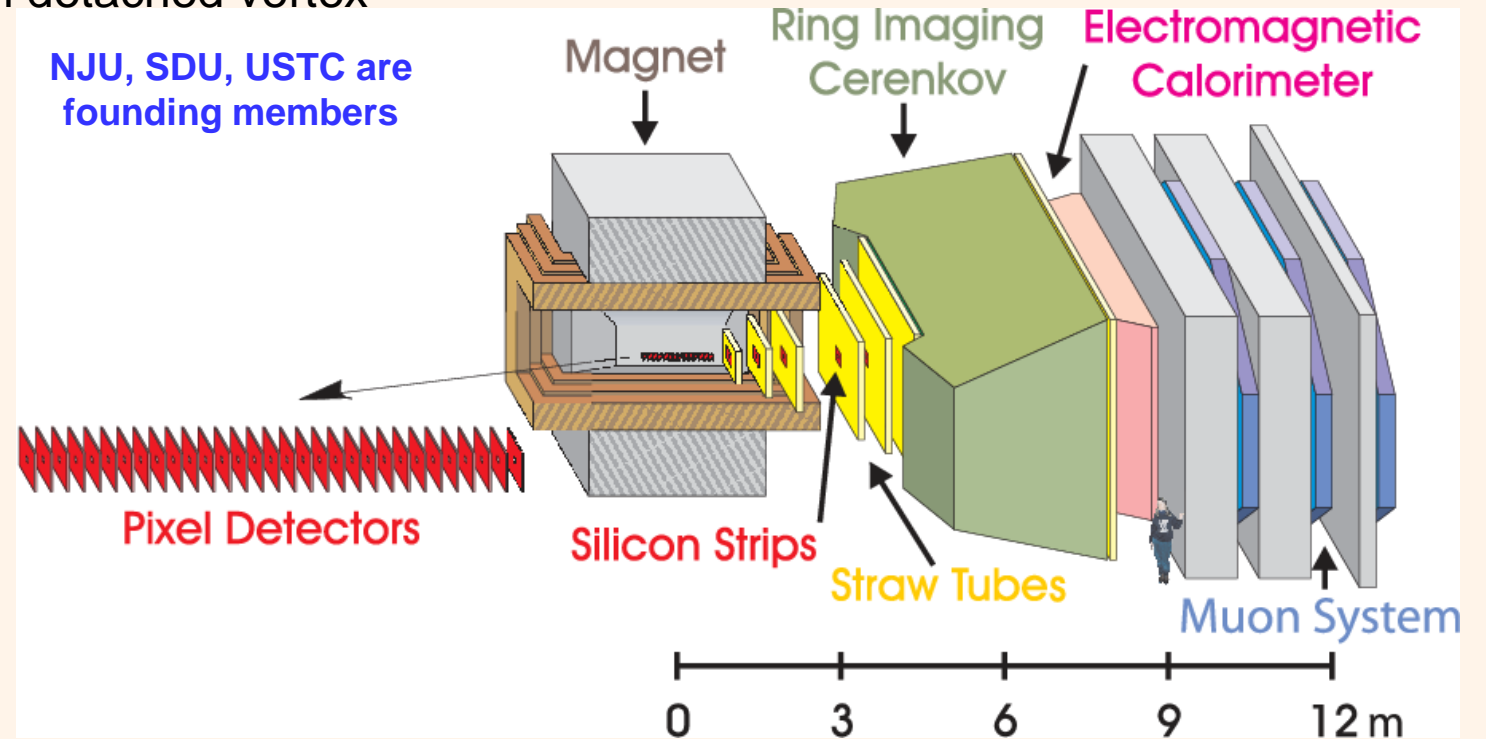
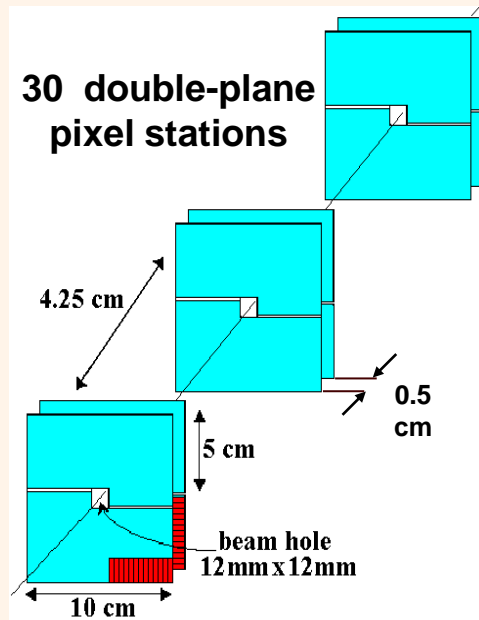
**BTeV PVD (1997-2005)**  
Hybrid pixel detector



- ❑ Similar physics goal as the LHCb
- ❑ Key parameters
  - $p\bar{p}$  collisions @ 1.8 TeV
  - $L \sim 2 \times 10^{32} \text{ cm}^{-2}\text{s}^{-1}$
  - 132 ns bunch spacing
- ❑ Silicon pixel vertex detector in a magnetic field
- ❑ Deadtime-less trigger based on detached vertex

**BTeV PVD (1997-2005)**

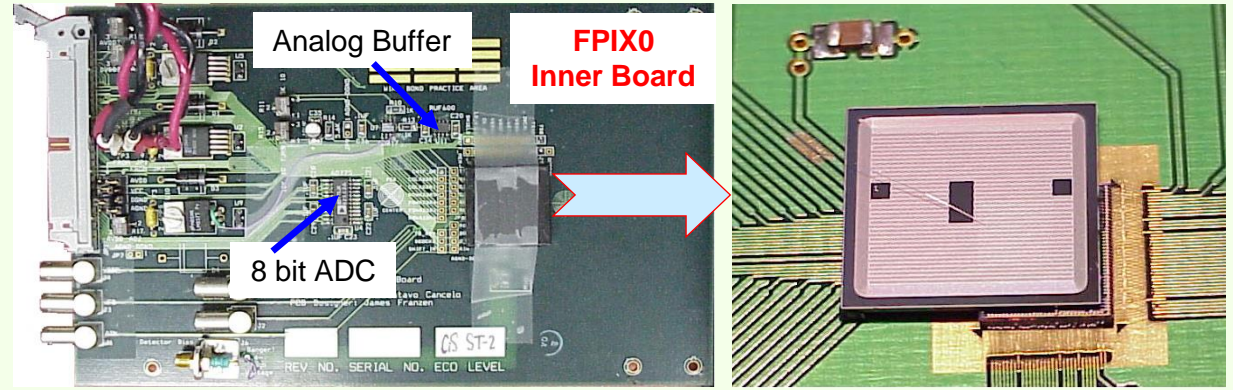
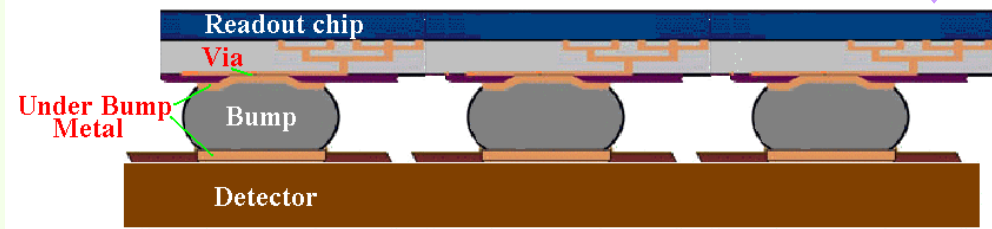
Sheldon Stone      Simon Kwan      Joel Butler



## Readout Chip

0.25  $\mu\text{m}$  CMOS process, ENC $\sim$ 100 e

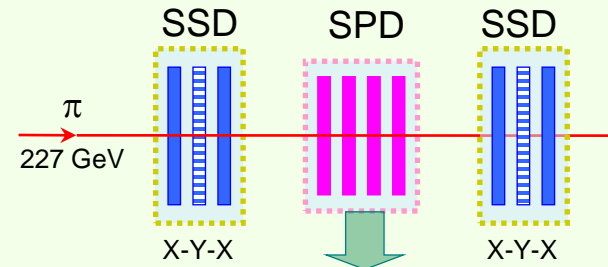
- FPIX0: 64 $\times$ 12 cells, 8-bit external ADC
- FPIX1: 160 $\times$ 18 cells, 2-bit internal FADC
- FPIX2: 128 $\times$ 22 cells, 3-bit internal FADC



## Pixel sensor (n<sup>+</sup>np<sup>+</sup>)

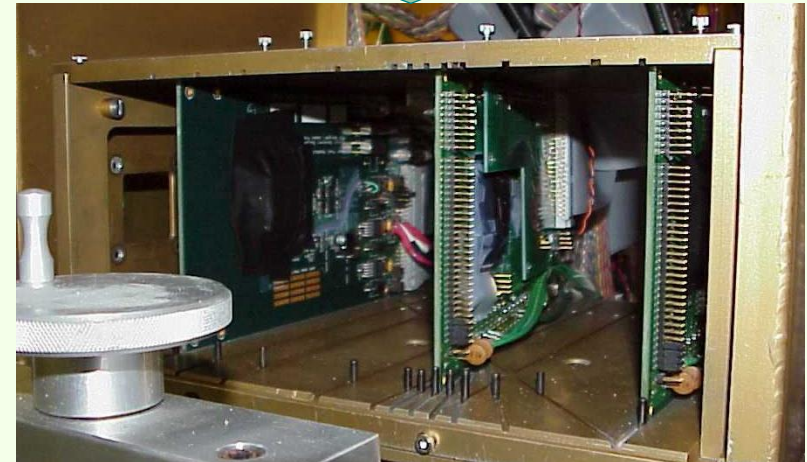
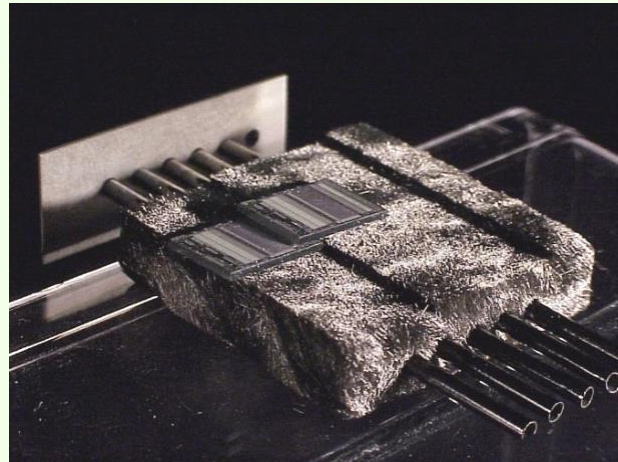
pixel size: 50 $\times$ 400  $\mu\text{m}^2$

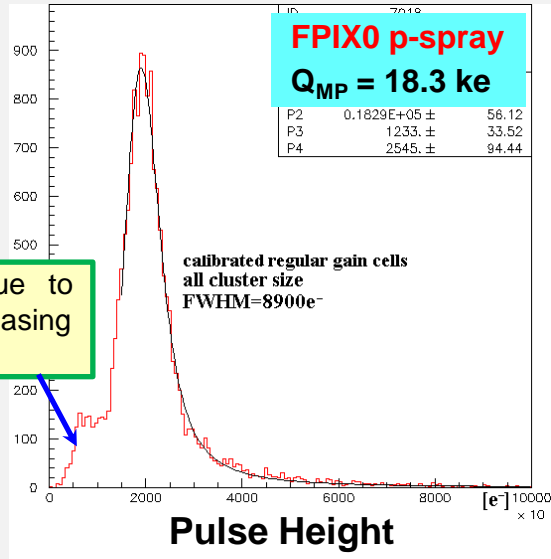
- ☑ ST1-CiS p-stop
- ☑ ST2-CiS p-spray
- ☑ ST1-Seiko p-stop
- ☑ ST2-Seiko p-spray



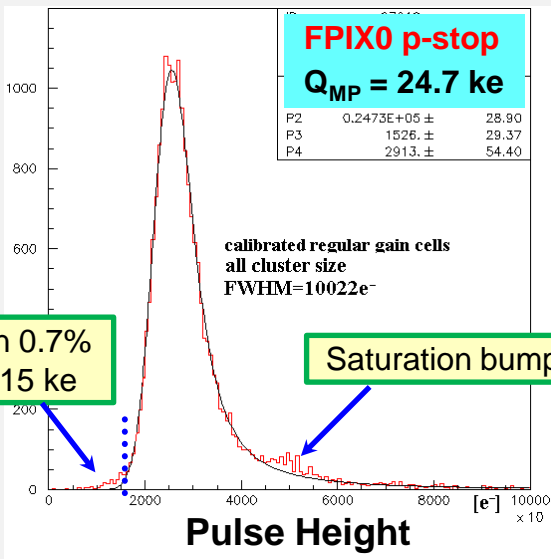
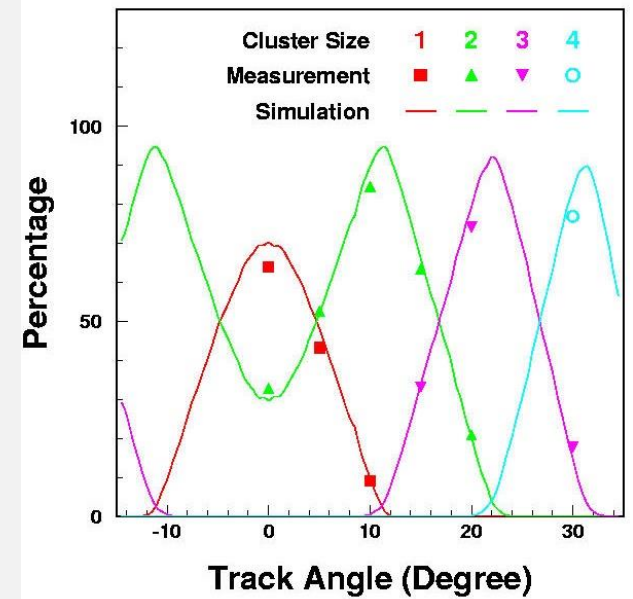
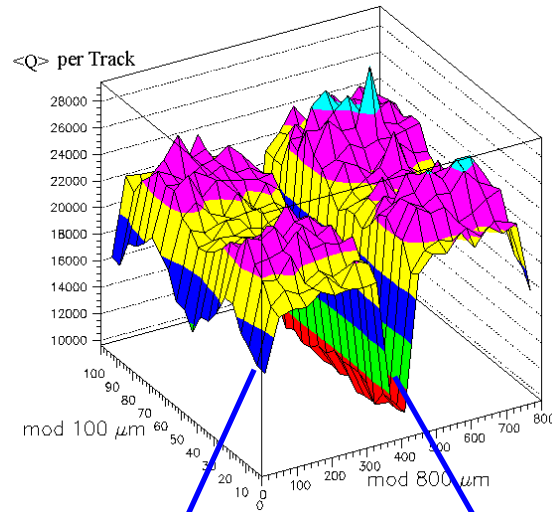
Shingled surface support for overlaps of multi-chips

Total  $\sim$  0.9%  $X_0$  / 2-layer





Charge loss due to punch-through biasing and floating atoll

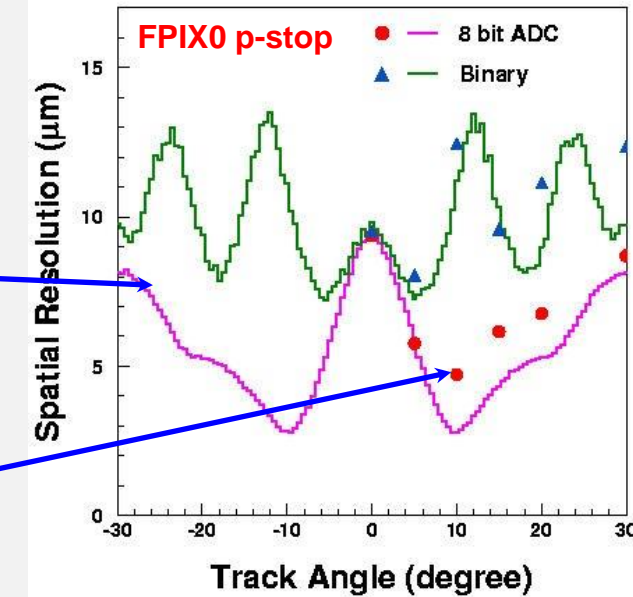


Less than 0.7% with  $Q < 15 \text{ ke}$

Saturation bump

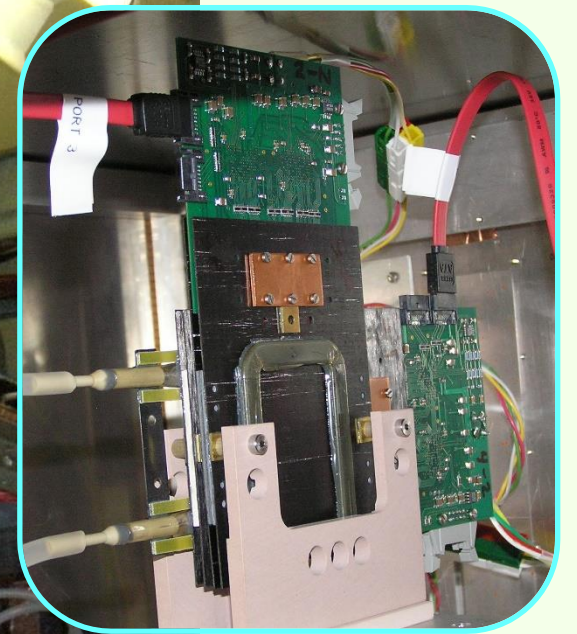
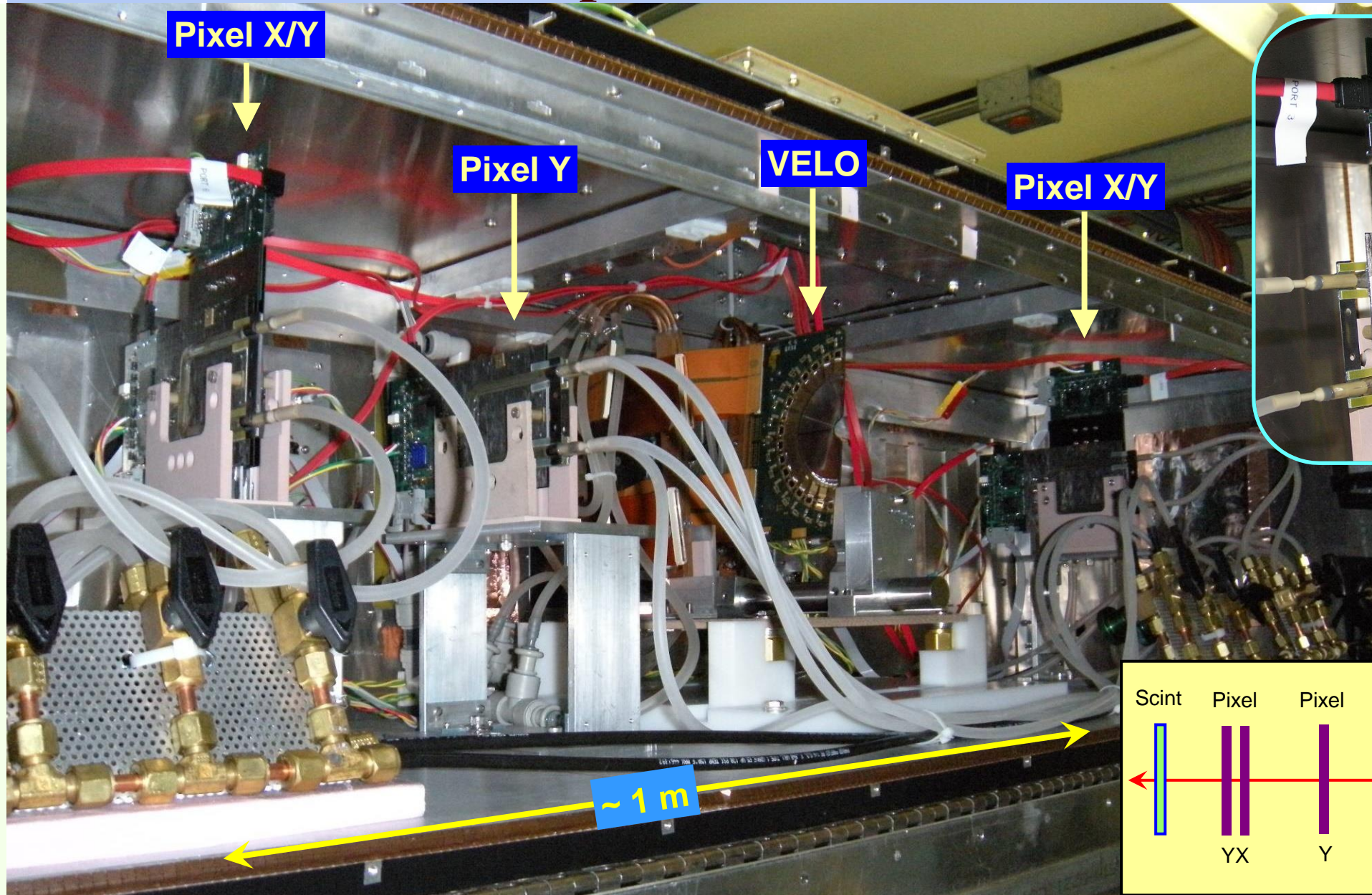
MC simulation

Measurement  
(including tracking error)

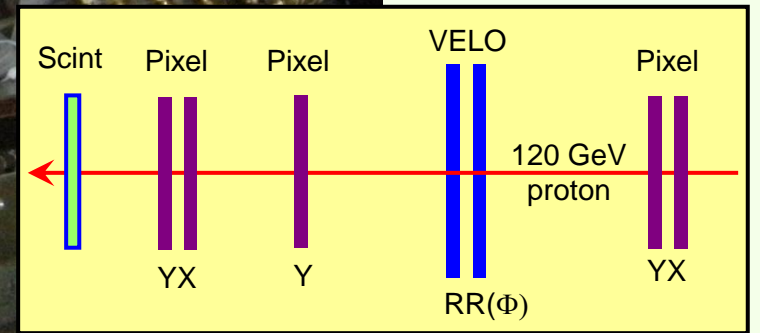




# A Telescope of BTeV Pixel Stations



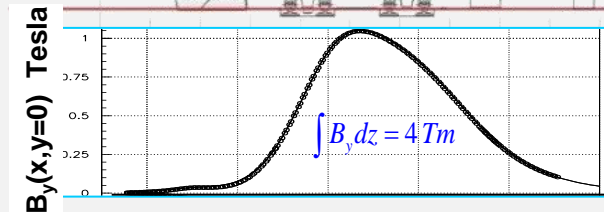
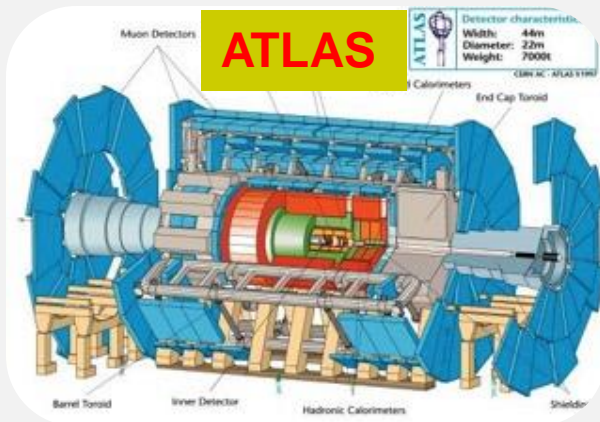
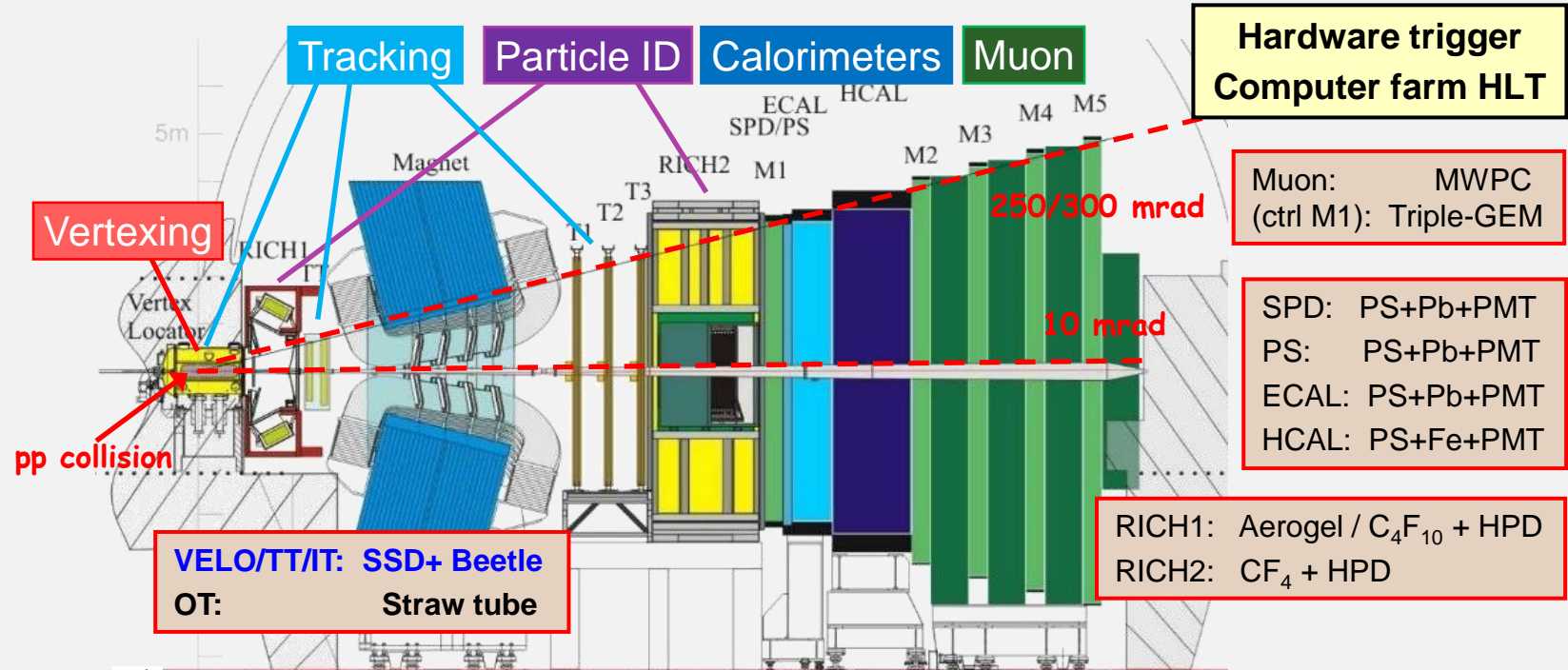
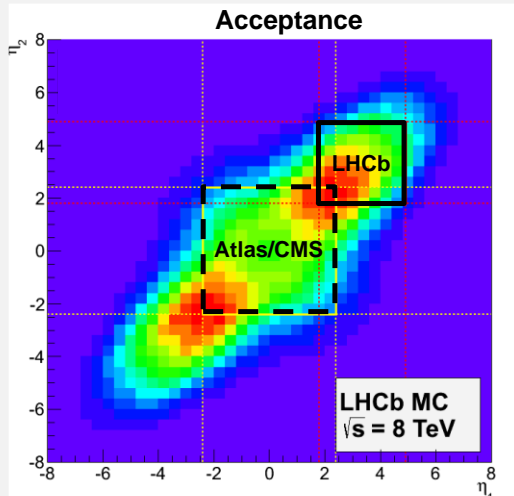
With  
**David Christian**  
and ...



# The LHCb Experiment



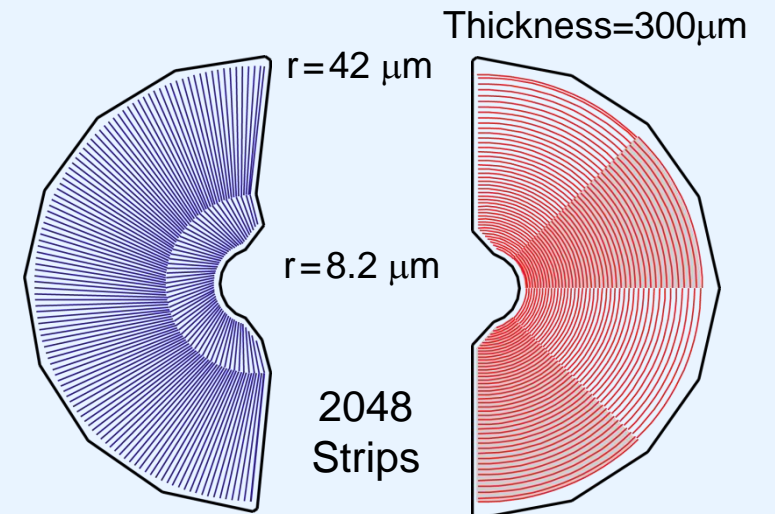
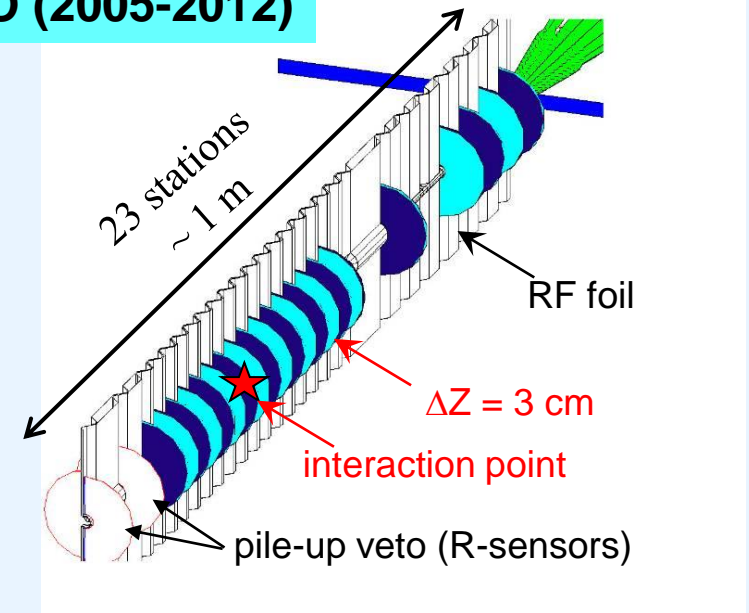
- ❖ The LHCb detector covers the forward region. This is driven by the physics goals: to study  $b$  &  $c$  sectors on CP-violation, rare decays, & search for new physics.
- ❖ Correlated production of  $b\bar{b} \Rightarrow$  flavor tagging. Boost in  $Z \Rightarrow$  decay length measurement.



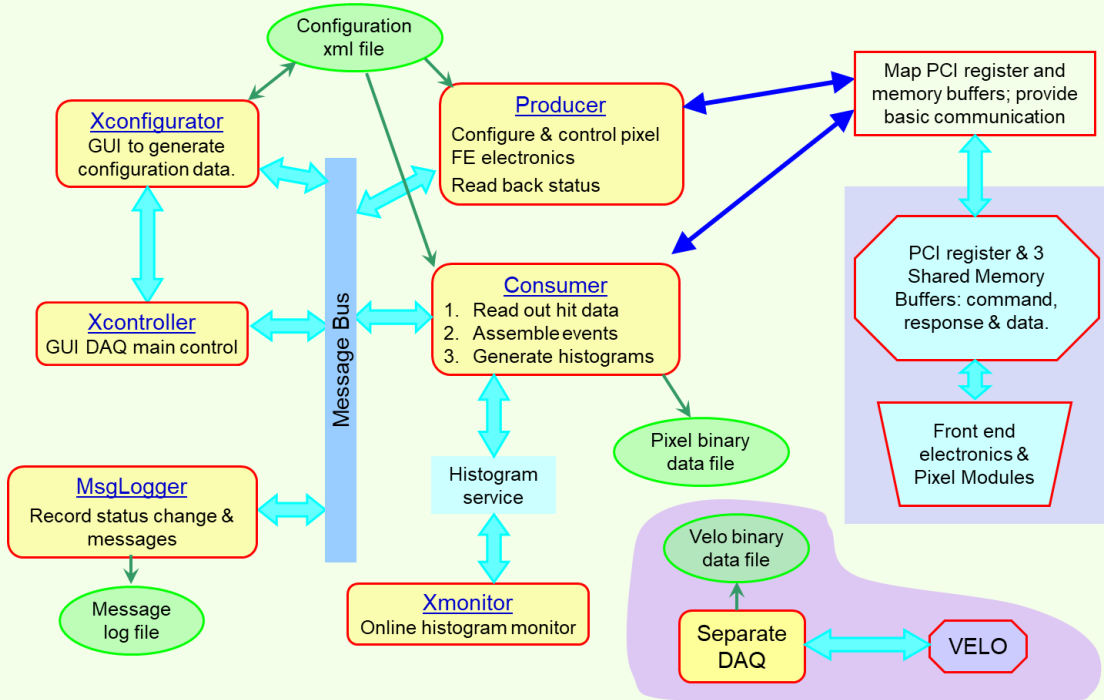
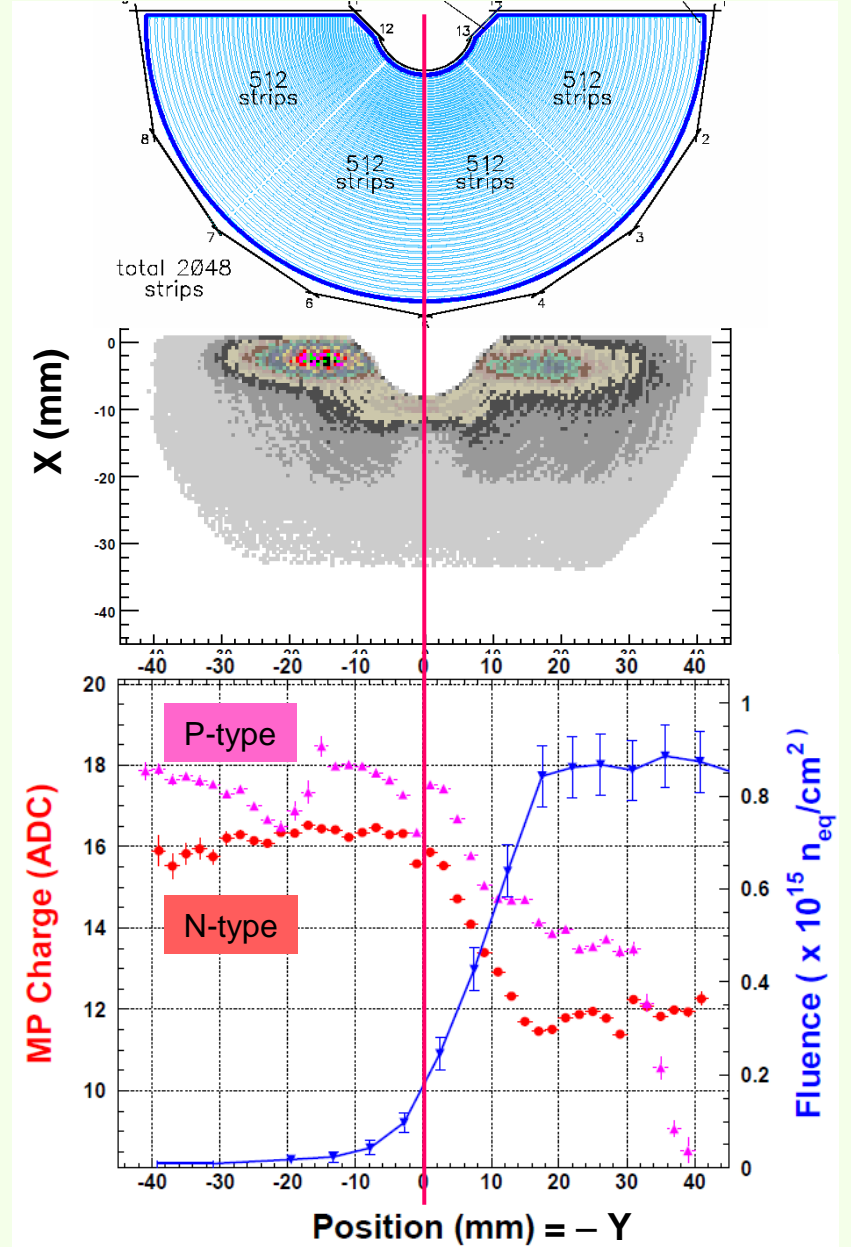
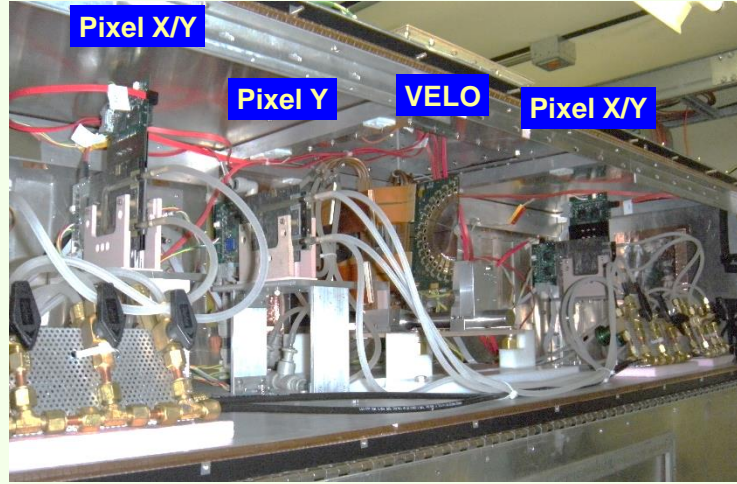
- $\Delta p/p = 0.5\%$  at  $<20 \text{ GeV}$ ,  $1.0\%$  at  $200 \text{ GeV}$
- IP resolution  $\sim 15 + 29/p_T [\text{GeV}/c] \mu\text{m}$
- Decay time resolution  $45 \text{ fs}$  (e.g.  $B_s \rightarrow J/\psi \phi$ )
- Kaon ID  $\sim 95\%$  for  $5\% \pi \rightarrow K$  mis-ID probability

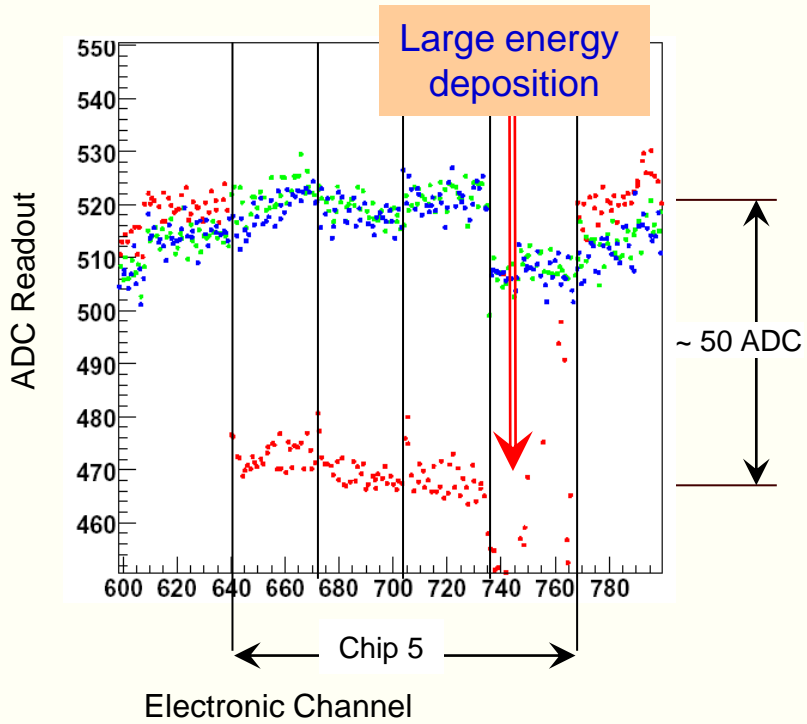
## LHCb VELO (2005-2012)

- ❖ SSD n+ in n-bulk sensors, max fluence  $\sim 7 \times 10^{14} n_{eq} \text{cm}^{-2}$
- ❖ R- $\Phi$  geometry, 40–100  $\mu\text{m}$  pitch.
- ❖ Serialized ( $\times 32$ ) **differential analog output** from Beetle ASICs
- ❖ Optimized for
  - Tracks originating from beam-beam interactions
  - **Fast online 2D (R-z) tracking**
  - Fast offline 3D tracking in two steps (R-z then  $\phi$ )

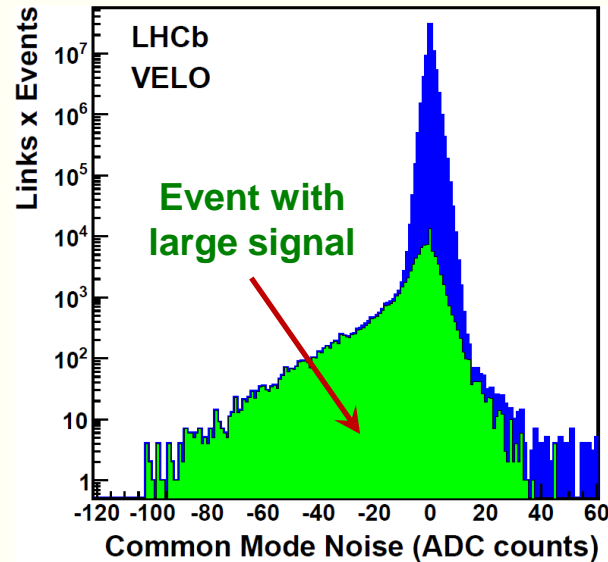
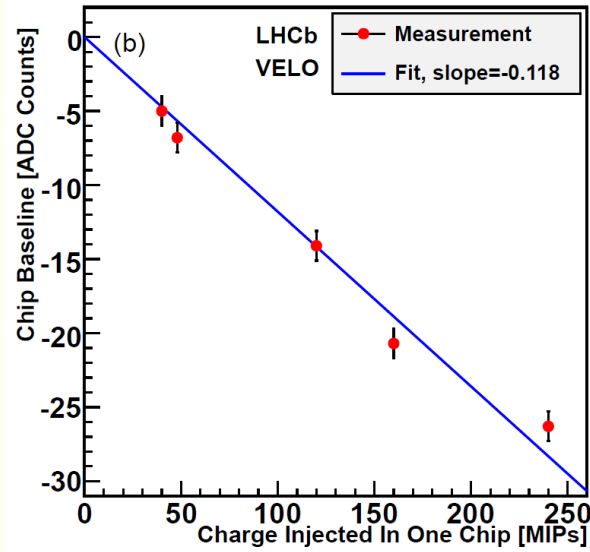


# VELO Testbeam at FNAL





There large energy deposition in a few strips, resulting in the common pedestal to drop in the whole chip (**JC effect**)



## Firmware Algorithm

$$sum = \sum \begin{cases} data(i) & -127 < data(i) < t1 \\ 0 & others \end{cases}$$

$$CM1 = (sum + 16) \gg 5$$

$$sum = \sum \begin{cases} data(i) & |data(i) - CM1| < t2 \\ CM1 & others \end{cases}$$

$$CM2 = (sum + 16) \gg 5$$

$$sum = \sum \begin{cases} data(i) & |data(i) - CM2| < t3 \\ CM2 & others \end{cases}$$

$$CM3 = (sum + 16) \gg 5$$

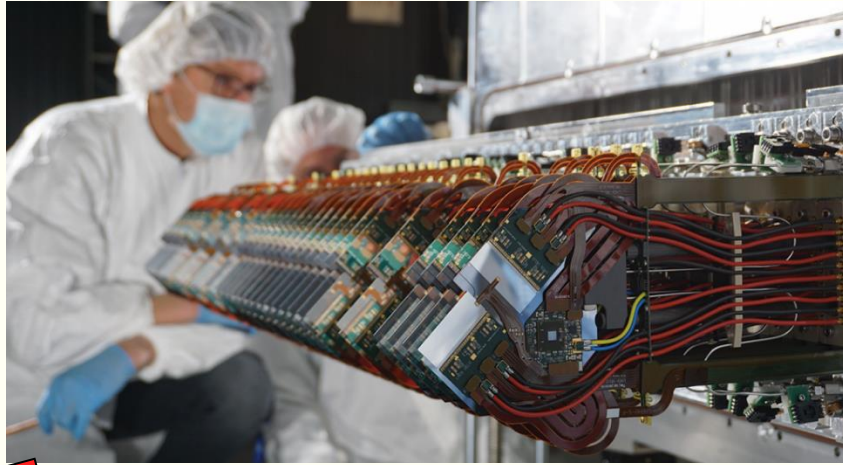
$$N3 = N(|data(i) - CM2| < t3)$$

$$Nrec = N \begin{cases} data(i) \leq ts \ \& \\ data(i) - CM3 > ts \end{cases}$$

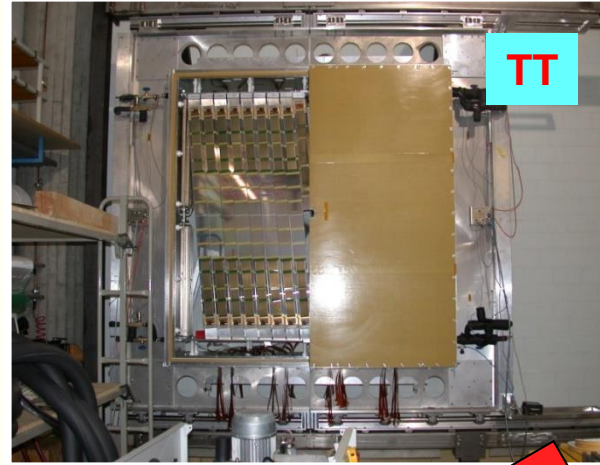
if ( $N3 \geq ncms$  &  $Nrec \leq nrec$ )  
 $data(i) = data(i) - CM3$   
 else  
 $data(i) = data(i)$



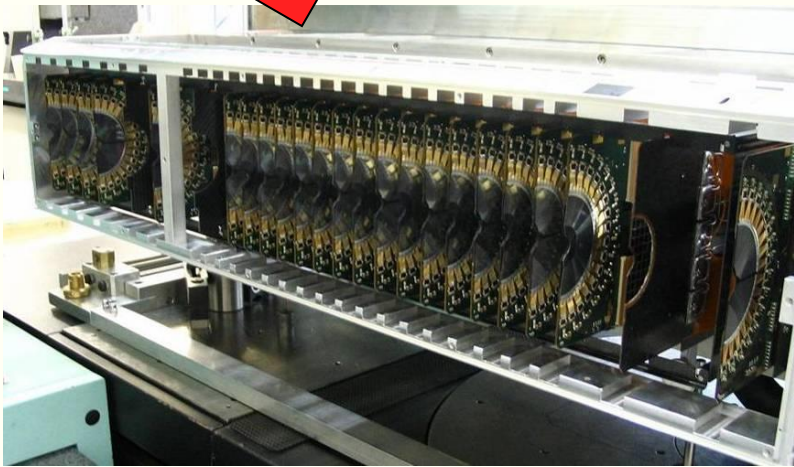
# LHCb Tracking & Phase-I Upgrade



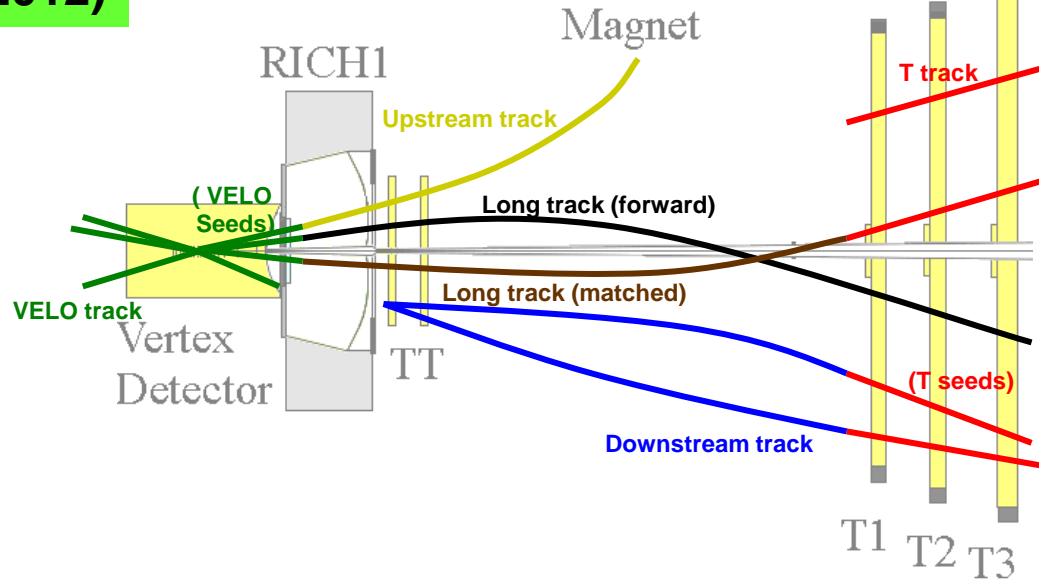
**LHCb VP (2010-2012)**



**LHCb UT (2010- )**







**LHCb VELO (2005-2012)**

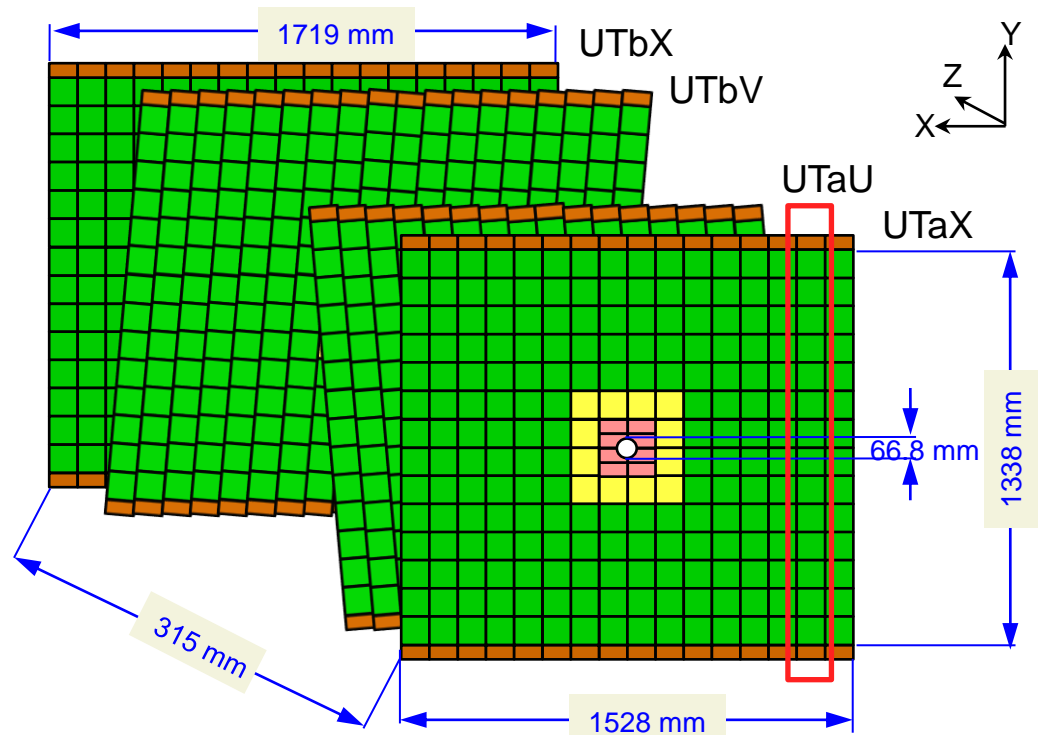


**From < 1 MHz hardware trigger to 40 MHz total-software-based trigger**

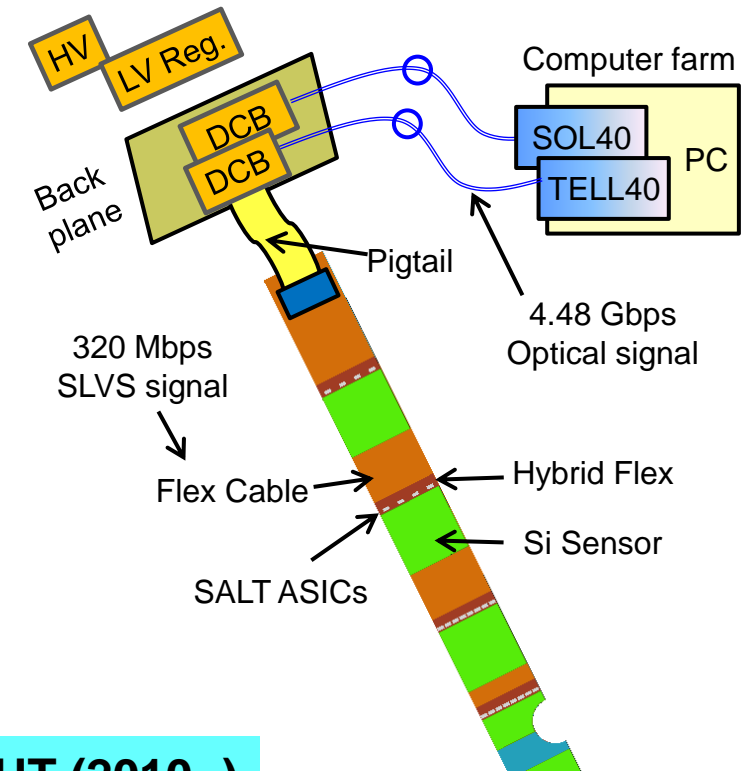


Sensor	 A	 B	 C	 D
Pitch ( $\mu\text{m}$ )	187.5	93.5	93.5	93.5
Length (mm)	~100	~100	~50	~50
Strips/sensor	512	1024	1024	1024
SALTs/sensor	4	8	8	8

- ❑ Much improved coverage & segmentation
- ❑ Read out at 40 MHz by custom-designed SALT ASICs in the sensor proximity
- ❑ Digital events are packed in SALT, and sent out at the end of detector via optical fibers
- ❑ Sensor is more radiation resilient,  $\Phi_{\text{max}} \sim 5 \times 10^{14} n_{\text{eq}} \text{cm}^{-2}$

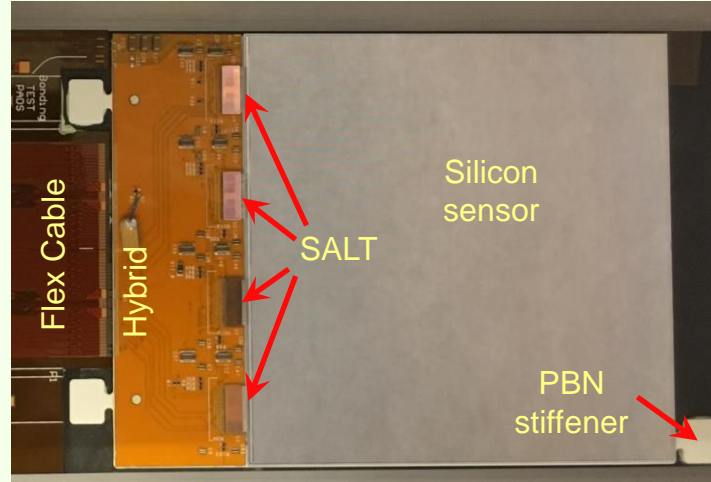
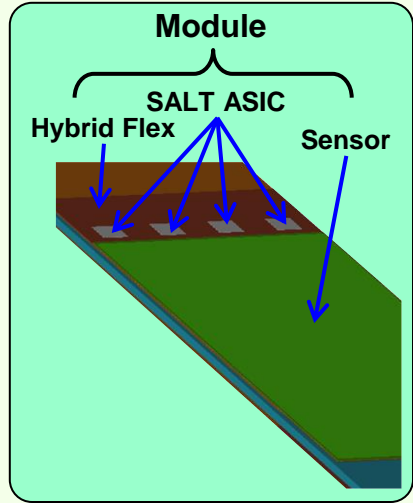


Central circular cut-out & overlapping sensors

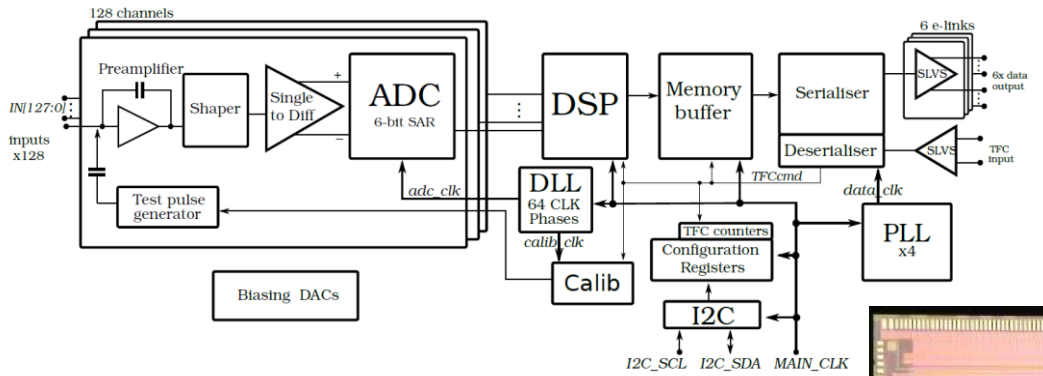


LHCb UT (2010- )

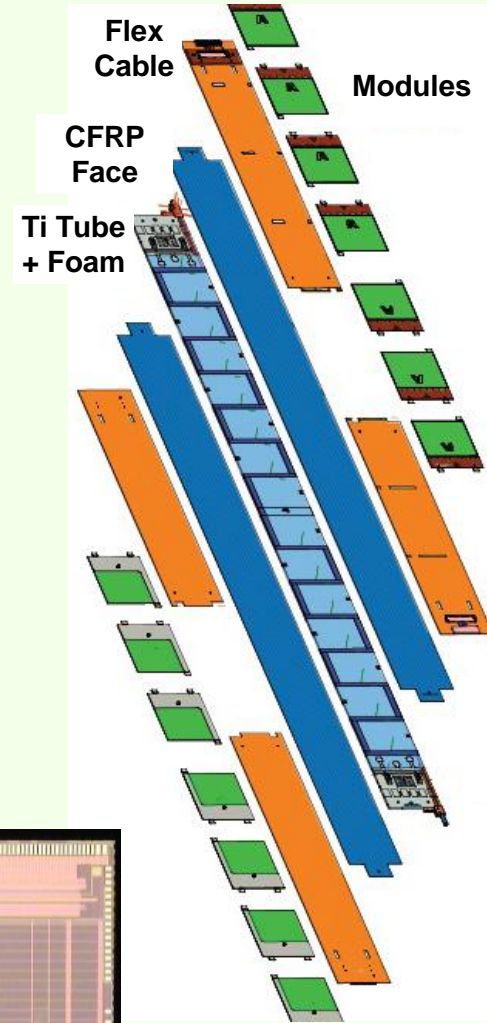
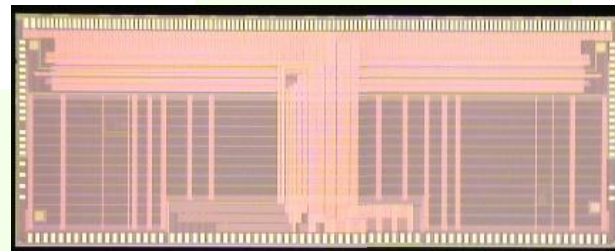
# UT Module and Stave



**UT Module**

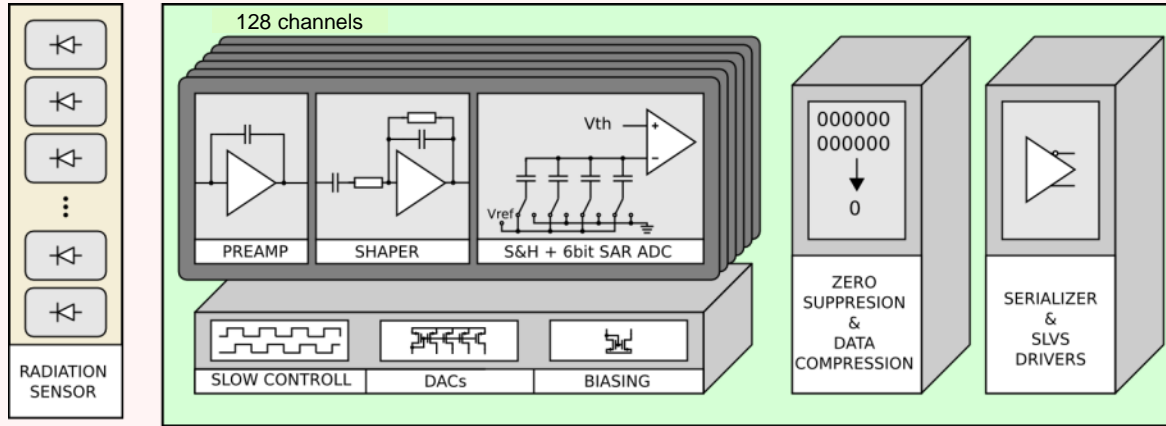


**SALT ASIC**

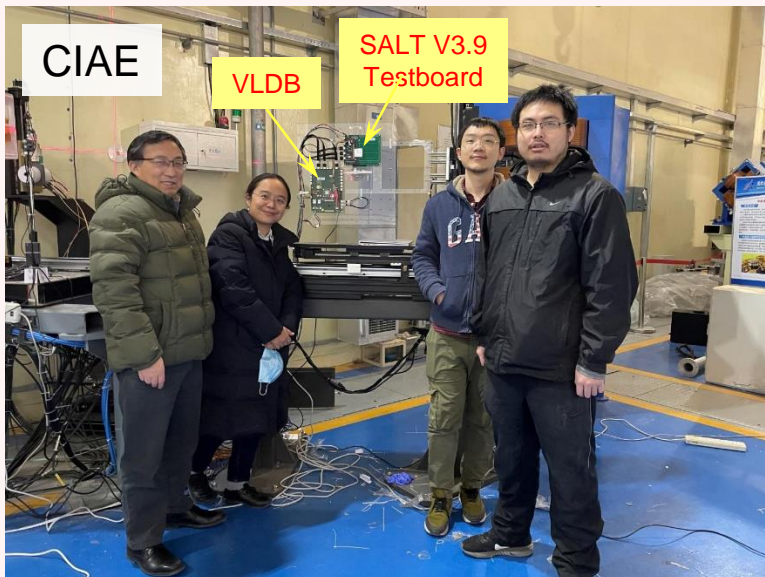


**UT Stave**

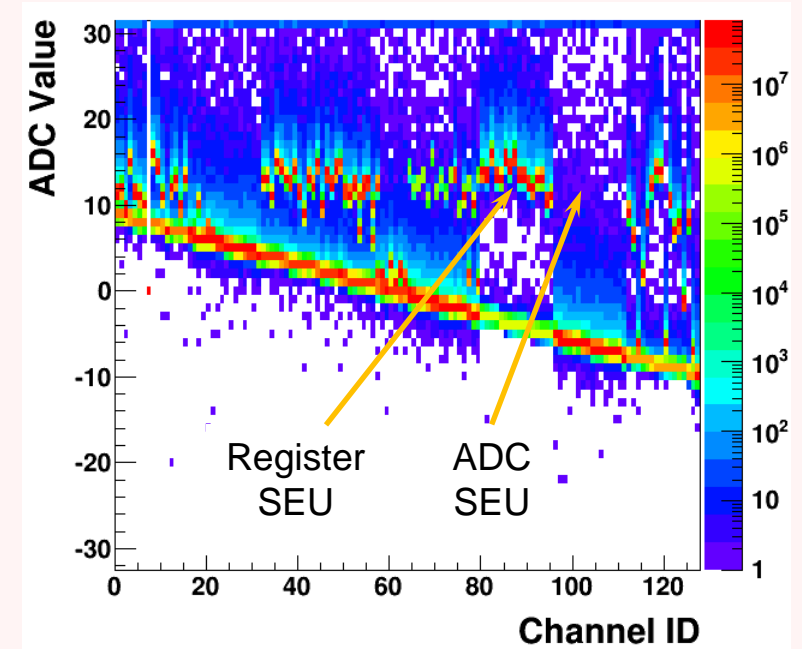




- CMOS 130 nm technology (IBM, TSMC)
- 40 MHz readout, digital data packet in ASIC
- 128 channels, per channel preamplifier & 6-bit ADC
- Sensor capacitance 2-12 pF, AC coupled
- Dynamic range ~ 30 ke, both input signal polarities
- Noise: ENC ~ 1000 e @ 10 pF + 50 e / pF
- $T_{peak} < 25$  ns, short tail ~5% @  $25\text{ns} + T_{peak}$
- Power consumption < 6 mW / channel.



- ❑ Custom-designed SALT ASIC
- ❑ Validation of SALT functionalities by IHEP & Syracuse groups
- ❑ **Radiation hardness is very crucial**, a few studies at MGH, PSI, CIAE, and CSNS, led by IHEP group
- ❑ Few iterations for radiation hardened reinforcement, Mixed use in the final system due to tight schedule





# UT Installation

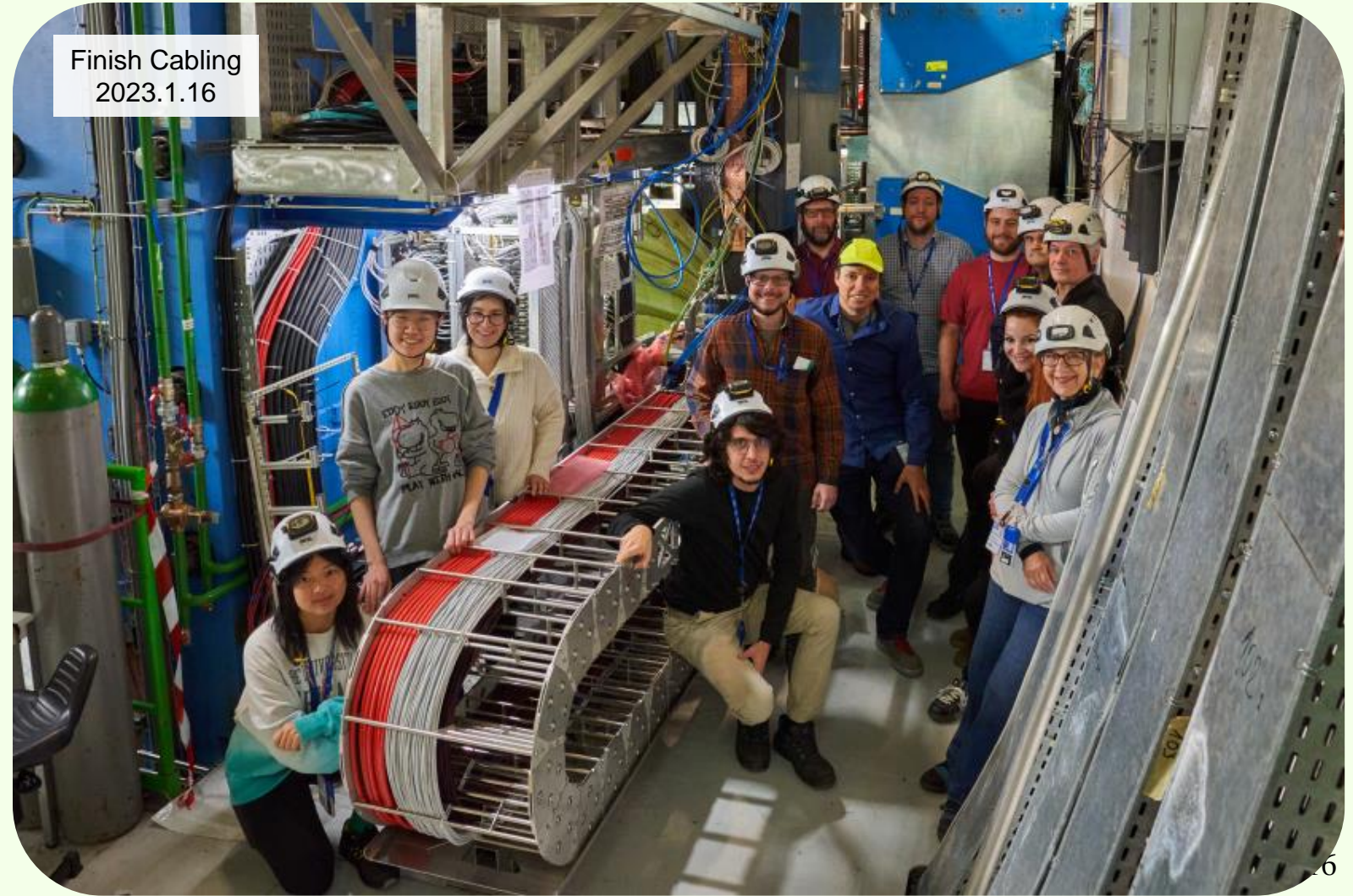


Start Slice Setup  
2019.12.03

- ❑ The Chinese team played key role in the UT installation.
- ❑ Maintain sufficient human resource at CERN during the difficult time (IHEP, THU, HNU, CCNU, LZU, SCNU, UCAS)



C-side Ready  
2022.11.28



Finish Cabling  
2023.1.16



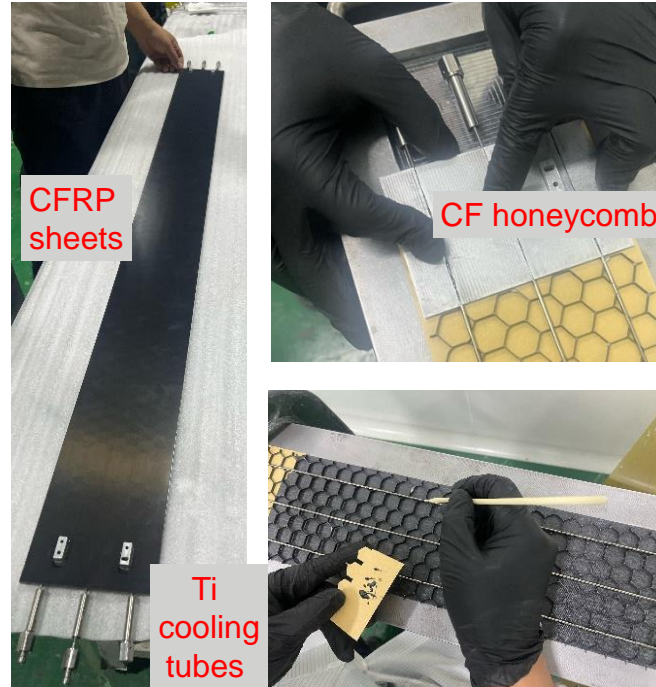
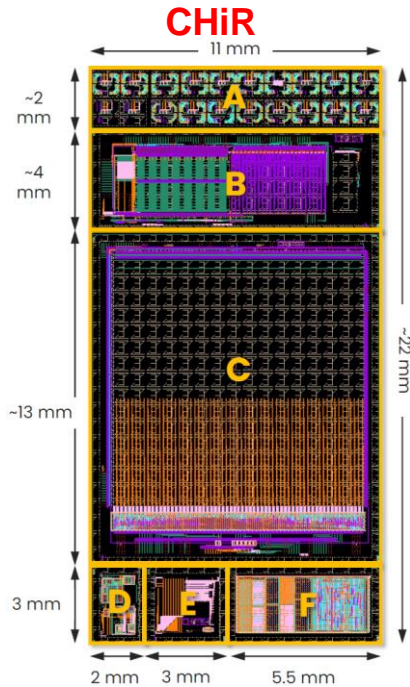
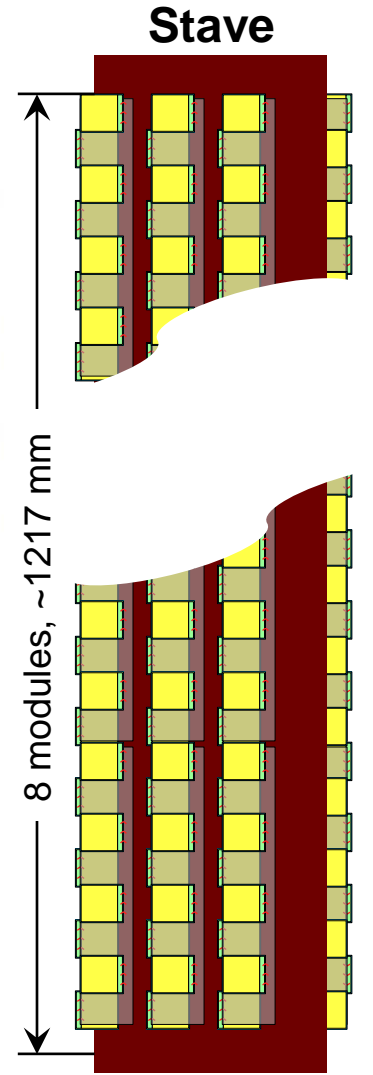
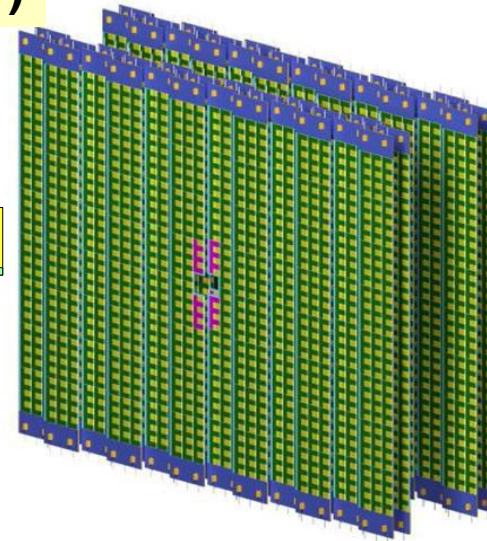
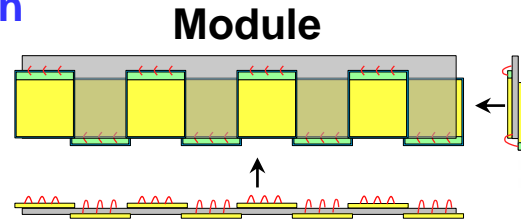
# LHCb UP Detector



## LHCb UP (2020- )

- ❑ A HV-CMOS pixel detector, total active area  $\sim 7 \text{ m}^2$ , to be installed during LS4
- ❑ 4 chip candidates. **Pursue domestic production**

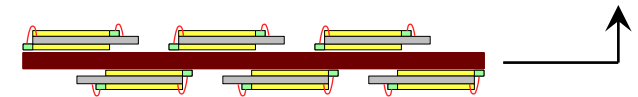
- Spatial resolution  $\sim 10 \mu\text{m}$
- Time resolution 3-5 ns
- Power  $< 200 \text{ mW/cm}^2$
- Rad-hard:  $3 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$



Prototype bare stave



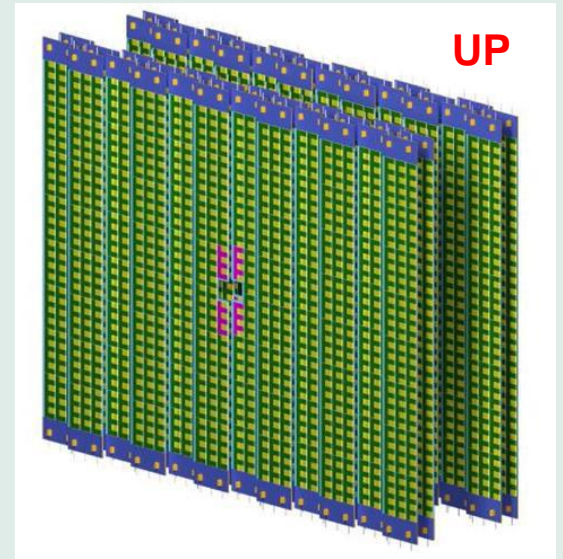
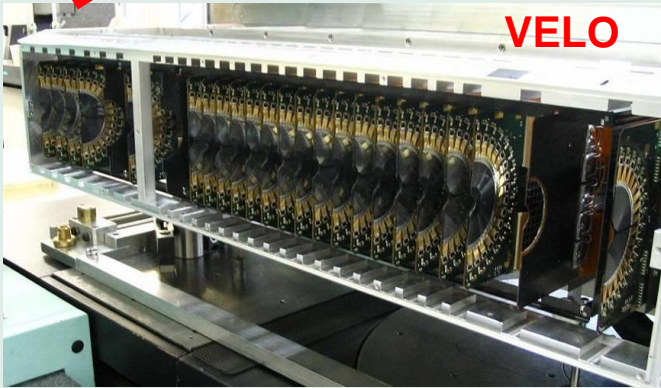
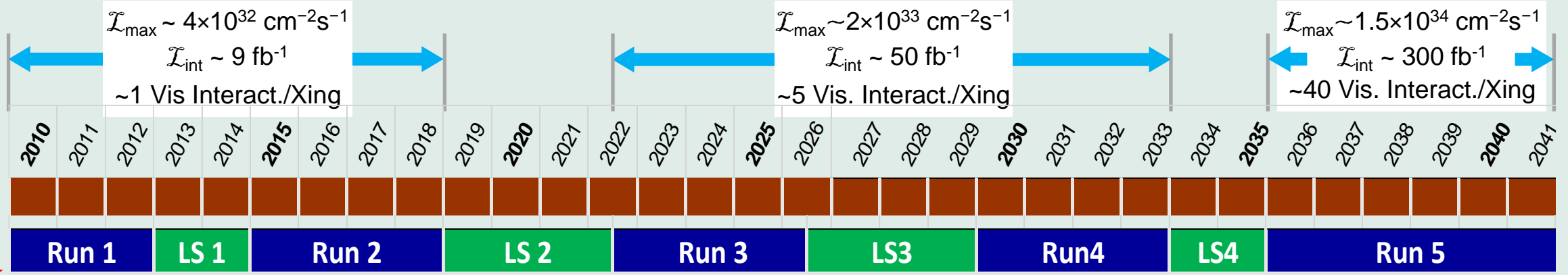
Prototype module



参考：袁煦昊、周扬、张慧的报告

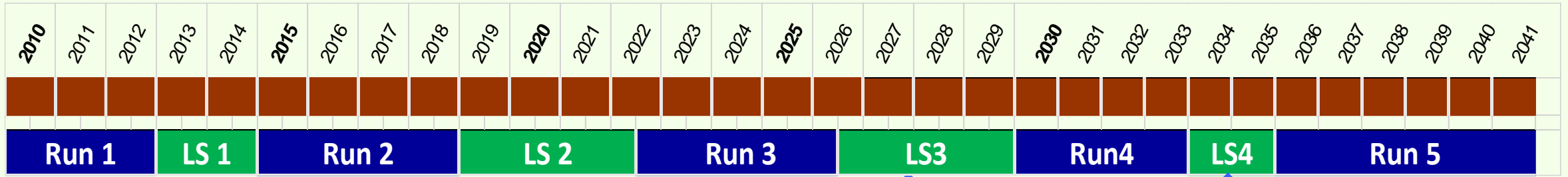


# The LHCb Operation Plan

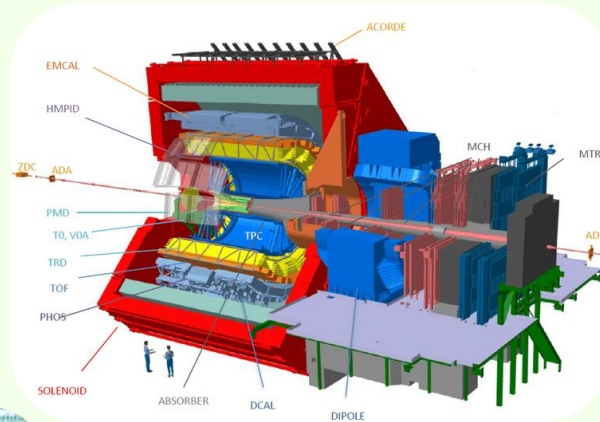




# Current R&D's in China for LHC Experiments



## ALICE



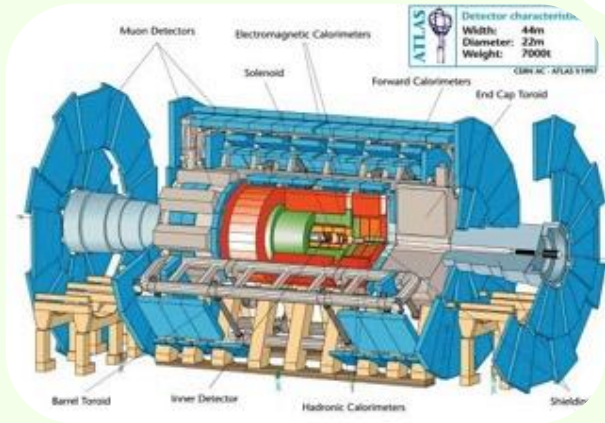
ATLAS  
CMS  
ALICE

ITK, HGTD  
HGCAL, MTD-ETL  
ITS3, FoCal

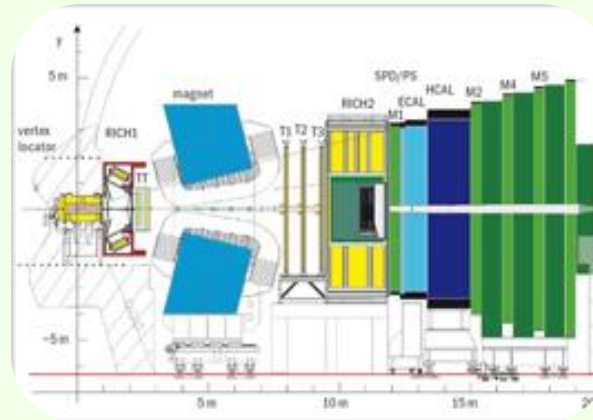
LHCb  
ALICE

UP  
VD, ML, TOF

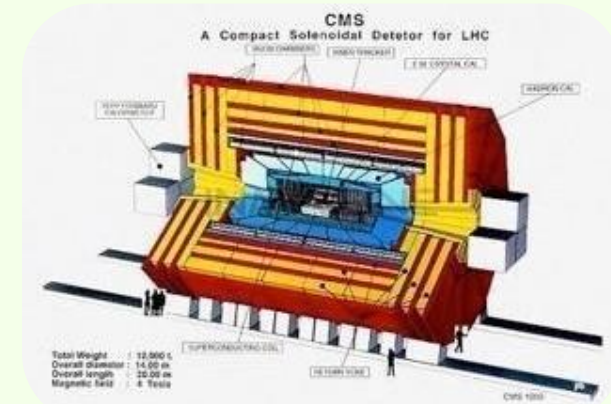
## ATLAS



## LHCb



## CMS



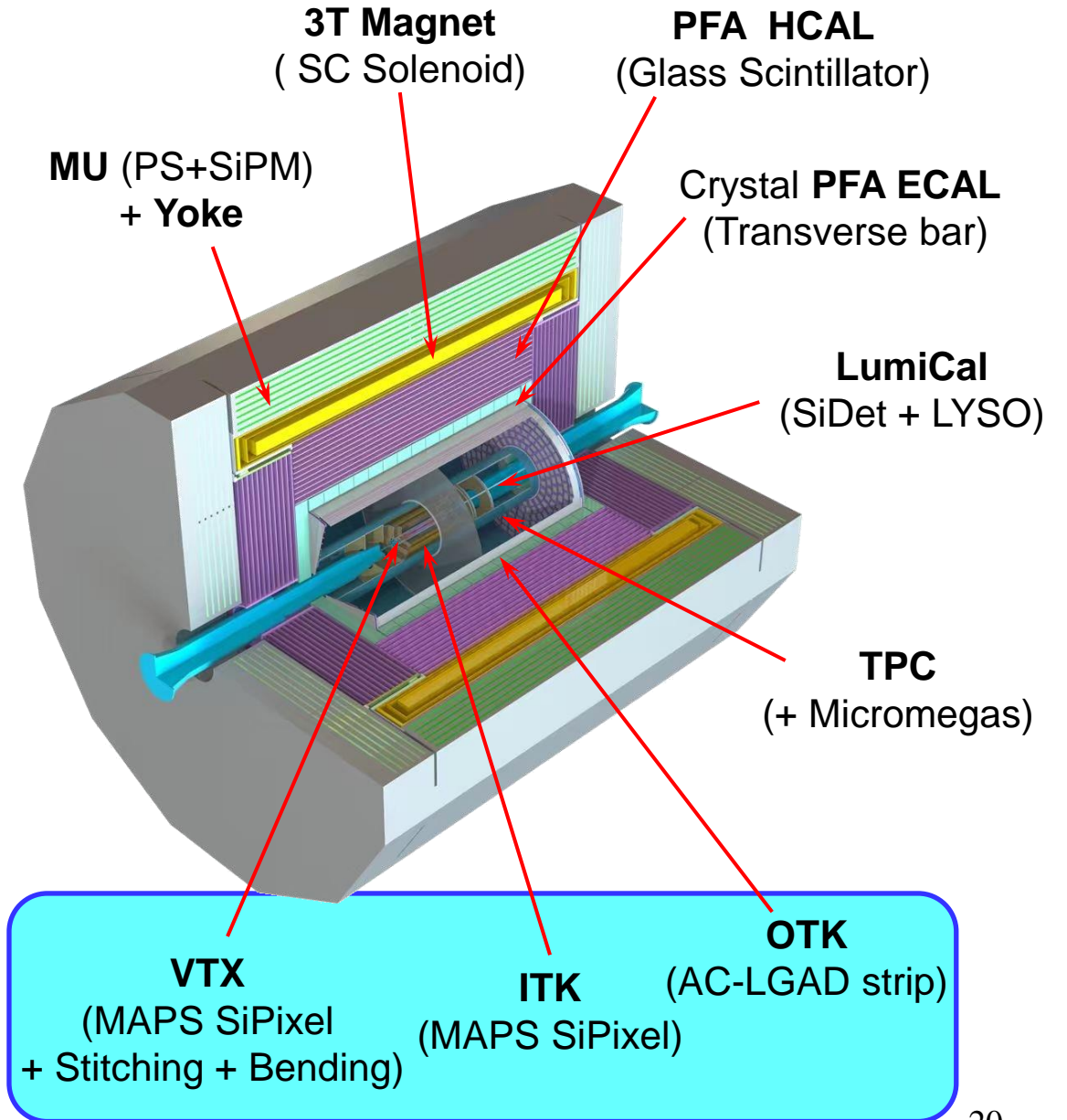


# A High Energy $e^+e^-$ Collider of Our Own



- ❑ The CEPC was proposed in 2012 as an  $e^+e^-$  Higgs / Z factory.
- ❑ To produce Higgs / W / Z / top for high precision Higgs, EW measurements, studies of flavor physics & QCD, and probes of physics BSM.
- ❑ It is possible to upgrade to a  $pp$  collider (SppC) of  $\sqrt{s} \sim 100$  TeV in the future.

Operation mode		ZH	Z	W+W-	$t\bar{t}$
$\sqrt{s}$ [GeV]		~240	~91	~160	~360
Run Time [years]		10	2	1	5
30 MW	$L / IP$ [ $\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ]	<b>5.0</b>	<b>115</b>	<b>16</b>	<b>0.5</b>
	$\int L dt$ [ $\text{ab}^{-1}$ , 2 IPs]	13	60	4.2	0.65
	Event yields [2 IPs]	$2.6 \times 10^6$	$2.5 \times 10^{12}$	$1.3 \times 10^8$	$4 \times 10^5$
50 MW	$L / IP$ [ $\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ]	<b>8.3</b>	<b>192</b>	<b>26.7</b>	<b>0.8</b>
	$\int L dt$ [ $\text{ab}^{-1}$ , 2 IPs]	21.6	100	6.9	1
	Event yields [2 IPs]	$4.3 \times 10^6$	$4.1 \times 10^{12}$	$2.1 \times 10^8$	$6 \times 10^5$

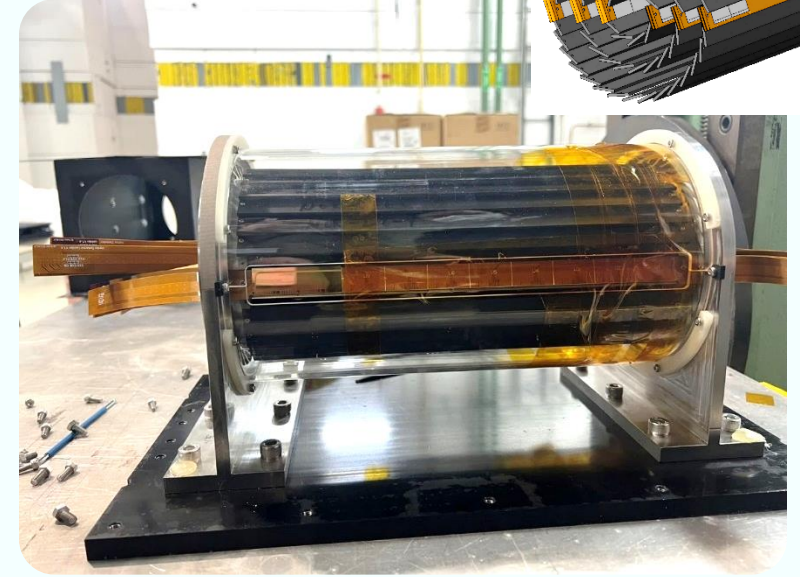
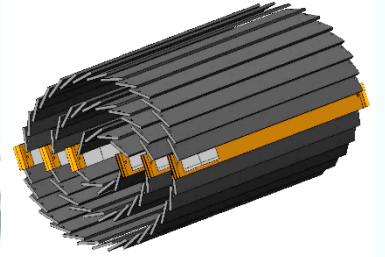




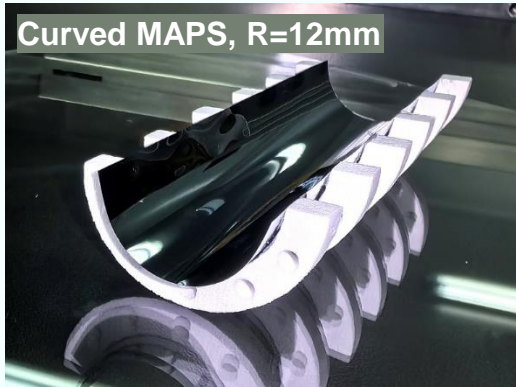
# CEPC Vertex Detector



Alternative design: ladder-based



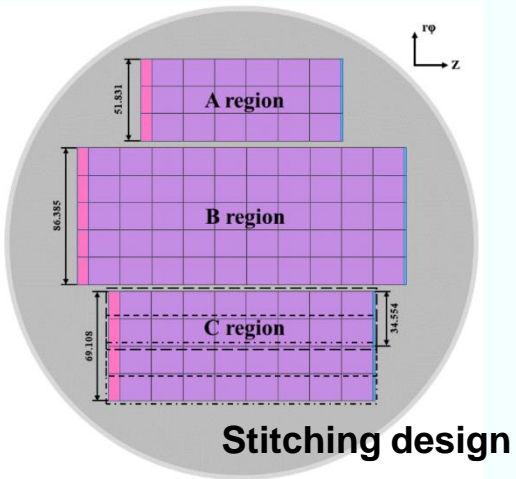
A TaichuPix-based prototype detector



Goal:  $\sigma(\text{IP}) \sim 5 \mu\text{m}$  for high P

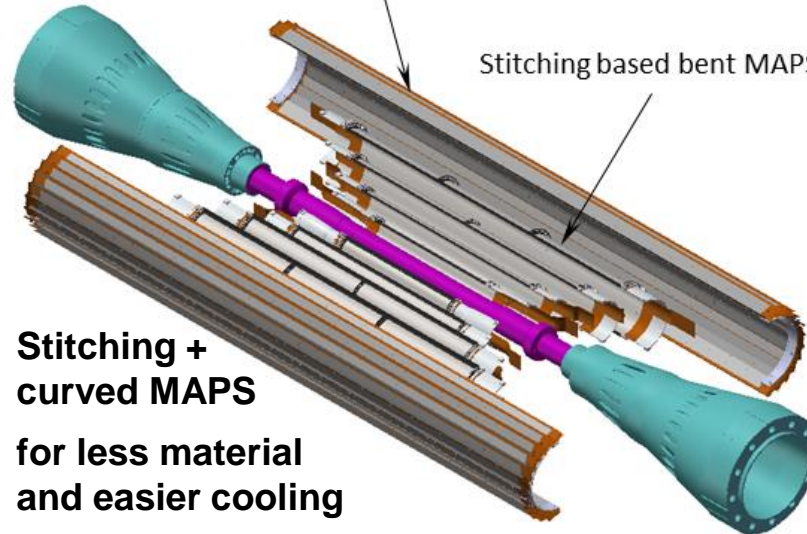
Key specifications:

- Single point resolution  $\sim 5 \mu\text{m}$
- Low material ( $0.15\% X_0$  / layer)
- Low power ( $< 50 \text{ mW/cm}^2$ )

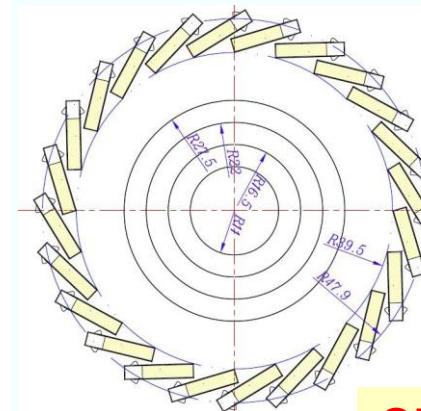


Ladder based barrel

Stitching based bent MAPS



Stitching + curved MAPS for less material and easier cooling



Outer: double-layer ladder  
Material  $\sim 0.3\% X_0$  / layer  
Inner layer: single bent MAPS  
Material  $\sim 0.06\% X_0$  / layer



# CEPC Inner Tracker ITK



- ❑ HV-CMOS pixel detector for CEPC inner tracker ITK, area ~15-20 m<sup>2</sup>.
- ❑ Explore 55 nm and other processes
- ❑ Same chip team as LHCb UP

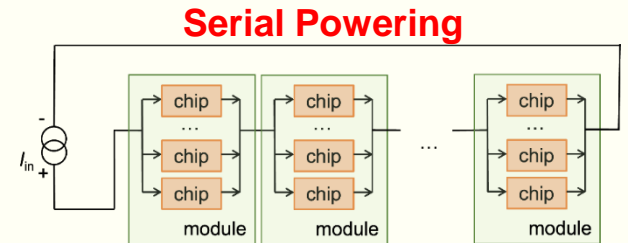
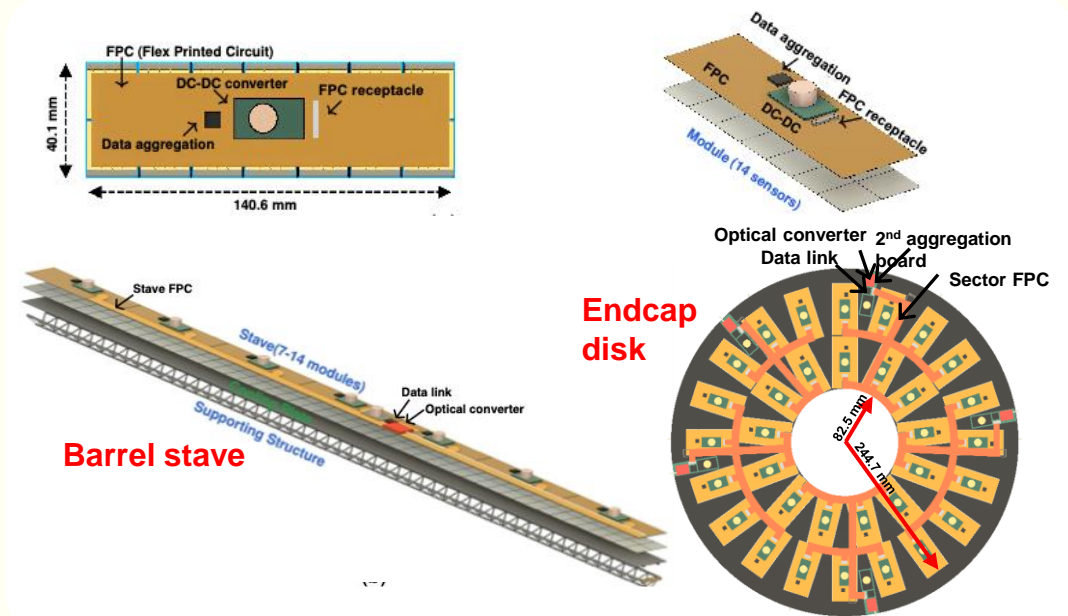
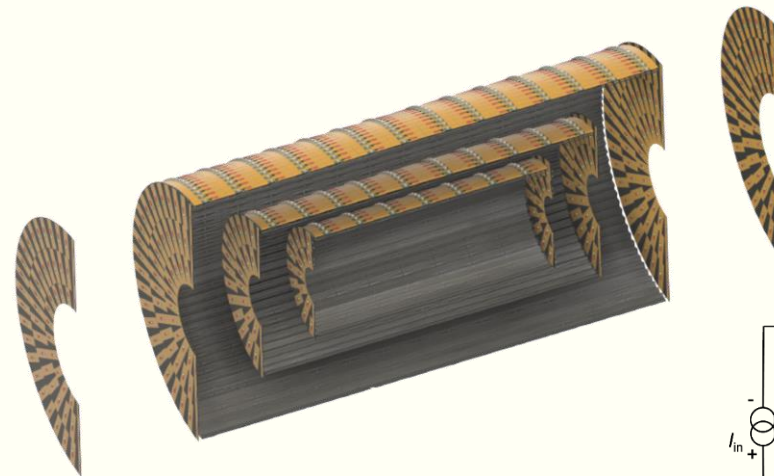
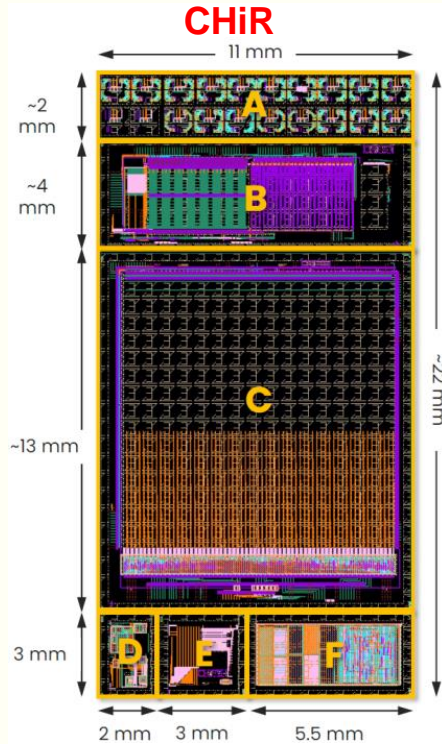
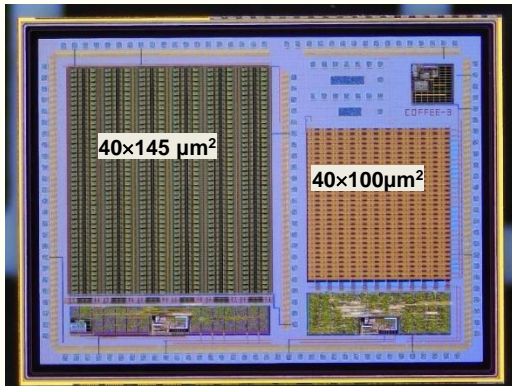
## CEPC ITK (2022- )

### Goal

- Cost effective
- Spatial resol. < 10 μm
- Timing 3-5 ns
- Power < 200 mW/cm<sup>2</sup>

Process node: 55 nm  
 Chip size: 2 cm × 2 cm  
 Sensor thickness: 150 μm  
 Pixel array: 512 × 128  
 Pixel size: 34×150 μm<sup>2</sup>  
 Spatial resolution: 8 / 40 μm  
 Time resolution: 3-5 ns  
 Power consumption: 200 mW/cm<sup>2</sup>

### COFFEE

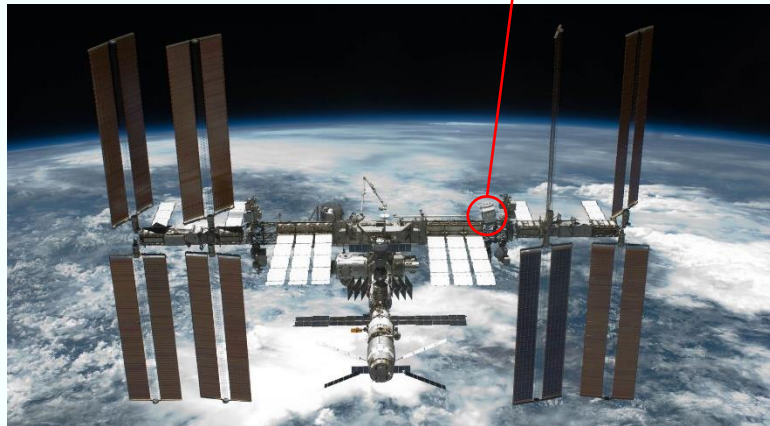
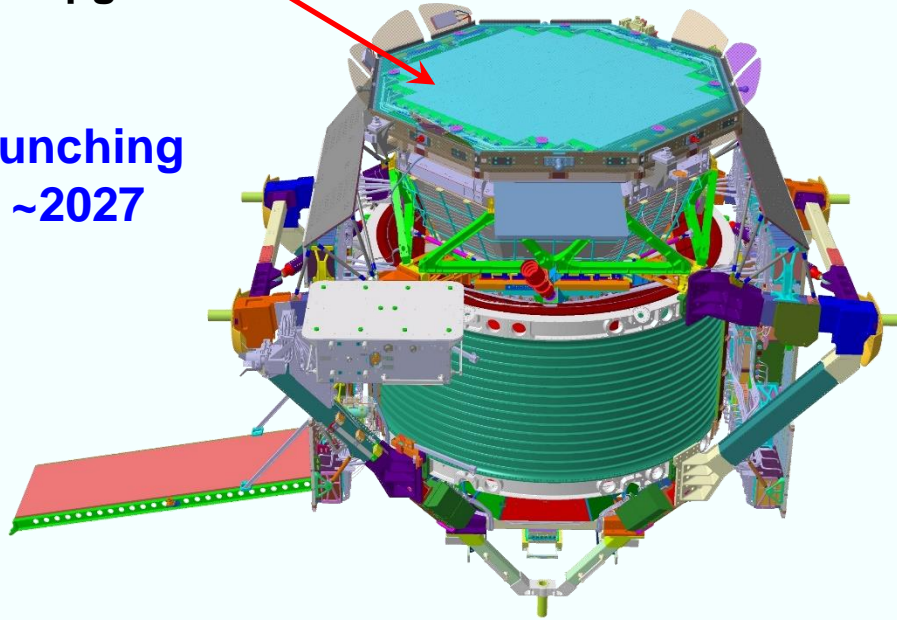




L0 Tracker Upgrade

**AMS-02**

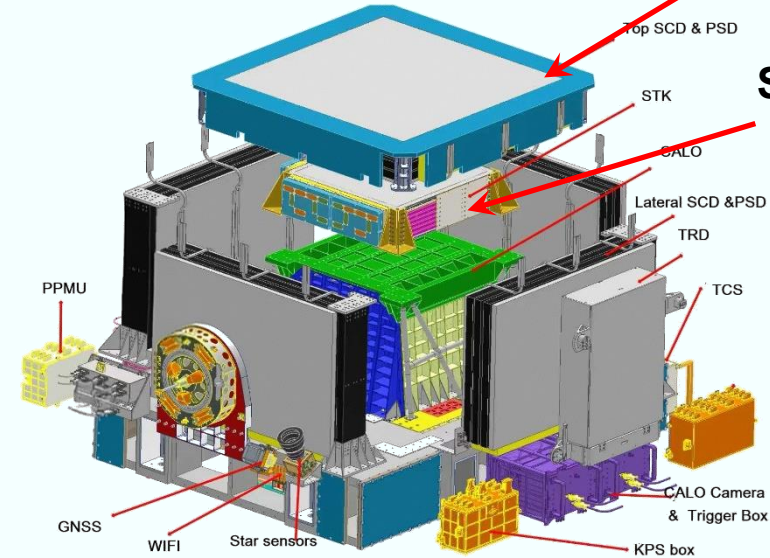
Upgrade launching expected ~2027



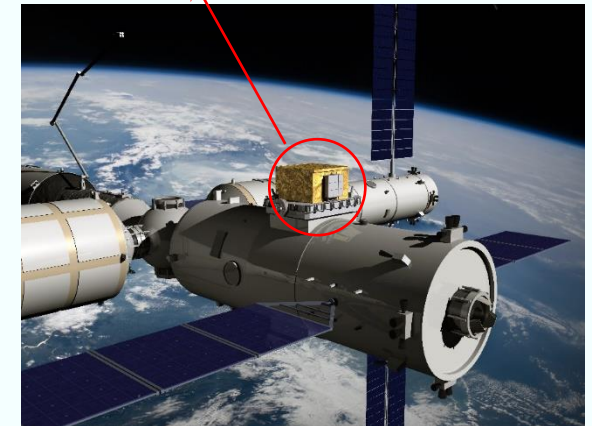
**HERD**

Silicon Charge Detector (SCD)

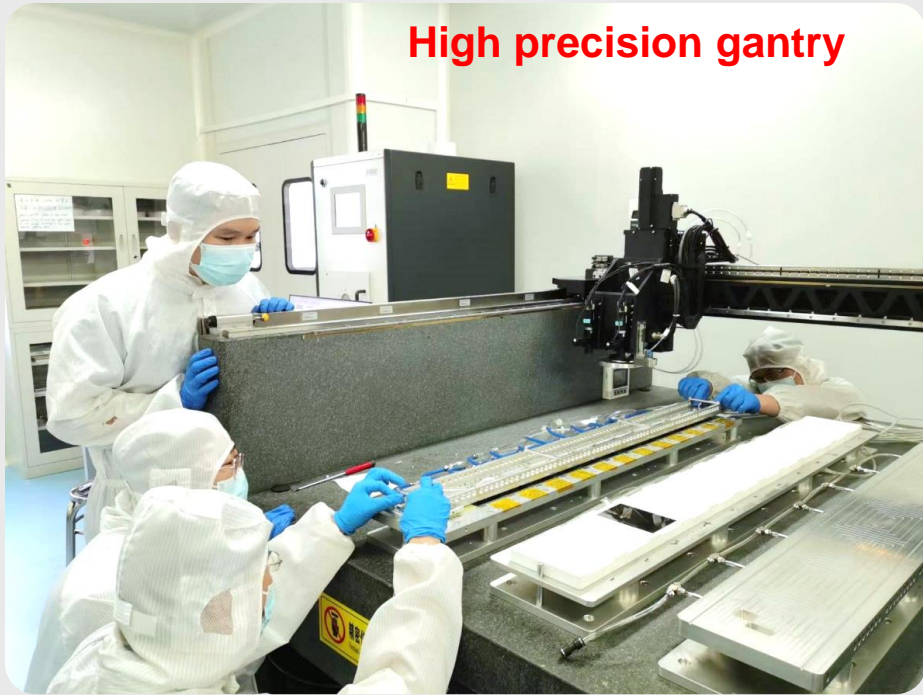
Silicon Tracker (STK)



Detector launching is expected ~2028



## AMS L0 (2021-2027)



### Challenges

- Coupling and noise level due to long strips impose big challenges.
- Precise placement of SSDs on a ladder. Aim for a  $< 5 \mu\text{m}$  precision.
- Highly reliable wire-bonding ( $>12\text{K}$  wires per ladder).



SSD designed by IHEP+Perugia+HPK

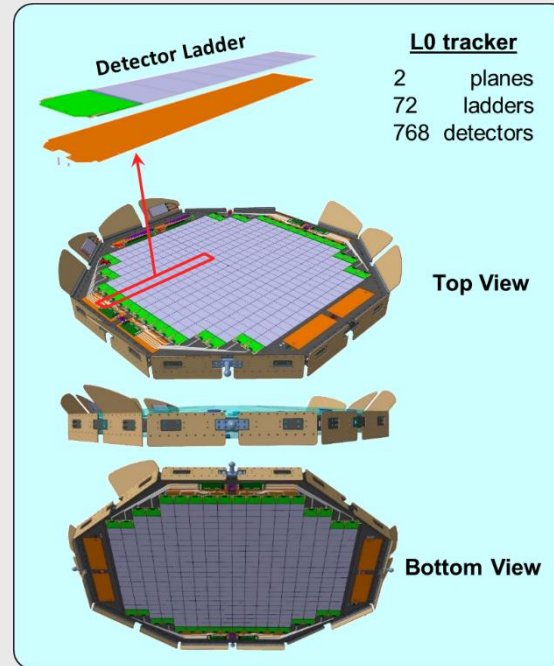
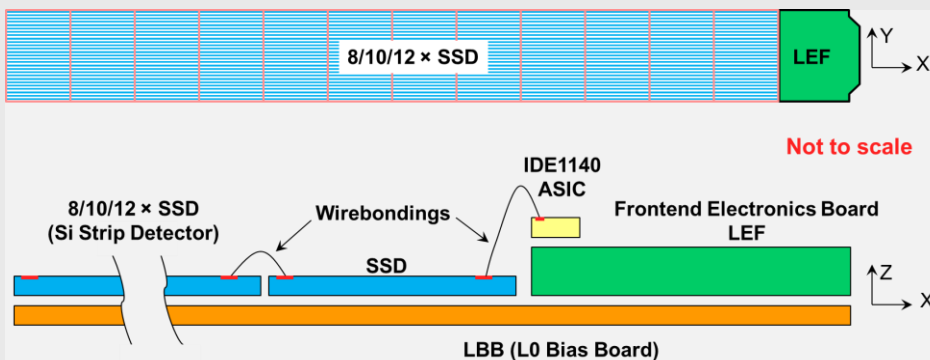
Detector ladder produced by IHEP+SDIAT

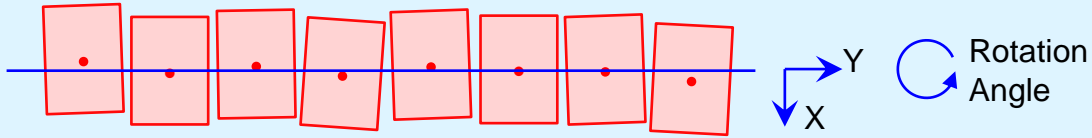
LEF produced by IPAS+NCSIST+MIT

**HPK SSD**  
 readout pitch  $109 \mu\text{m}$   
 readout / bias = 1:4  
 thickness  $320 \mu\text{m}$   
 AC + bias resistor

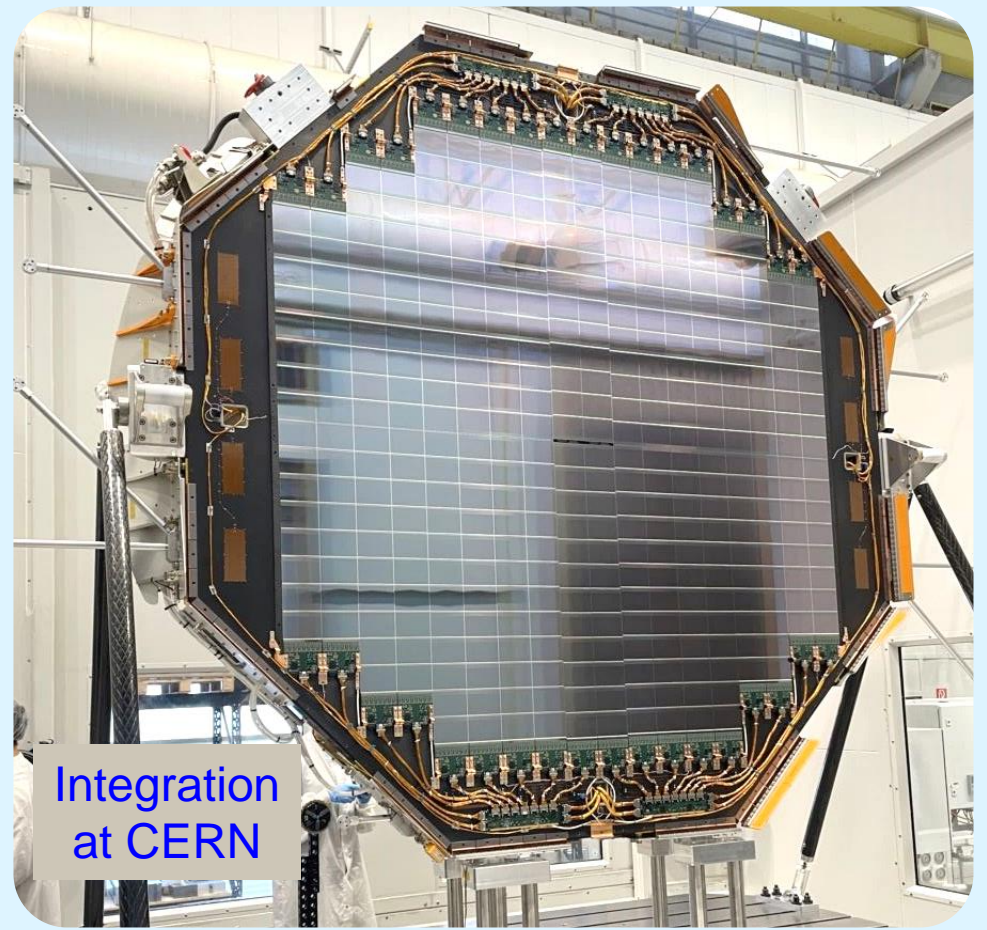
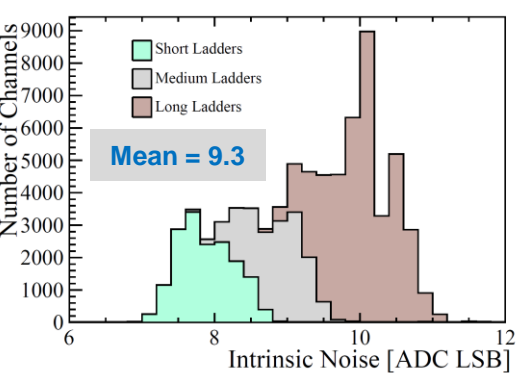
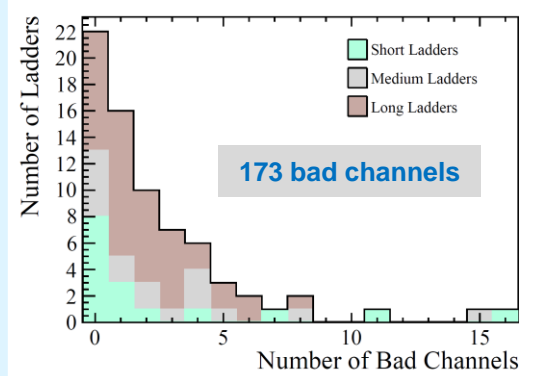
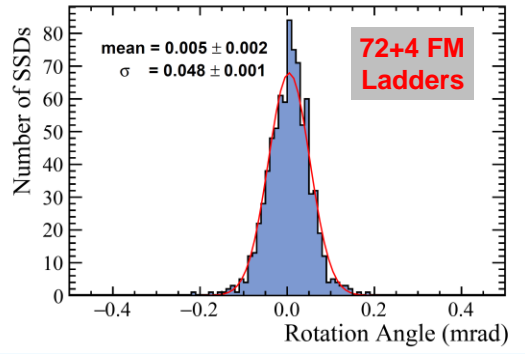
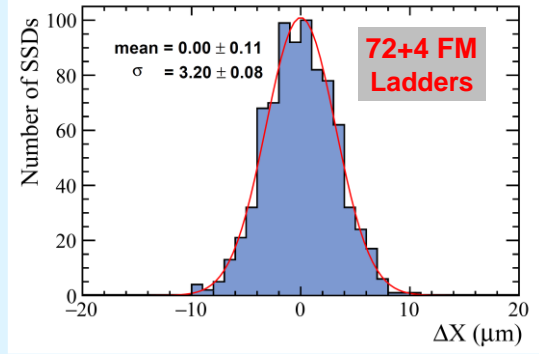
IDE1140 readout chip

The longest SSD single unit ~ 1 m





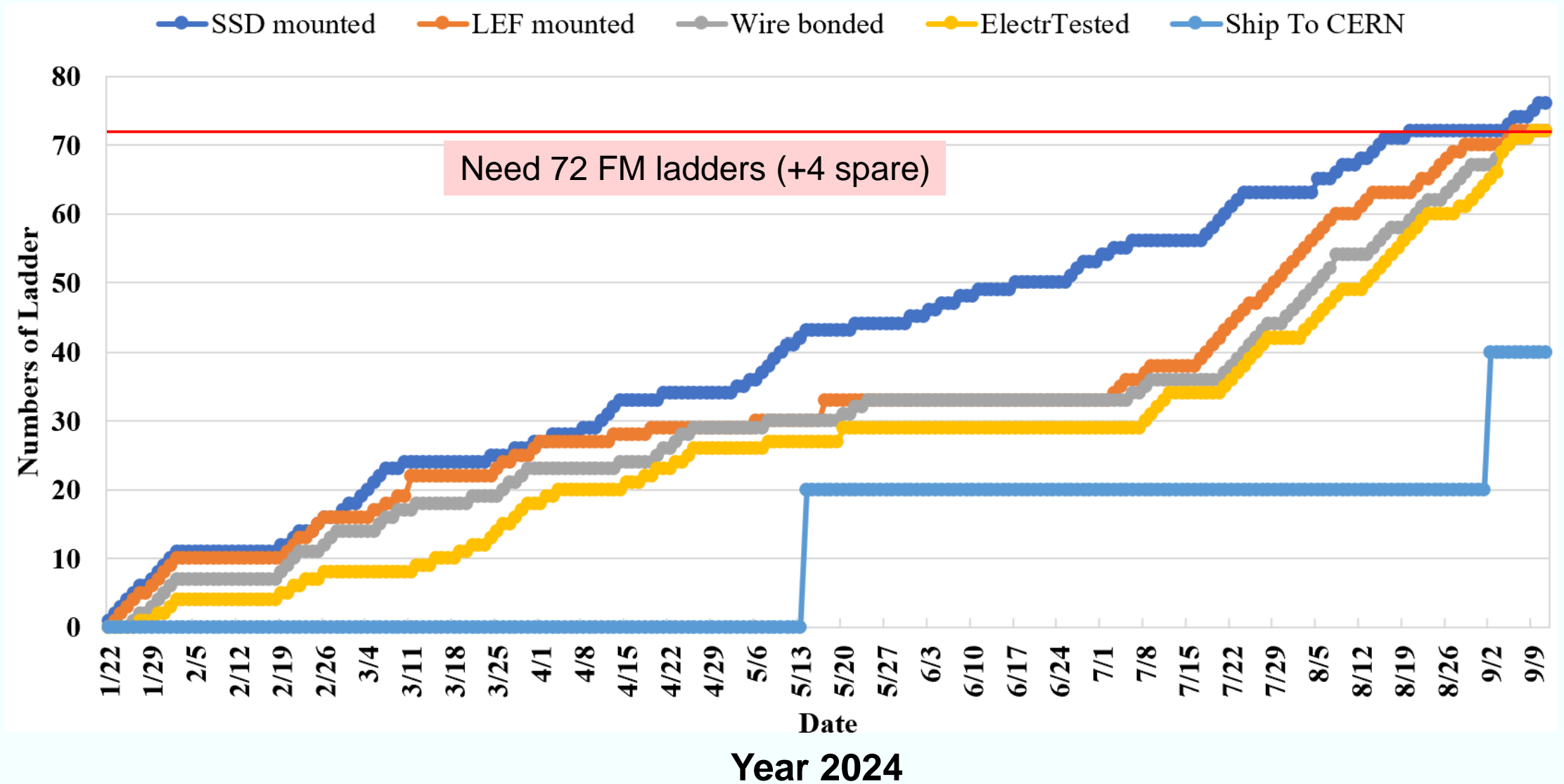
The **First** large silicon detector with major contributions from the Chinese teams



- ❖ Dark current of all ladders are  $< 2 \mu\text{A}$  @ 50, 80 V
- ❖ Optimized for high-Z particles; S/N for MIP  $\sim 6-7$
- ❖ Bad channel rate  $\sim 0.23\%$
- ❖ Non-perfect production contributes to measurement  $\sigma_x = 3.4 \mu\text{m}$ , before applying correction



# FM Ladder Production





# The IHEP+SDIAT L0 Team



IHEP-EPD (10)		
Jianchun Wang	王建春	Professor
Gang Chen	陈刚	Professor
Mingyi Dong	董明义	Professor
Jing Dong	董静	Senior engineer (R)
Shanzhen Chen	陈缮真	Associate professor
Zijun Xu	徐子骏	Associate professor
Xuhao Yuan	袁煦昊	Associate professor
Feng Wang	王峰	Research scientist
Xiyuan Zhang	张希媛	Engineer (R)
Congcong Wang	王聪聪	Engineer (R)

IHEP-PAD (10)		
Zuhao Li	李祖豪	Professor
Wenxi Peng	彭文溪	Professor
Zhicheng Tang	唐志成	Associate professor
Cheng Zhang	张诚	Associate professor
Rui Qiao	乔锐	Associate professor
Xingzhu Cui	崔兴柱	Associate professor
Yaqing Liu	刘雅清	Associate professor
Sheng Yang	杨生	Senior engineer (M)
Ke Gong	龚轲	Senior engineer (E)
Dongya Guo	郭东亚	Research scientist

Graduate Students (18)	
Dexing Miao	缪德星
Tiange Li	李天歌
Chenglong JinLiang	金梁程龙
Shengjie Jin	金胜杰
Yuhang You	尤宇航
Haotian Yang	杨昊天
Qinze Li	李沁泽
Ji Peng	彭吉
Shuqi Sheng	盛书琪
Xiaojie Jiang	姜啸捷
Mingjie Feng	冯铭婕
Hao Chen	陈昊
Hengyi Cai	蔡恒逸
Zixuan Yan	闫子轩
Yuan Yuan	袁源
Yisheng Fu	傅逸昇
Shuaiyi Liu	刘帅毅
Zibing Wu	吴子兵

College Students (14)	
Shengbo Cao	曹胜博
Changcheng Liu	刘长城
Hanbing Liu	刘涵兵
Lusen Zhang	张鲁森
Yuman Cai	蔡雨漫
Tianyu Shi	史天宇
Zhijie Wang	王智颀
Yaohui Yang	杨耀晖
Yutong Li	李雨彤
Ming Dai	代铭
Yang Liu	刘洋
Danyan Huang	黄丹艳
Jiaru Wang	王佳如
Jingbo Liu	刘京博

SDIAT (6)		
Weiwei Xu	许伟伟	Professor
Huiling Li	李慧玲	Principal scientist
Suyu Xiao	肖素玉	Research scientist
Pingcheng Liu	刘平成	Research scientist
Cong Liu	刘聪	Engineer (M)
Hongbo Wang	王泓博	Engineer (E)

Postdocs (6)		
Baaska Batsukh	Baaska	IHEP-EPD
Daojin Hong	洪道金	SDIAT
Zetong Sun	孙泽同	IHEP-PAD
Fengze Zhang	张丰泽	IHEP-PAD
Zhiyu Xiang	项治宇	IHEP-EPD
Mengke Cai	蔡孟珂	IHEP-EPD

**The IHEP+SDIAT team**  
 26 staff members  
 6 postdocs  
 18 graduate students  
 14 college students

The professional title represents the date the member joined the team

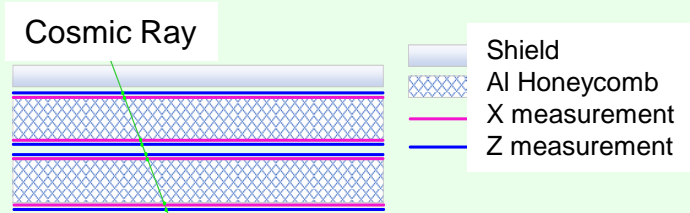
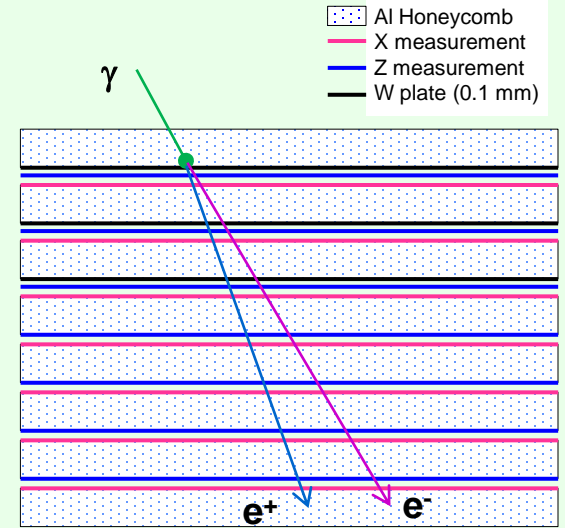


# HERD Silicon Detectors: SCD and STK

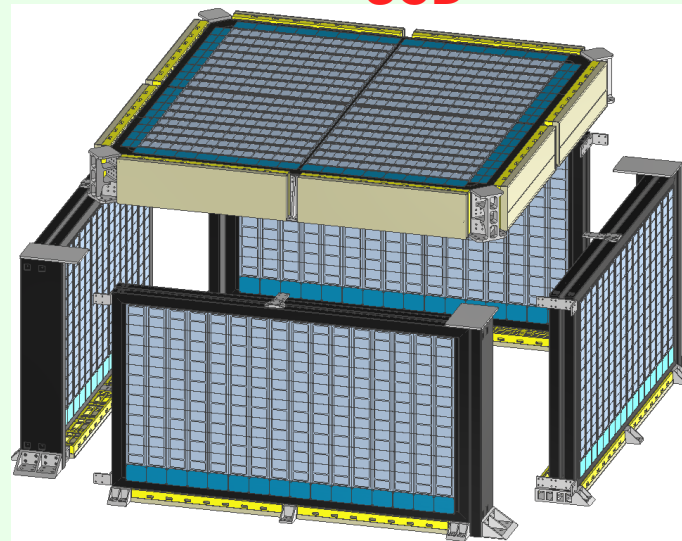


## HERD SCD, STK (2025- )

- ❖ HERD (High Energy cosmic-Radiation Detection) is to be installed on the Space Station by ~2028. The detector system has SCD, STK, +3 others
- ❖ SCD: **5-side, 8-layer** charge measurement Z=1~28, total area 38.8 m<sup>2</sup>
- ❖ STK: **14-layer** detecting trajectories of  $\gamma \rightarrow e^+e^-$  conversion in 3 W plates, angular resolution  $\leq 0.1^\circ$  @ 10 GeV, total active area 8.3 m<sup>2</sup>
- ❖ HPK SSDs: 150  $\mu\text{m}$  pitch, 320  $\mu\text{m}$  thick, DC with bias resistor
- ❖ Front end readout chips: IDE1140, VATA450.3

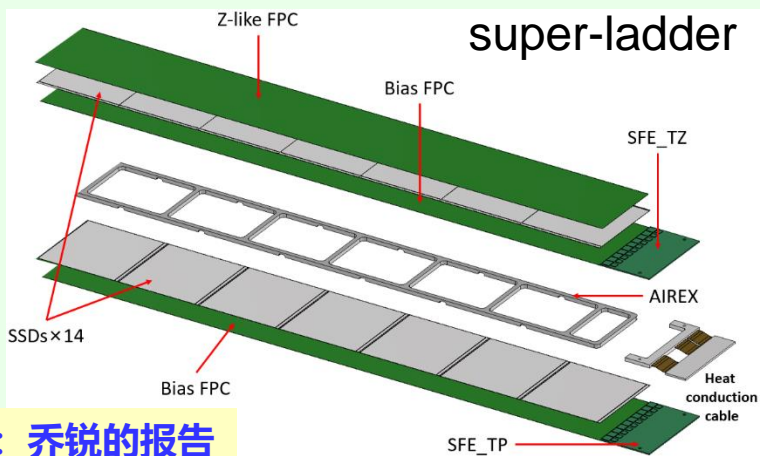
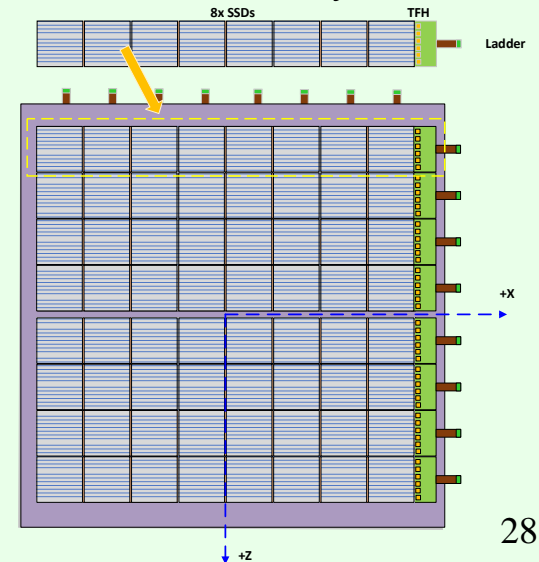


## SCD



## STK

### ladder and layer



Participating institutes:  
IHEP, PMO, Perugia



# Closing Remarks



Type	Detectors	Time	Comment
SSD	LHCb VELO	2005 – 2012	Special shaped strip detector for better reconstruction, trajectory measurement
	LHCb UT	2010 –	High granularity with readout ASIC in sensor proximity, trajectory measurement
	AMS L0 Tracker	2021 – 2027	Charge measurement Z=1-28 and trajectory measurement
	HERD SCD, STK	2025 –	SCD: charge measurement Z=1-28; STK: photon conversion + trajectory measurement
	CEPC OTK	2024 –	High precision timing and 1-D spatial position measurement
Hybrid SPD	BTeV PVD	1997 – 2005	Low noise, radiation-hard, long pixel
	LHCb VP	2010 – 2012	High through-put, radiation-hard
Monolithic SPD	CEPC VTX	2020 –	VTX: stitching+bent for low material and close to IP, trajectory measurement
	CEPC ITK	2022 –	Trajectory measurement, cost effective, radiation-resilient, high hit rate
	LHCb UP	2020 –	Trajectory measurement, cost effective, radiation-resilient, high hit rate

- ❖ In recent years, silicon detector technology has advanced rapidly in China
- ❖ Chinese research groups have become highly active in developing silicon detectors for major international experiments
- ❖ It is my great privilege to contribute to this exciting progress

**Thank you for your attention!**