



Design of the FCC-ee IR, prototyping and MDI

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on behalf of the MDI group

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Outline

- MDI layout
- IR optics
- MDI prototyping
- Beam backgrounds
- Outlook

Few Challenges on FCC-ee MDI covered in this talk

Hardware

- **Small L^* → QD0 inside detector**
 - trade-off between detector hermeticity and cryostat clearances
- **Integration**
 - Minimise impact of services on detector
- **Beam pipe**
 - material budget
 - Y-pipe very close to the IP and inside the detector
 - Active cooling for circular colliders
- **Alignment**
 - Stringent requirements of FFQs and LumiCal
- **Vibrations** suppression at the IR and vertex detector
- **Beamstrahlung and SR dump (~ hundreds of kW)**
 - dedicated alcove, radiation, target at dump

Performance

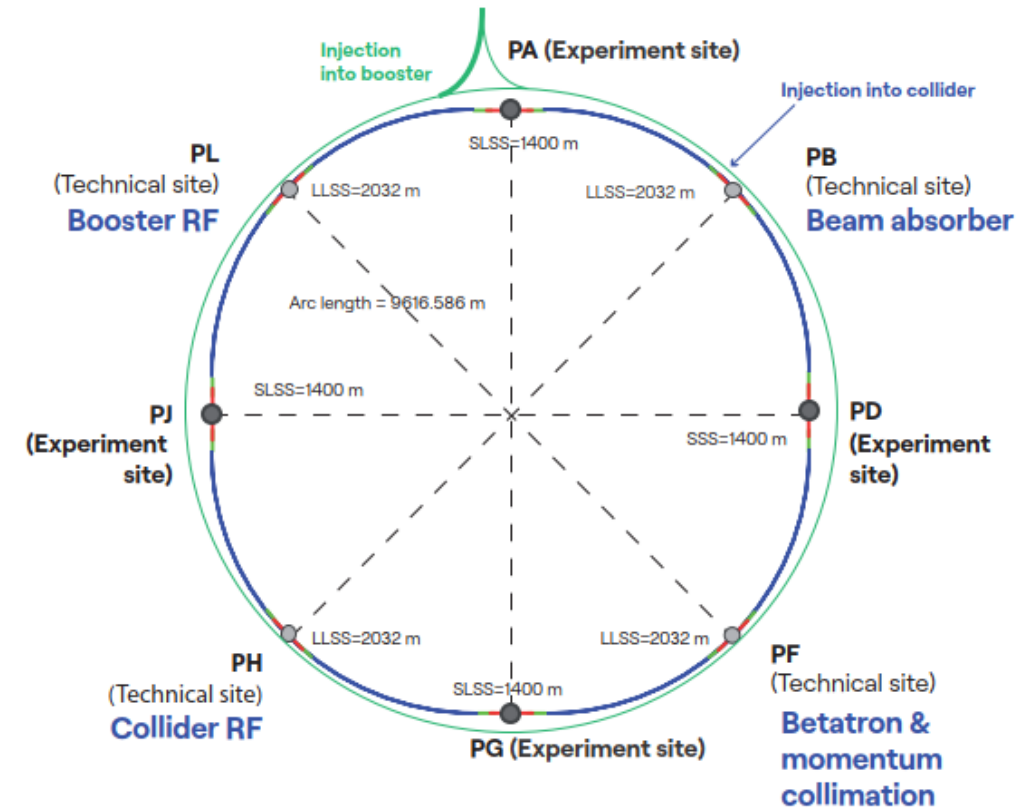
- **High Luminosity**
- Robustness against **beam-induced and IP backgrounds**
 - IPC dominant especially for LC
 - SR backgrounds
- **Collimation**
- **Radiation** environment, and occupancy and spurious hits

→ **part of the ECFA-DRD8-WP1
Collaboration on Mechanics &
Integration**

MDI Overview and key parameters

- Beam crossing angle of 30 mrad in x-z
 - Allows to reach high luminosity
 - Determines the luminous region size in x and z
- Beam power limited to 50 MW (due to synchrotron radiation) by design
 - determines maximum beam current per each c.o.m. energy and therefore limits the available instantaneous luminosity
 - In turn determines the no. of bunches → interaction frequency
 - Also determines the size of the beam in z together with the beamstrahlung
- Final focus superconducting quadrupoles inside the detector ($L^*=2.2$ m)
 - Determines the luminosity and the beam size in y
- Maximum detector B-field at 2 T at the Z not to decrease luminosity

| | Z | W | H | ttbar |
|--|---------------|---------------|---------------|---------------|
| Beam energy (GeV) | 45.6 | 80 | 120 | 182.5 |
| Luminosity/IP ($10^{34} \text{cm}^{-2} \text{s}^{-1}$) | 145 | 20 | 7.5 | 1.41 |
| beam current (mA) | 1294 | 135 | 26.8 | 5.1 |
| bunch number /beam (#) | 11200 | 1852 | 300 | 64 |
| bunch spacing (ns) | 27 | 163 | 1008 | 4725 |
| σ_x^* (μm) | 9.5 | 21.8 | 12.6 | 36.9 |
| σ_y^* (nm) | 40.1 | 44.7 | 31.6 | 43.6 |
| bunch length by SR/BS (mm) σ_z | 4.7/14.6 | 3.46/5.28 | 3.26/5.59 | 1.91/2.33 |
| energy spread by SR/BS (%) σ_δ | 0.039 / 0.121 | 0.069 / 0.105 | 0.102 / 0.176 | 0.151 / 0.184 |



FCC-ee Interaction Region rationale: crab-waist

Crab-waist scheme, based on two ingredients:

- concept of **nano-beam scheme**:
 - vertical squeeze of the beam at IP and large horizontal crossing angle
 - large ratio σ_z/σ_x reducing the instantaneous overlap area, allowing for a lower β_y^*
- concept of **crab-waist sextupoles**:
 - placed at a proper phase advance they suppress the hourglass effect by inducing a constant β_y along the larger coordinate of the beams overlap.

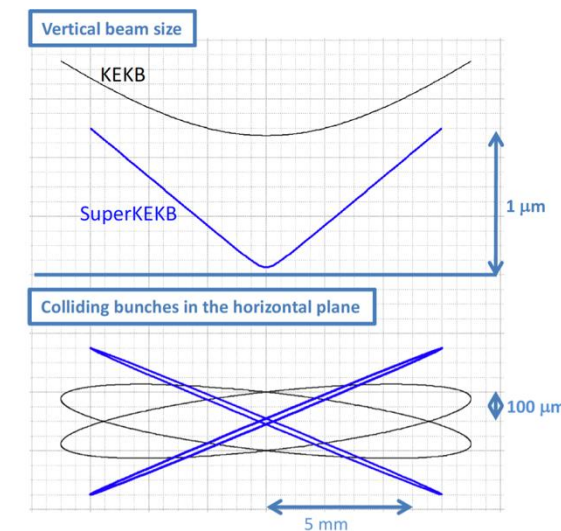
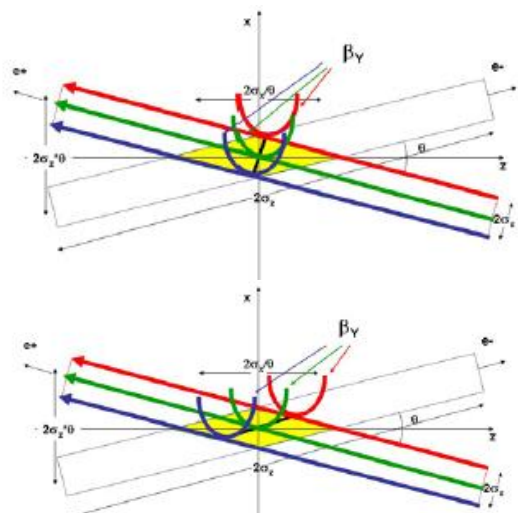


Figure 2: Schematic view of the nanobeam collision scheme.

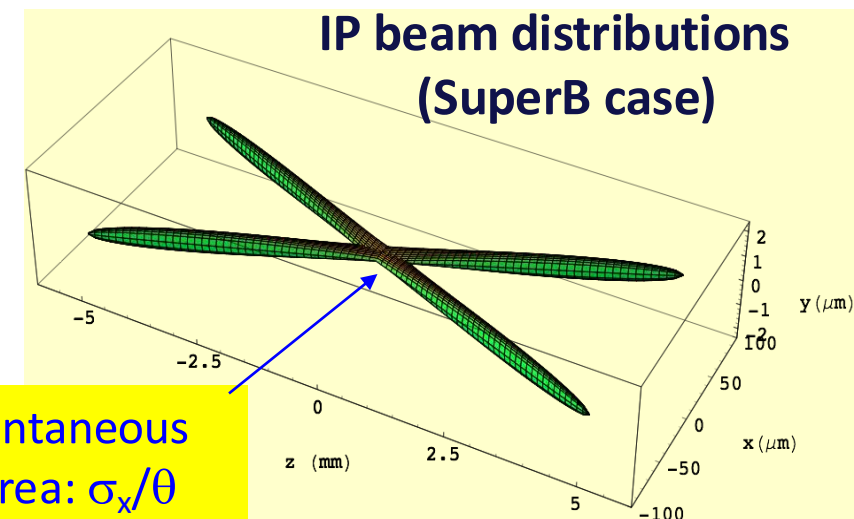
SuperKEKB <https://arxiv.org/pdf/1809.01958.pdf>



DAFNE, PRL 104, 174801 (2010)

crab sextupoles off

crab sextupoles on

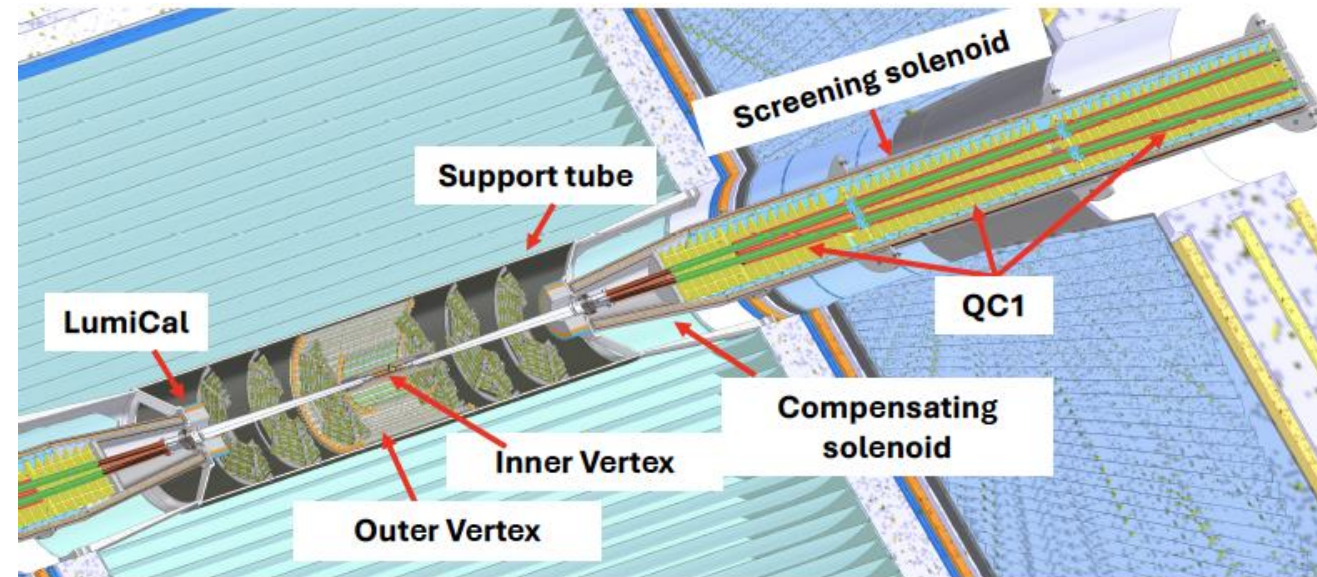


Small instantaneous collision area: σ_x/θ

Accelerator components inside the detector: IR magnet system

It is inside the detector and is all cryogenic

- Compensating solenoid
- Final focus quadrupole QC1
- Screening solenoid

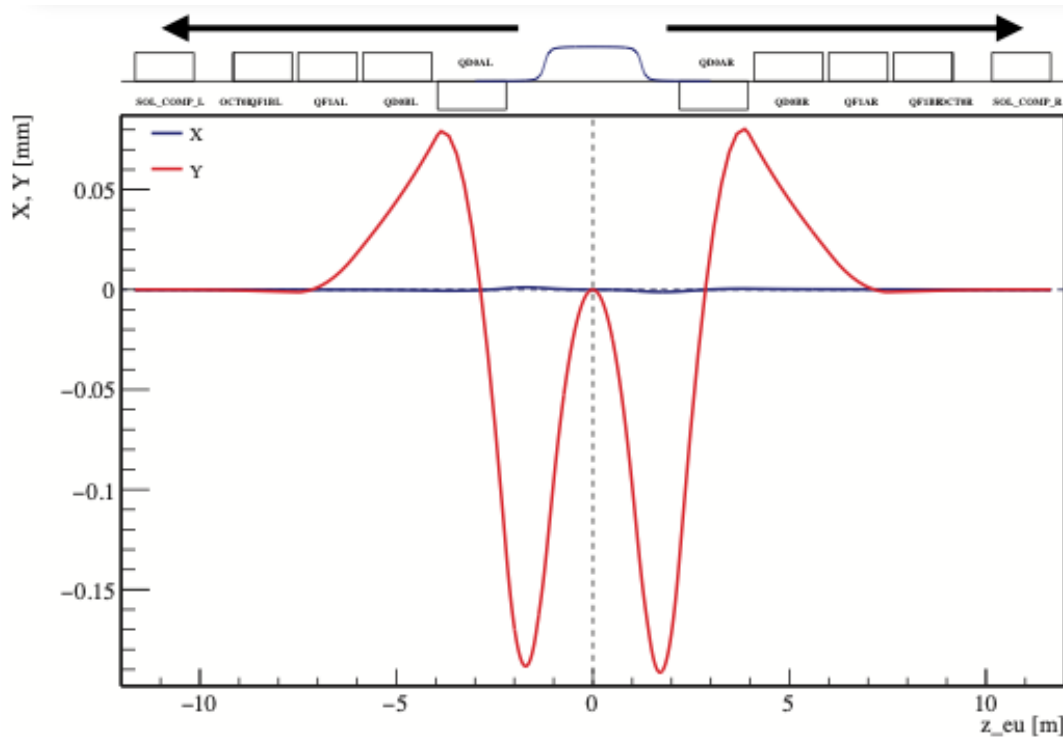


Challenges for first final quadrupole QC1:

- Small distance of coils at first segment of QC1L1
- Need space for skew correctors winding to be added around QC1
- Need to allow few per cents of different strength of the FFQ
- Cryostat has to fit in the crowded MDI region

“3D Printing” Superconductor

Non-local Solenoid Compensation Scheme



Courtesy H. Burkhardt

- Perfect compensation of orbit, dispersion coupling with
- 3 rather weak orbit corrections each side of the IP
- small skew components to the FFQs (equivalent to 10 mrad rotation)
- anti-solenoid at 11m from the IP.

Vertical emittance increase is very small (≤ 100 fm at Z pole)

- Allows to **increase detector B field up to 2.5 T** contrary the local scheme (due to a better coupling compensation)
- **Lower SR produced at the IR**
- **Polarisation under study. Anyway, solvable with e+e- polarised injector.**

Interaction region layout: beam pipe

- **Beam pipes in AlBeMet (62% Be, 38% Al)**
- **Central beam pipe 1 cm internal radius**
 - Internally 5 μm gold coated to reduce impedance and shield of sync. rad. photons.
- **Actively cooled**
 - Liquid paraffin for the central one (~ 60 W) and water for the lateral ones (~ 130 W).
- **Minimised material budget**
 - Central beam pipe double wall AlBeMet, paraffin and Au ($0.68\% X_0$)
 - Lateral beam pipes minimised within LumiCal acceptance: (mostly $7\% X_0$, few regions up to 50% of X_0). Shaped to minimise showers off manifolds

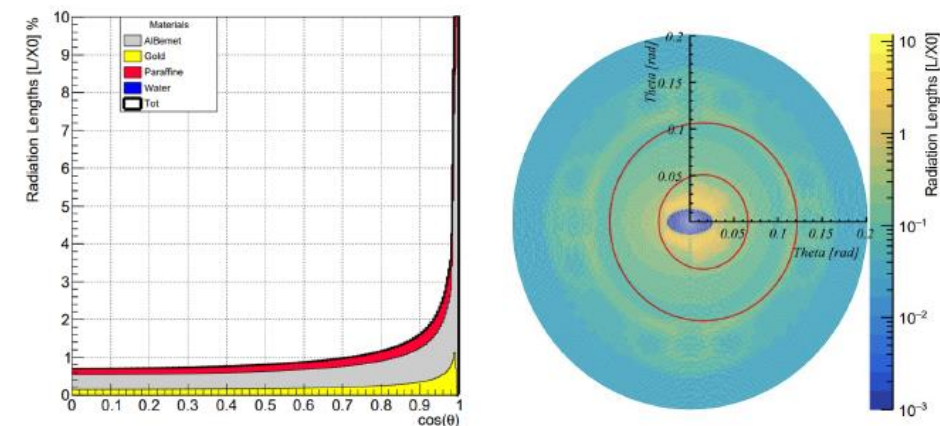
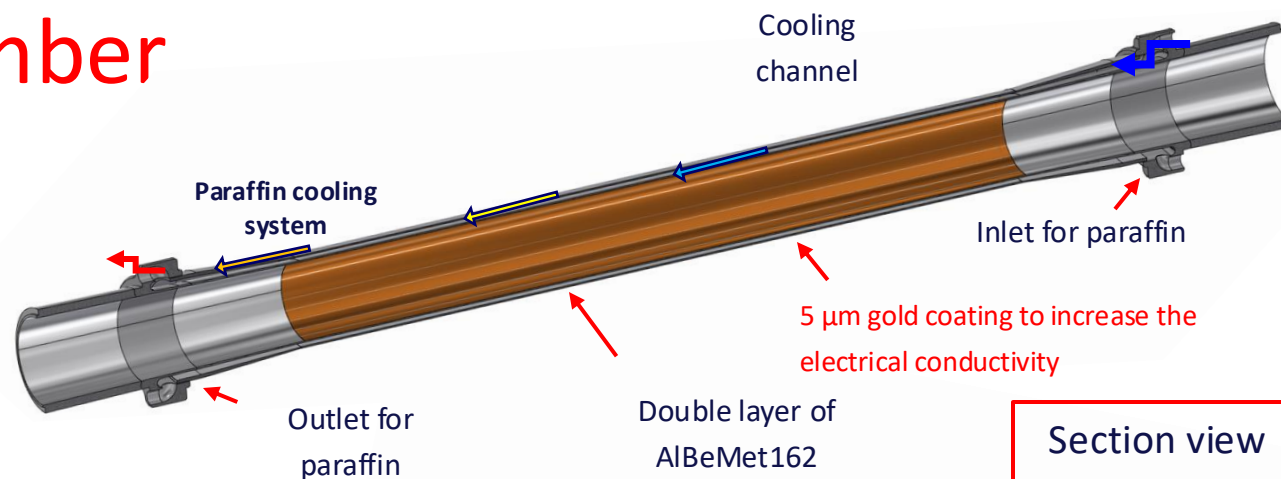


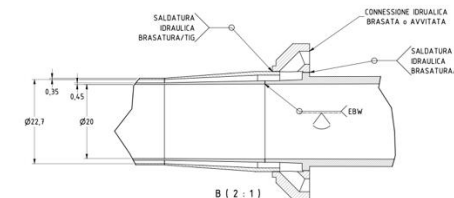
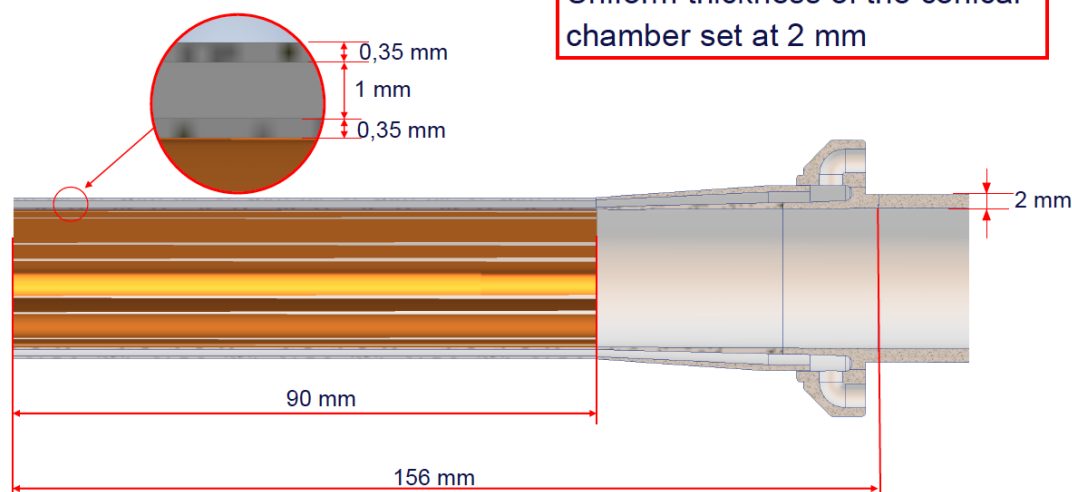
Fig. 50: Material budget of the beam pipe as a function of the polar angle (left) and in front of the LumiCal (right) in the region $\theta \in [0, 0.2]$ rad. The red lines represent the LumiCal acceptance, i.e. the 50 mrad and 105 mrad cones.

FCC-ee IR central chamber

- AlBeMet 162 (62% Be, 38% Al)
- 180 mm long centered at the IP
- **0.35 mm** outer radius AlBeMet162
- **1 mm gap** for paraffin
- **0.35 mm** inner radius AlBeMet162



Thickness of the chamber



The prototype is in aluminium:

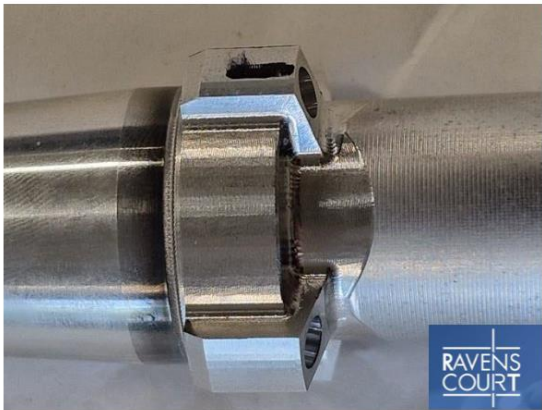
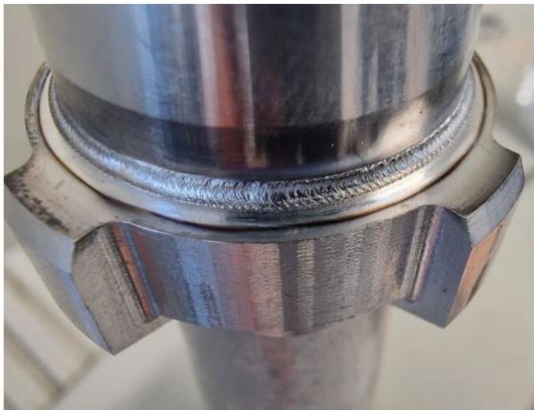
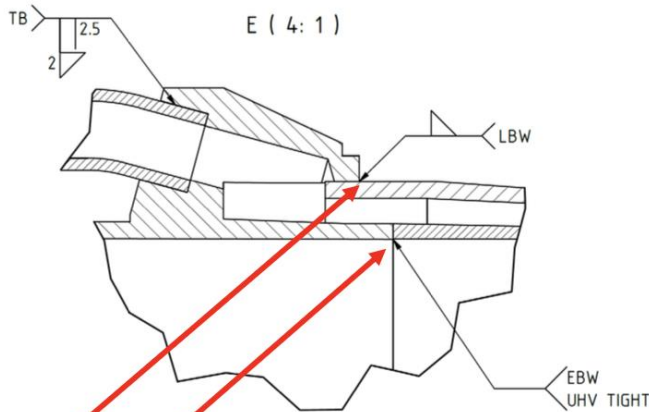
- **0.35 mm** outer radius
- **0.9 mm gap** for paraffin
- **0.45 mm** inner radius

Leveraging Belle-II beam pipe design (0.4 mm Be + 0.6 mm Be + 1mm paraffin)

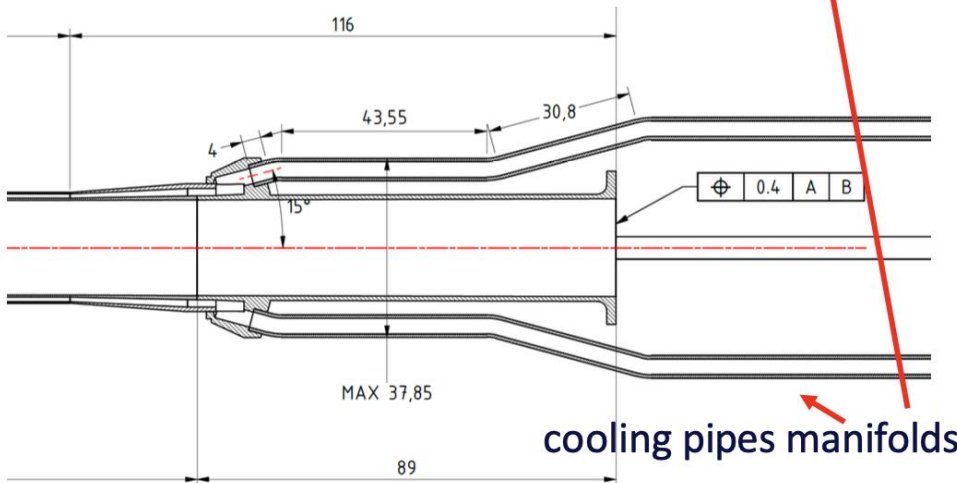
Central chamber – manufacturing



Vacuum chambers manufactured by COMEB s.r.l. (Italy)



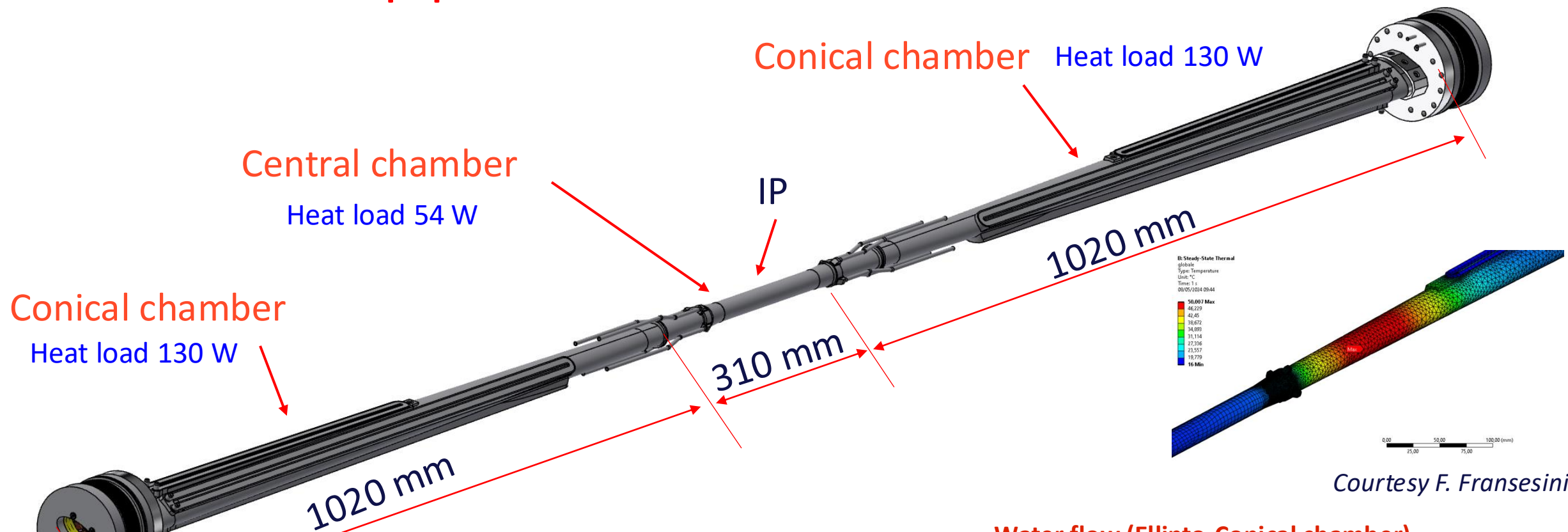
Electron Beam Welding (EBW) by Ravenscourt Eng. Limited (UK)



cooling pipes manifolds

Detector beam pipes

IR Mockup project in Frascati INFN-CERN



Courtesy F. Franesini

Paraffin flow (central chamber)

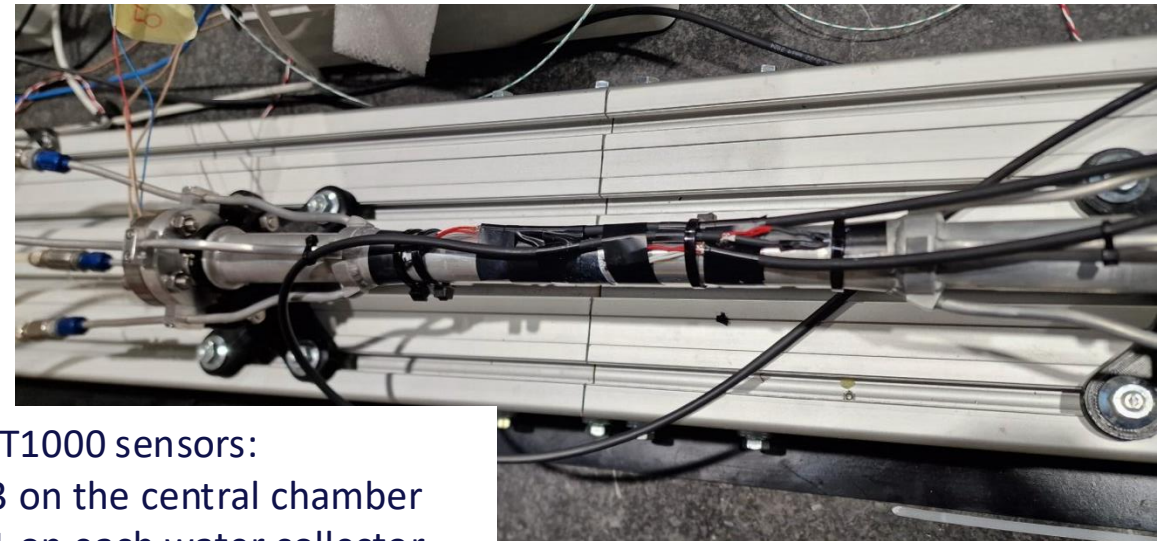
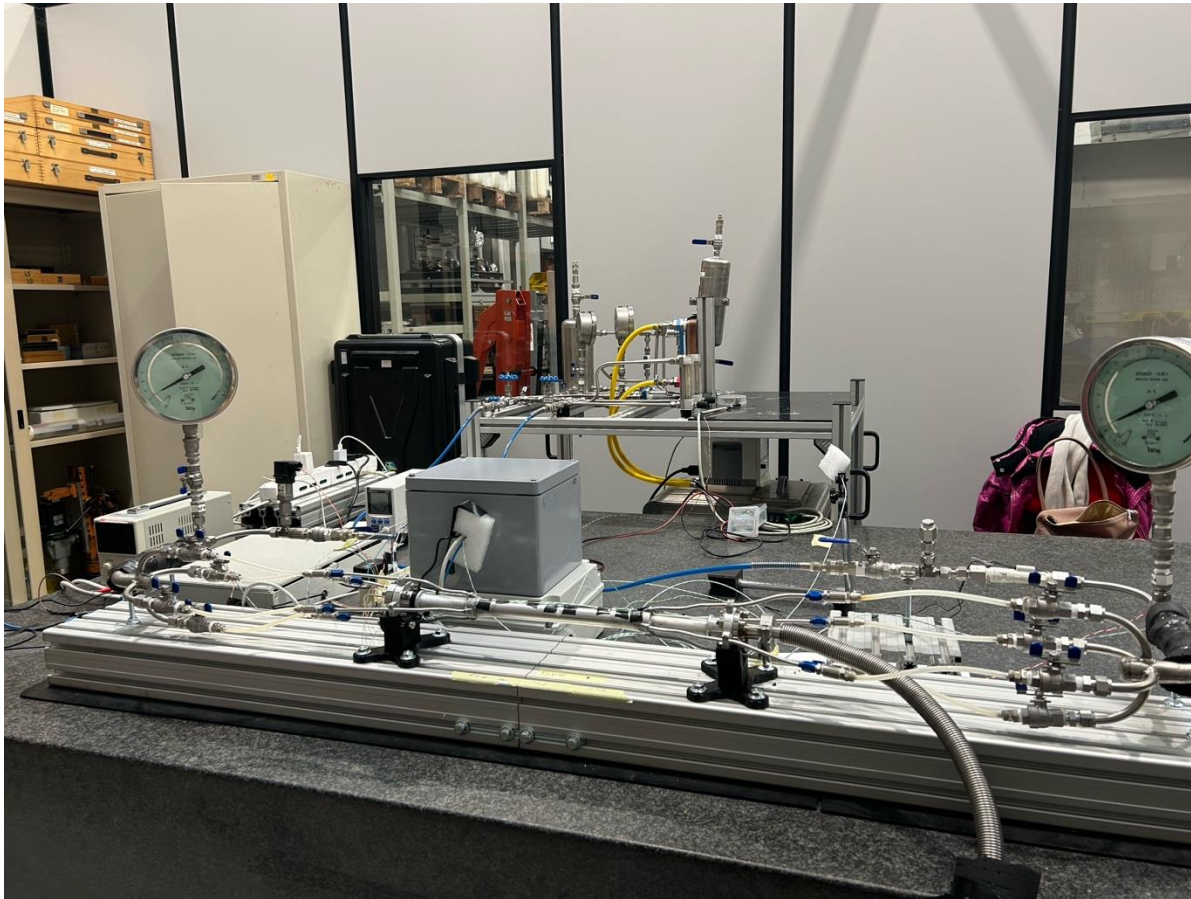
- Flow rate: 0,015 kg/s
- Section: 68,17 mm²
- Velocity: 0,3 m/s
- Inlet temperature: 18°C
- Convective coefficient: 900 W/m²K

Water flow (Ellipto-Conical chamber)

- Flow rate: 0,01 kg/s (4 channels per side)
- Total flow rate per side: 0,04 kg/s
- Section: 12,25 mm²
- Velocity: 1 m/s
- Inlet temperature: 16°C
- Convective coefficient: 1200 W/m²K

Active cooling of the central chamber: measurement set-up

IR Mockup project in Frascati



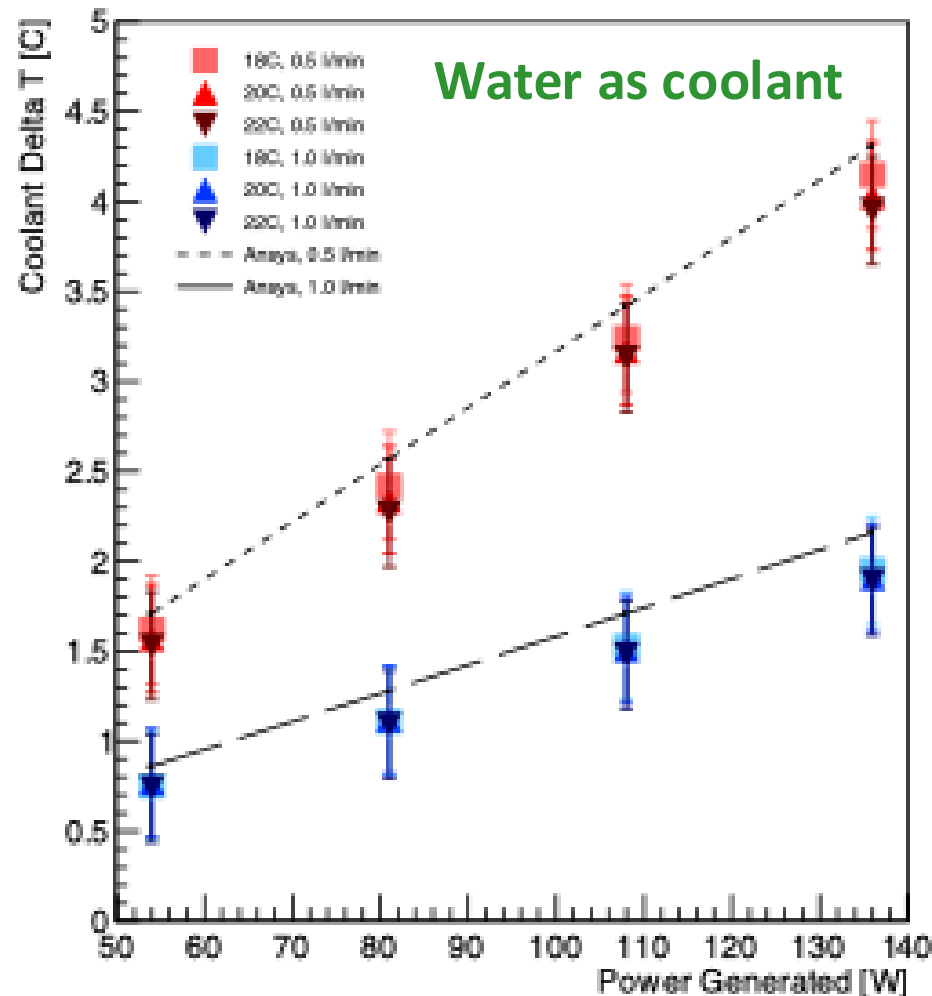
PT1000 sensors:
3 on the central chamber
1 on each water collector
1 environment



An internal ohmic heater inside the vacuum chamber simulates the beam heat load on the pipe during the beam passage.
A variable power supply controls the power deposited on the chamber.

Measurements with the prototype of the central beam pipe

Water Temperature Increase



- Each measurement corresponds to the water temperature increase for a given power on the beam pipe for a flow rate of 0.5 l/min and 1 l/min.
- 54 W is the nominal beam heat load on the beam pipe.
- Measurements in good agreement with expectations.
- Linear behaviour as expected.
- Measurements also with **paraffin** as coolant have been performed. Analysis of data are ongoing.

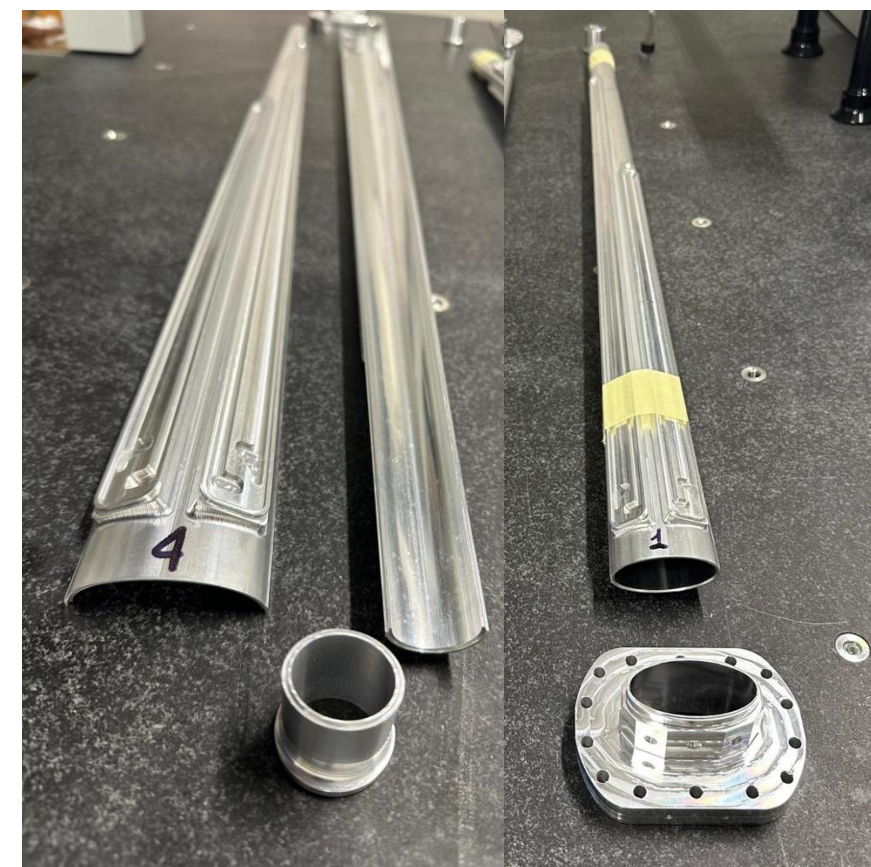
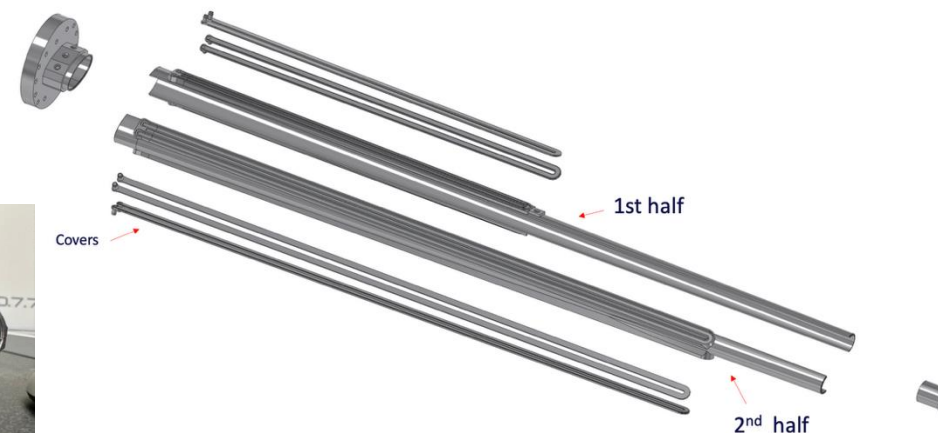
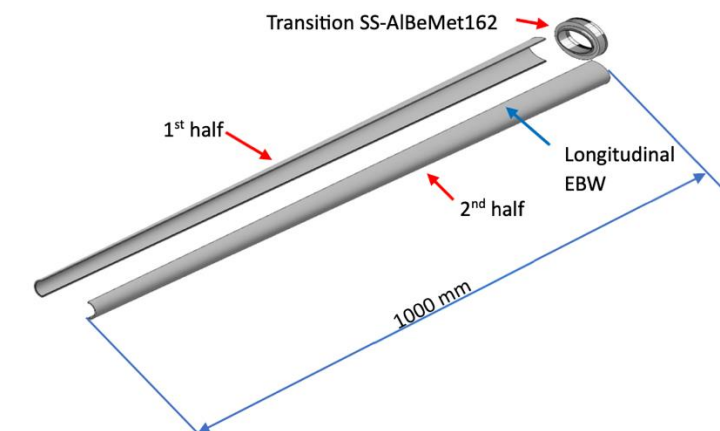
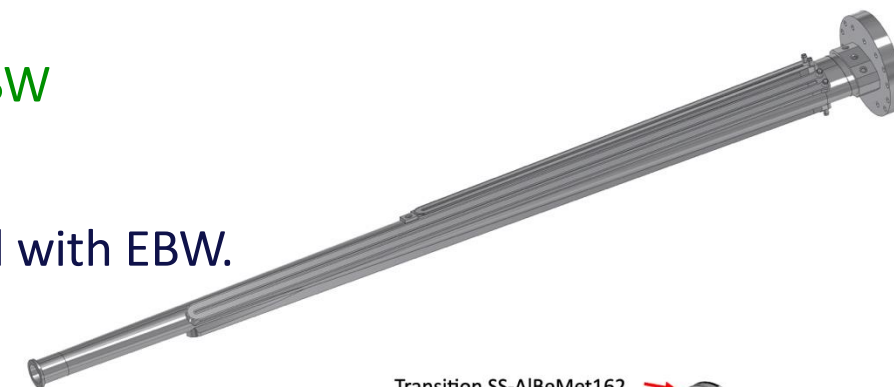
Conical Vacuum Chambers

Presently in UK for EBW

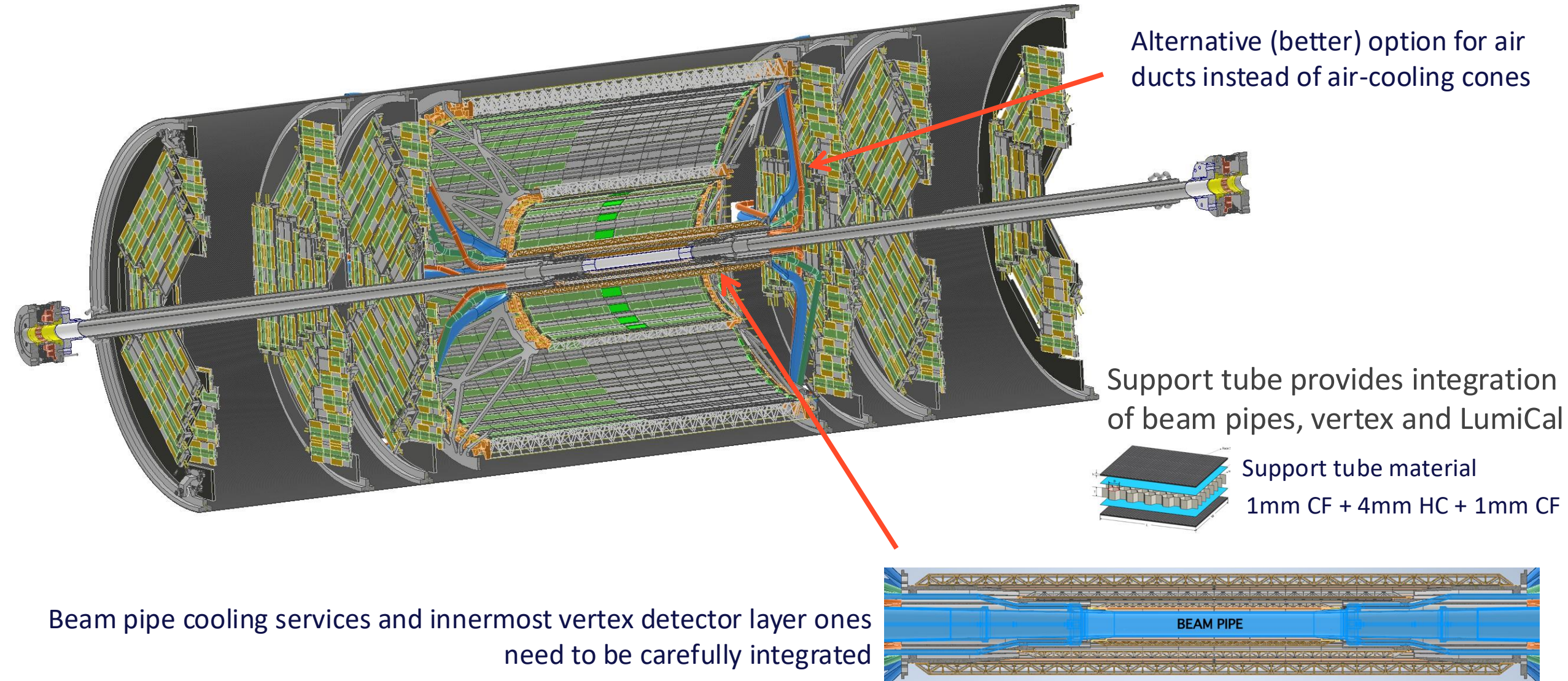
Prototype in aluminium.

Conical chambers are fabricated in two halves that need to be welded with EBW.

The cover part of the water cooling channels will be brazed on top.

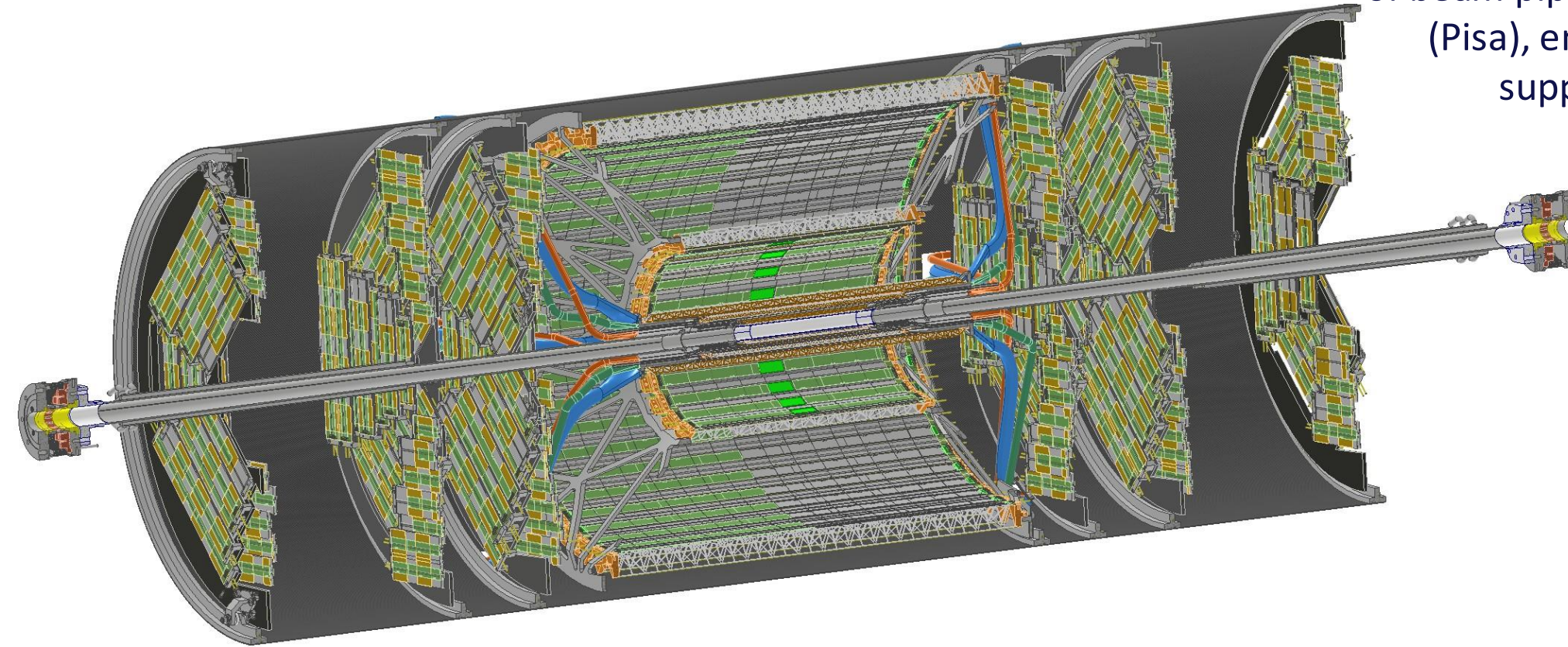


FCC-ee engineered Interaction Region



FCC-ee engineered Interaction Region

Support tube provides integration of beam pipes, vertex and LumiCal (Pisa), endcaps and lumical supports (Frascati)



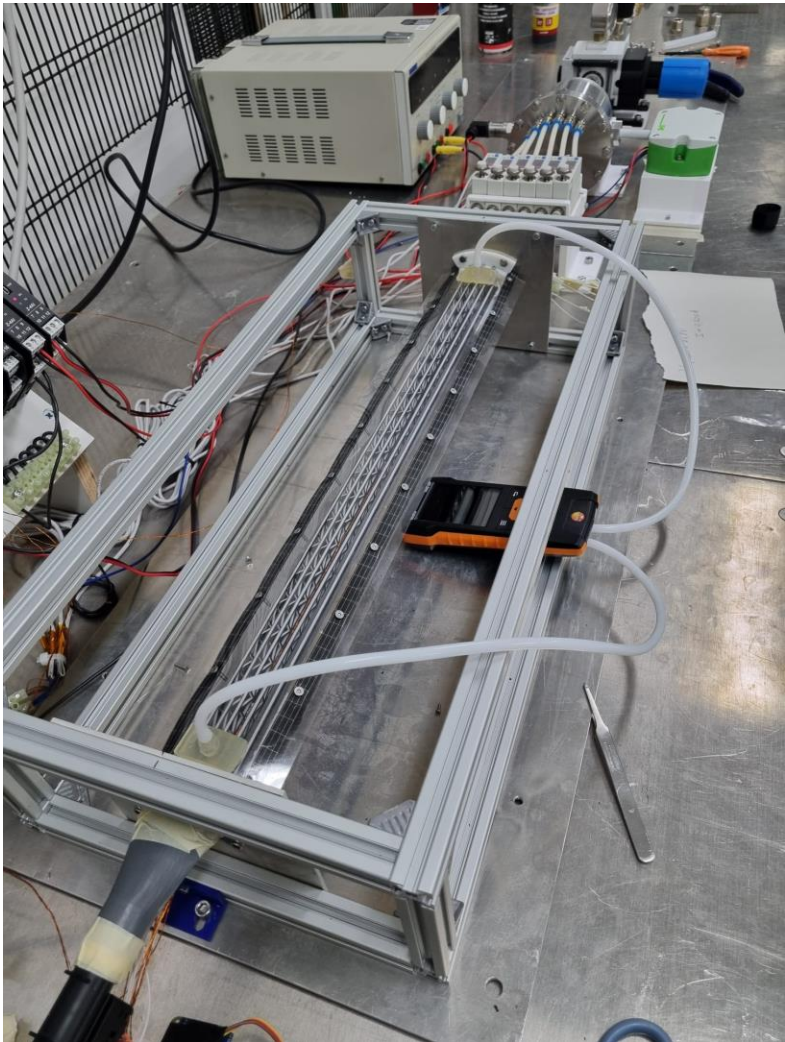
Funded project INFN & CERN to realise in Frascati a full-scale mockup of this layout

Linked to the DRD8 WP1

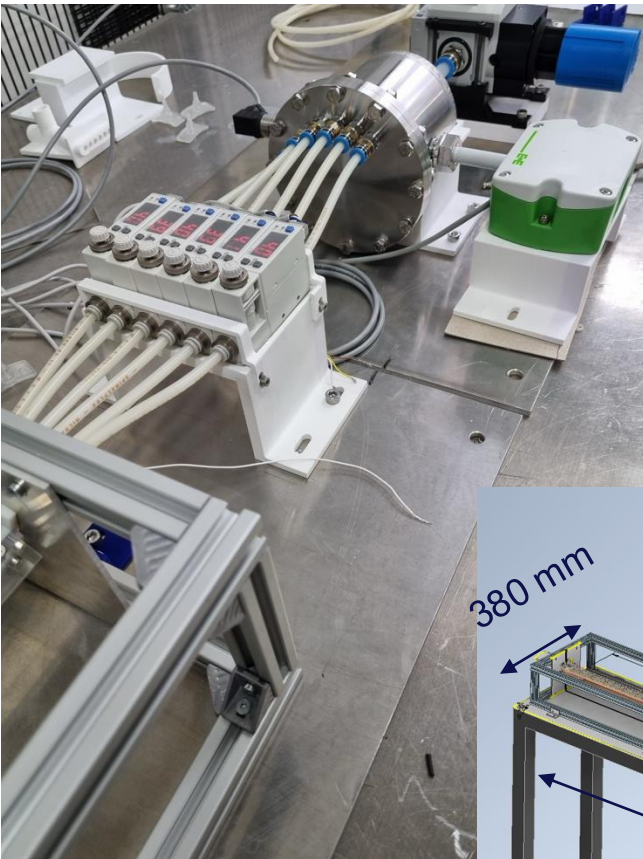
Goal: design validation, buckling test, assembly and cooling/services test

Wind tunnel for the air-cooling vertex demonstration

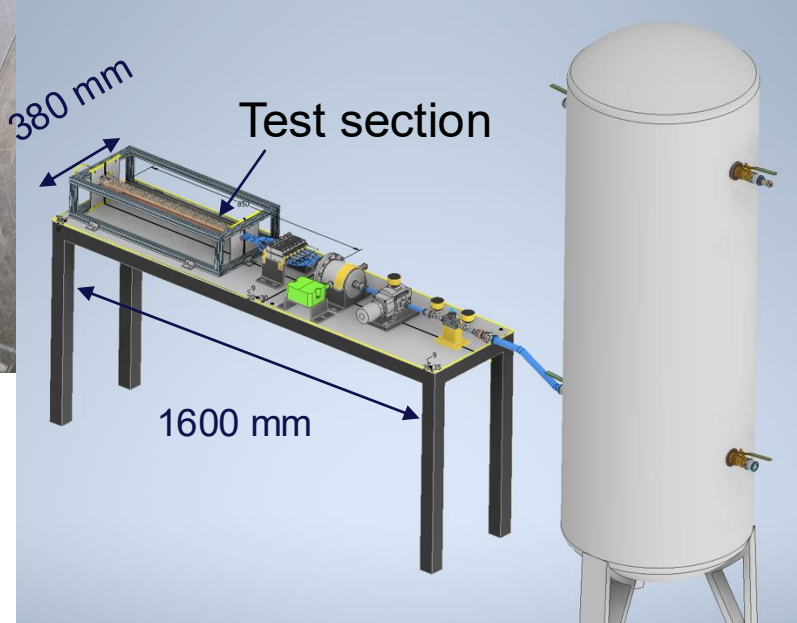
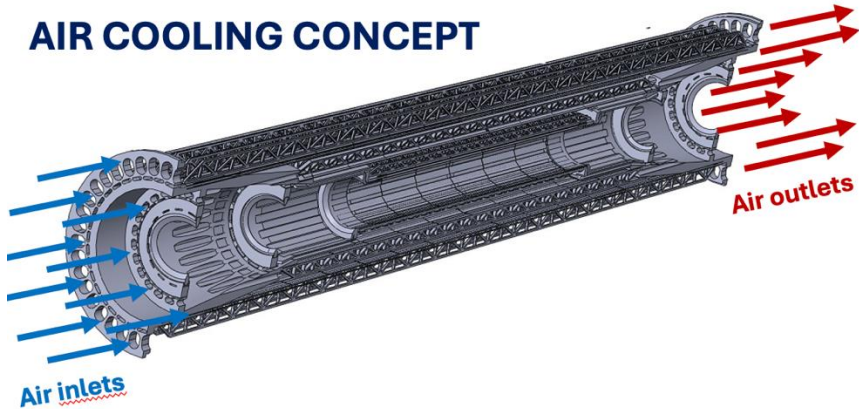
IR Mockup project: activity in Pisa

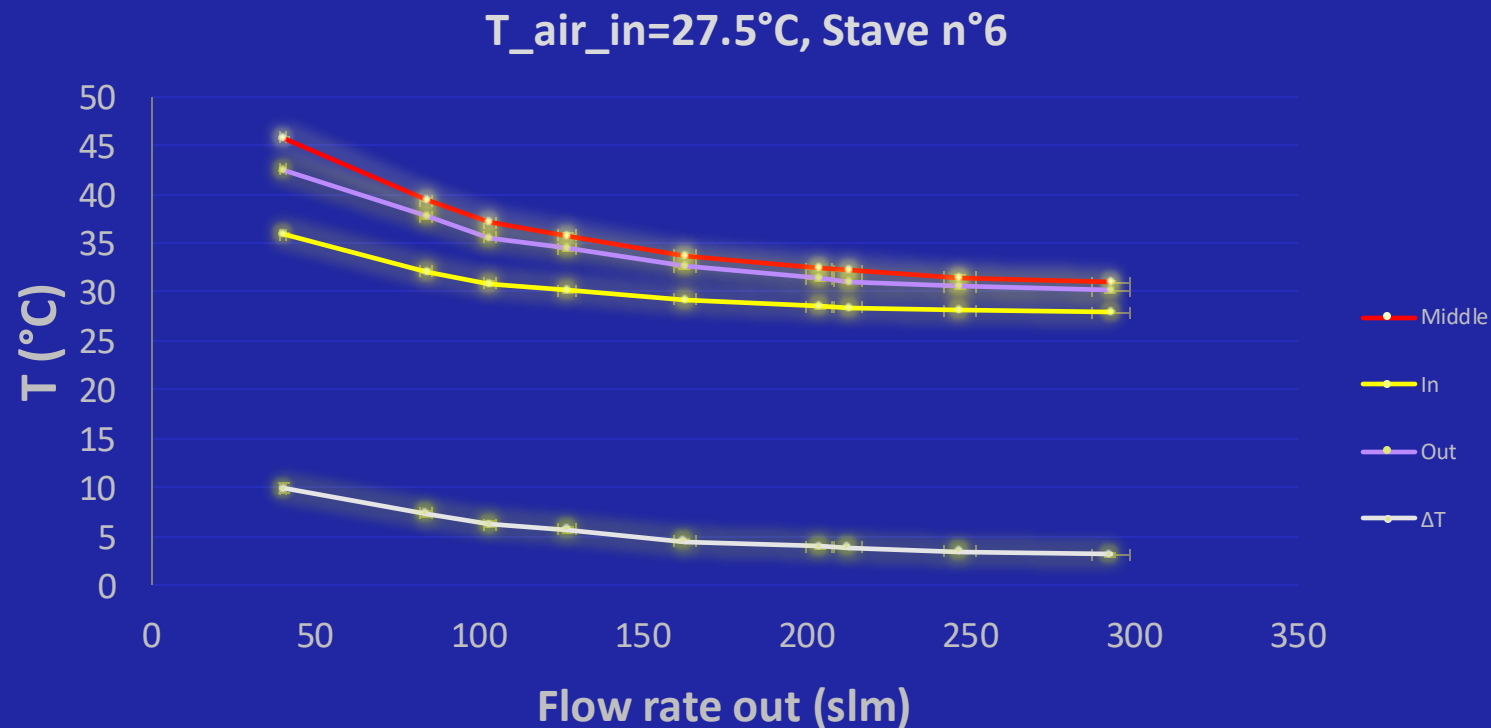


Compressed air system



AIR COOLING CONCEPT





Beam-induced backgrounds in detectors

Simulation tools being
validated with SuperKEKB data

A lot of effort to build a workflow for detector BIB evaluation, feedback is starting, necessary to optimize masking, shielding, collimator settings

Single beam:

- ✓ Beam halo losses datasets ready to be tracked in detectors
- ✓ Beam-gas: Coulomb and Bremsstrahlung datasets ready to be tracked in detectors
- ✓ Synchrotron radiation caused by deviation to the zero-orbit and beam tails being tracked in detectors
- ✓ Touschek scattering losses
- ✓ Injection background first datasets ready to be tracked in detectors
- ✓ Fast instability – first datasets ready to be tracked in detectors
 - Thermal photons planned

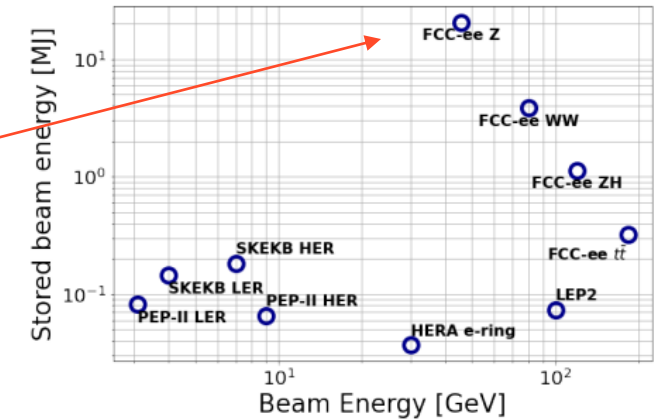
Colliding beams:

- ✓ Incoherent Pair Creation (IPC) dominant – datasets ready and being tracked in detectors
- ✓ Radiative Bhabha $e^+e^- \rightarrow e^+e^-\gamma$ BBREM+GUINEAPIG +FLUKA
- ✓ Beam-beam losses with multiturn tracking
- Fluences and Ionization doses studies extending at larger radii

FCC-ee collimation overview

FCC-ee presents unique challenges:

- At Z pole **17.5 MJ** of stored beam energy (two orders of magnitude bigger than any other lepton collider)
- Beams are highly destructive

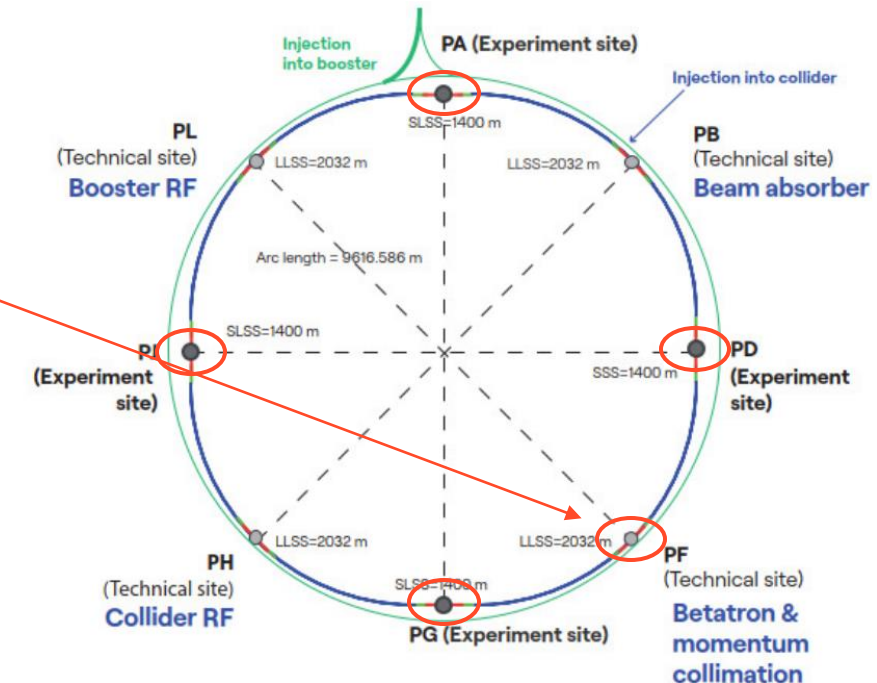


Collimation system must:

- **Protect the machine** and the detectors from unavoidable beam losses
- **Minimize background for the experiments**

Collimation set-up:

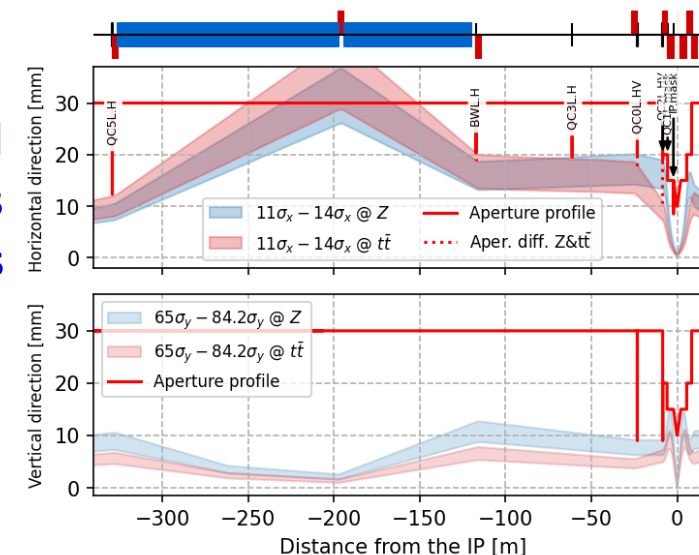
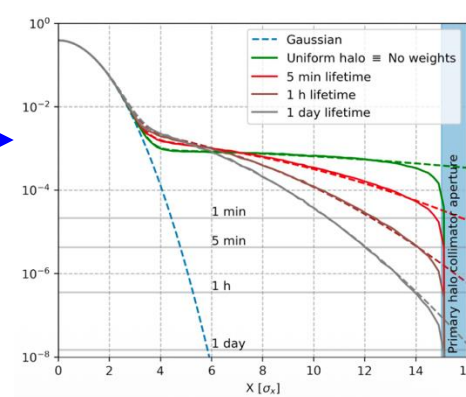
- Global system in **PF**: 2 stage betatron + momentum
- **Experimental IRs**: SR collimators and mask + robust tertiary collimator
- Local protection for injection, extraction
- **Secondary particle shower absorber**



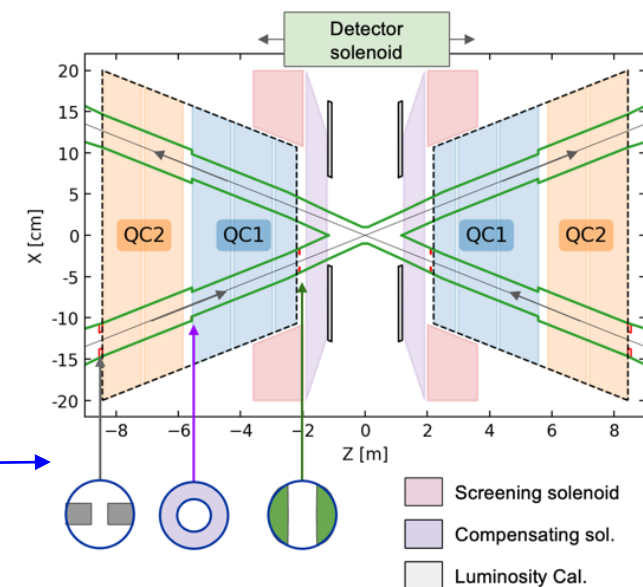
Synchrotron Radiation (SR) backgrounds

- Simulations with BDSIM (GEANT4 toolkit)
- SR evaluated for
 - **beam core** with non-zero closed orbits for considering optics imperfections
 - **transverse beam tails**, pessimistic weighted halo model used:

bulk of SR produced upstream the IR is stopped by collimators



Courtesy Kevin André



SR produced in the IR by IR quads and solenoids:

- bulk of SR is collinear with the beam and will hit the beam pipe at the first dipole after the IP → no direct hits in the detectors
- Transverse tails in the fringing field of the final quads produce SR that may hit the detector: **masks** at the exit of QC1 and QC2

Beam-gas interaction contribution to detector

Beam-gas bremsstrahlung

- contribution from TCTs negligible
- contribution from hits on TCRs non-local, higher than local BG bremsstrahlung

Beam-gas Coulomb scattering

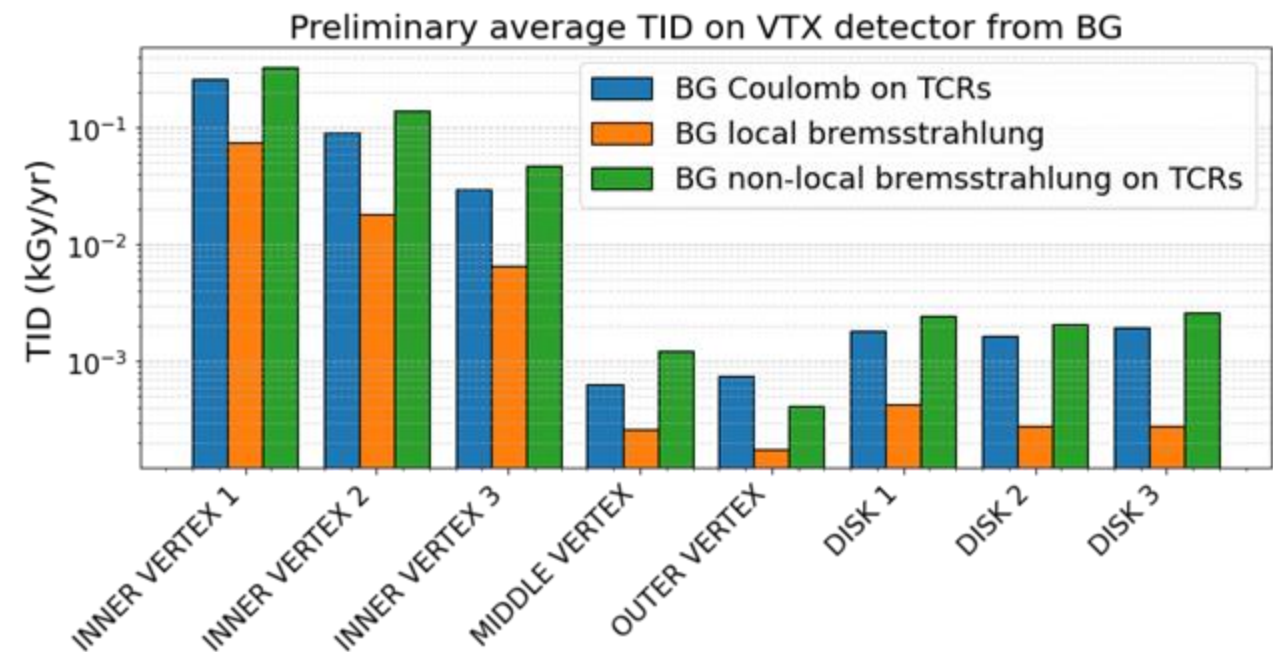
- contribution from TCTH negligible
- contribution from hits on TCRs comparable to BG bremsstrahlung hits
- contribution from TCTV difficult to estimate

Detector backgrounds

- workflow established to evaluate detector background from FLUKA simulations

local: upstream the MDI, single pass

non-local: generated far from IP and multiturn

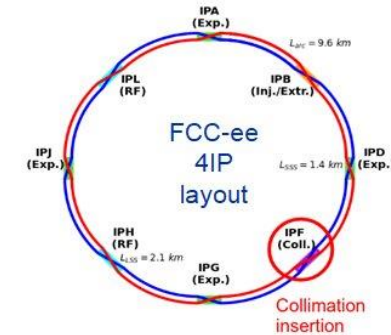


Doses are proportional to backgrounds, subleading wrt IPC

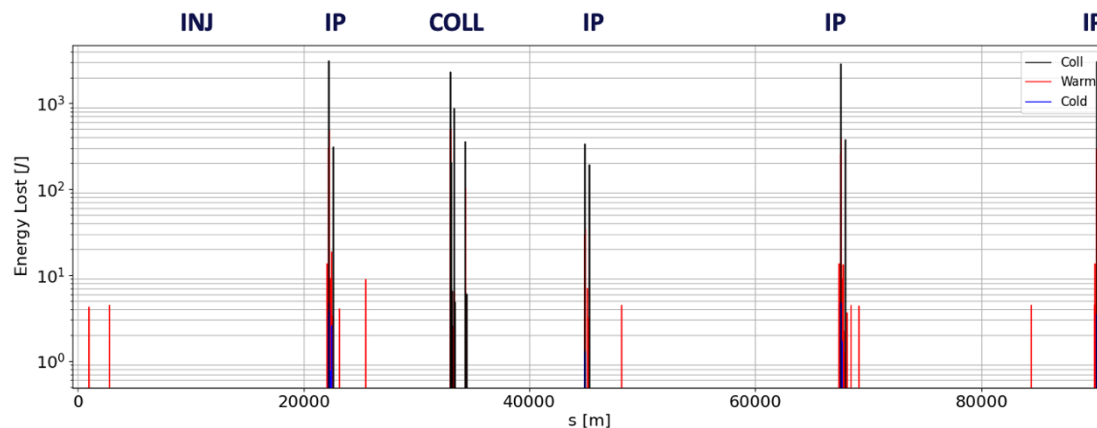
Injection backgrounds

Top-up injection required, on-axis & off-energy injector is being studied

Injection efficiency is assed at 88% for lattice [V25.1](#) [GHC](#).

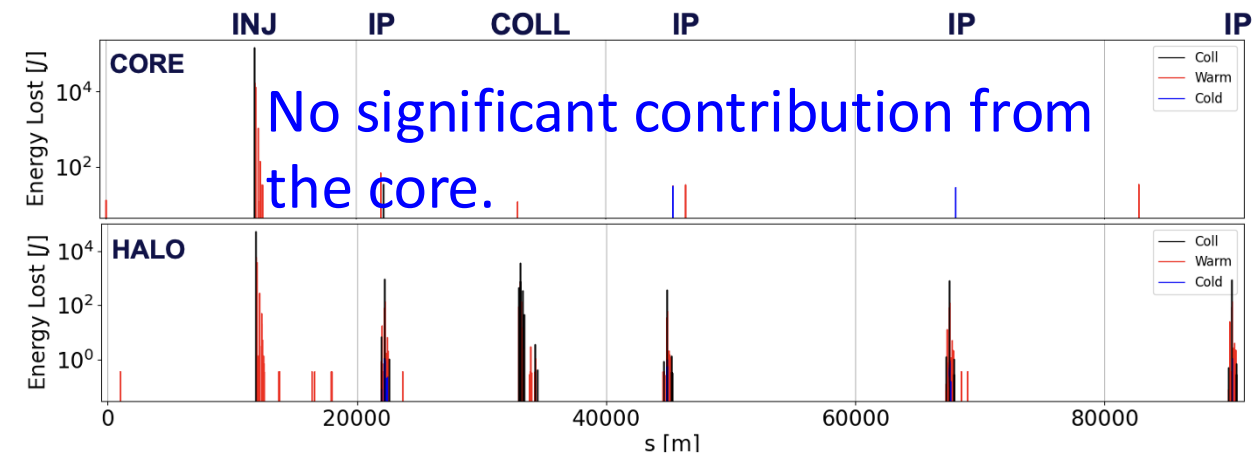


injected beam



The 12% of the injected beam is lost, and losses are distributed along the whole ring.

circulating beam



The study on the leakage to experiments is starting.

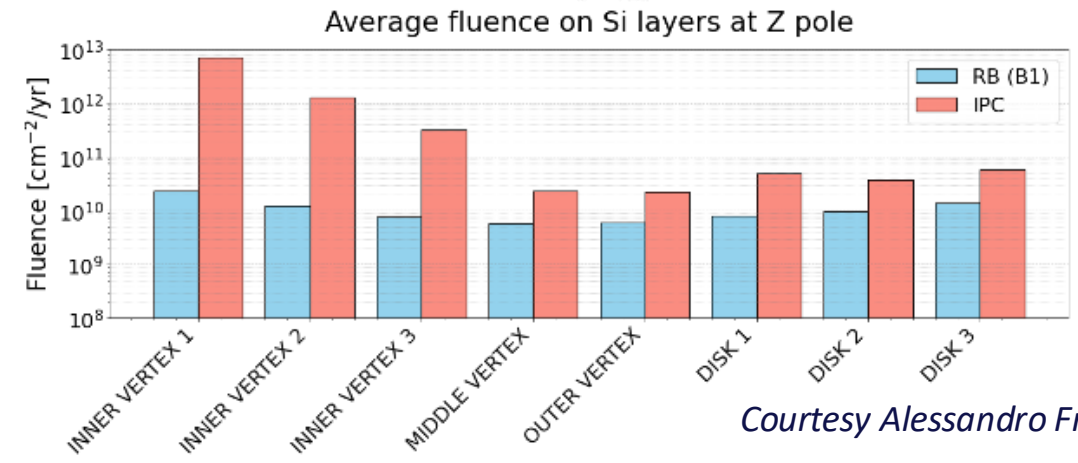
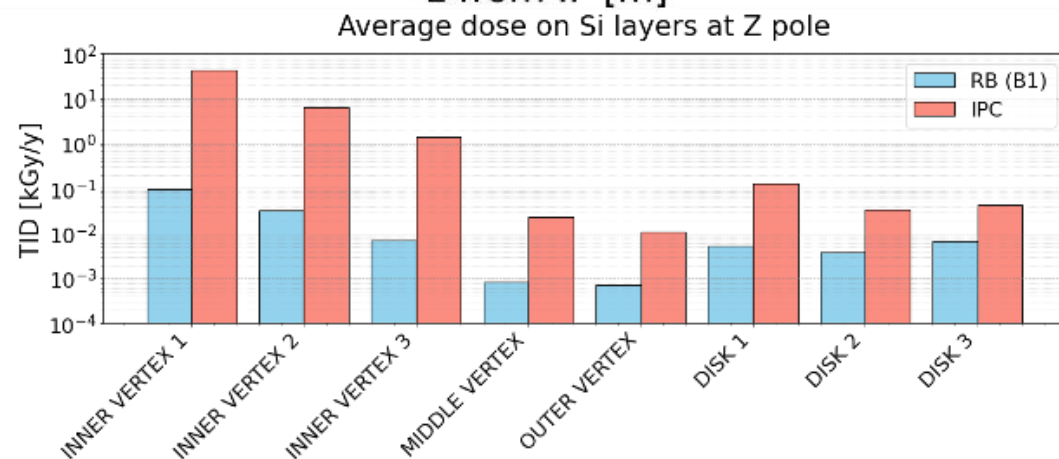
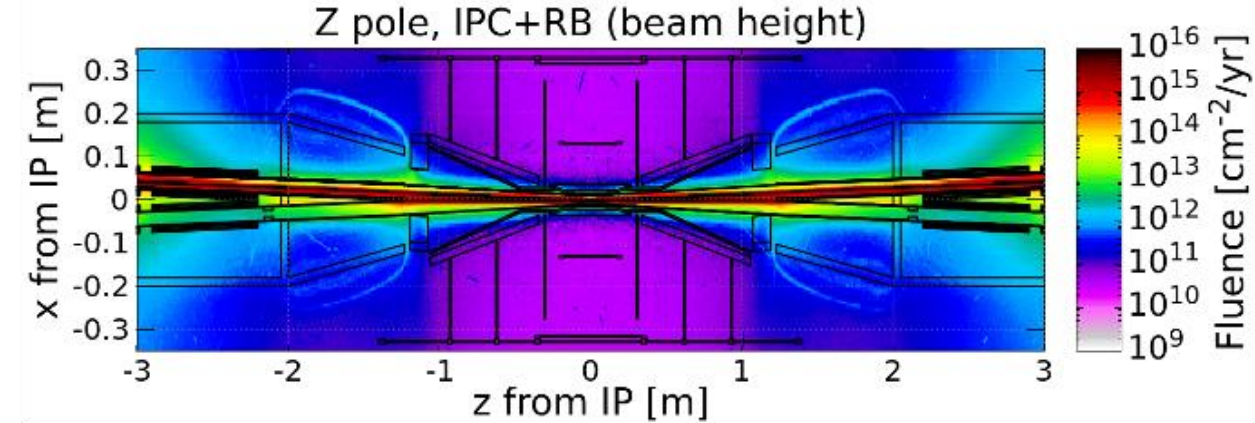
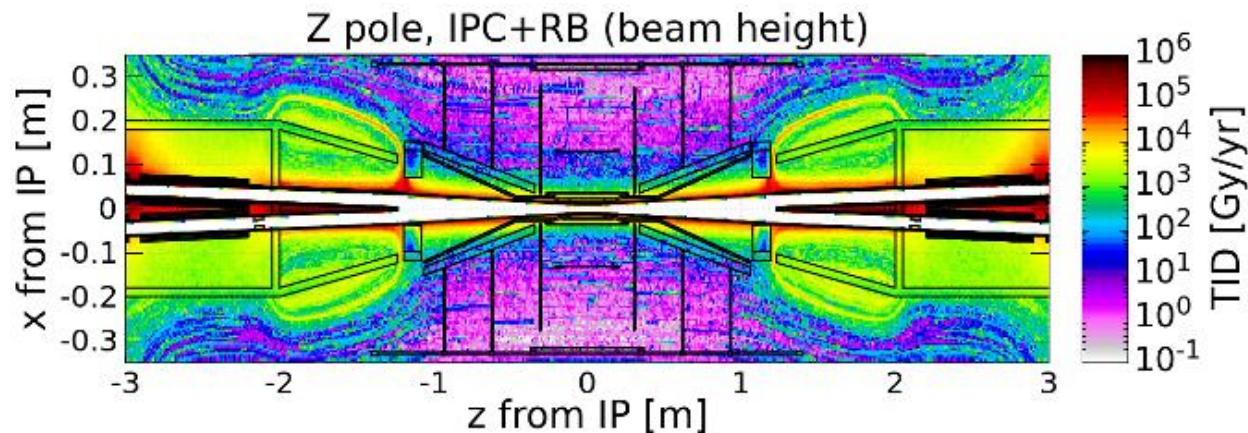
Courtesy Giulia Nigrelli

Beam losses due to injection that may impact the detector are tracked up to the MDI interface surface. Next step is to evaluate occupancy and data rate.

Vertex detector radiation levels

IPC dominant source

- Innermost layer (at ~1.3 cm) TID and fluence are one order of magnitude higher than second layer.
- Current MAPS technologies are OK
 - At 15 cm distance, dose and fluence are about 3 orders of magnitude smaller than innermost layer



Outlook

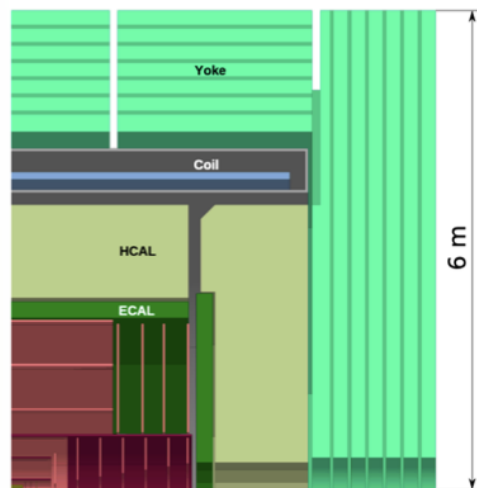
- Interaction region layout mainly engineered and its validation with the experimental mockup
 - Beam pipes, bellows, support tube, vertex detector designed and prototyping in progress
 - Integration of vertex and LumiCal detectors in accelerator in progress
- IR optics with Solenoid coupling compensation scheme
- Main beam backgrounds studied and workflow in place to evaluate effect in sub-detectors
 - Beam losses and synchrotron radiation evaluated for baseline optics
- Outstanding MDI design optimisations:
 - IR magnet system design and prototyping
 - QC1 cryostat design
 - Remote vacuum connection
 - IR diagnostics



Thank you
for your attention.

FCC-ee Detector Concepts

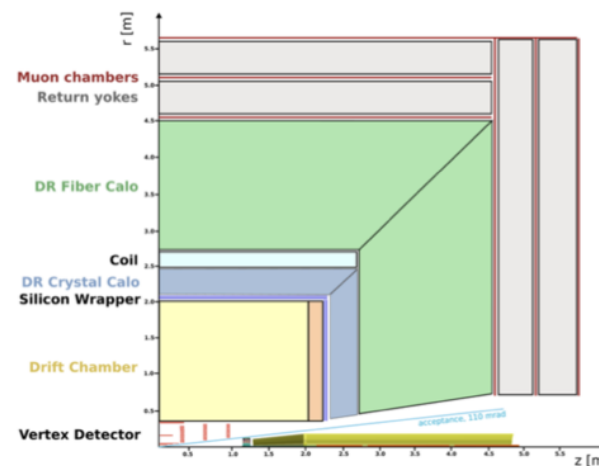
CLD



- Well established design
 - ILC → CLIC detector → CLD
- Full Si VXD + tracker
- CALICE-like calorimetry – very high granularity
- Coil outside calorimetry, muon system
- Possible detector optimizations
 - Improved σ_p/p , σ_E/E
 - PID: precise timing and RICH

[arXiv:1911.12230](https://arxiv.org/abs/1911.12230)

IDEA



- Design developed specifically for FCC-ee and CEPC
- Si VXD; ultra-light drift chamber with powerful PID
- Crystal ECAL w. dual readout
- Compact, light coil;
- Dual readout fibre calorimeter
- Muon system

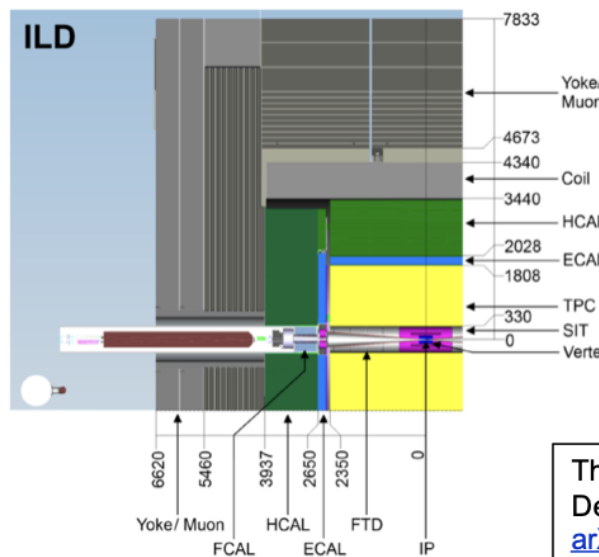
<https://doi.org/10.48550/arXiv.2502.21223>

Allegro



- Still in early design phase
- Design centred around High granularity **Noble Liquid ECAL**
 - Pb+LAr (or denser W+LKr)
- Si VXD
- Tracker: Drift chamber, straws, or Si
- Steel-scintillator HCAL
- Coil outside ECAL in same cryostat
- Muon system

[Eur.Phys.J.Plus 136 \(2021\) 10, 1066, arXiv:2109.00391](https://arxiv.org/abs/2109.00391)



- Designed originally for operation at the ILC
- Together with SiD, ancestor of CLD.
- Main difference and signature element:
 - Large-volume time projection chamber (TPC)

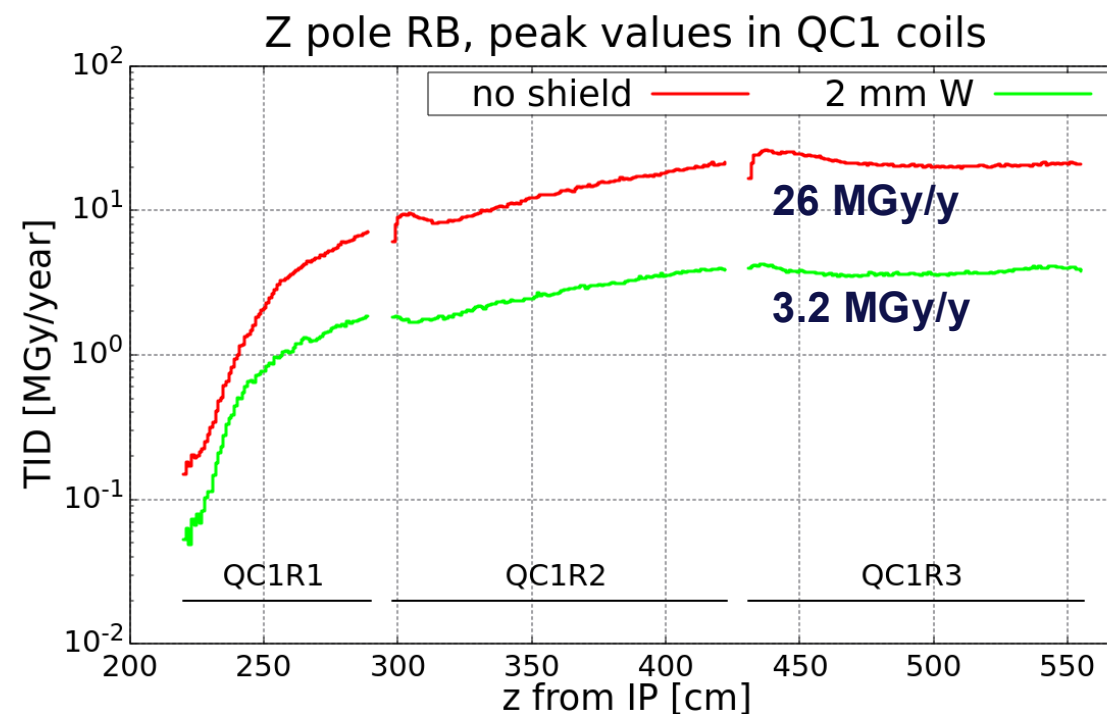
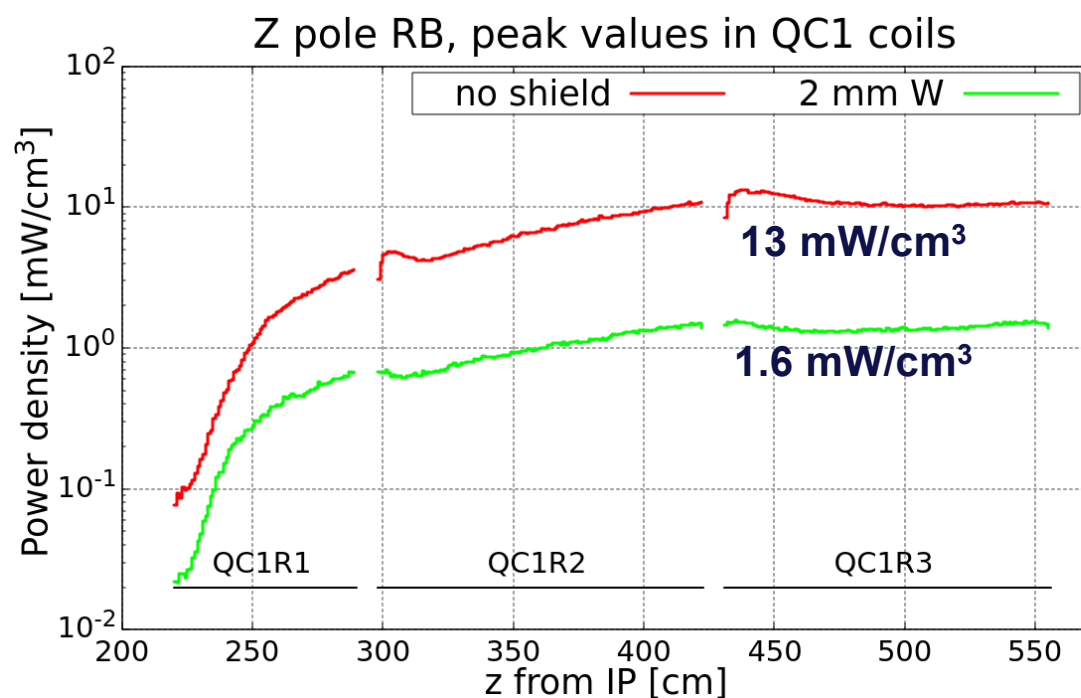
The International Linear Collider Technical Design Report - Volume 4: Detectors
[arXiv:1306.6329](https://arxiv.org/abs/1306.6329)

Radiative Bhabha impact on FFQs

Simulated a realistic FFQ geometry

- water-cooled beam pipe in SS
- magnets modelled as layers of Al and coils (NbTi+Al+Cu mixture)

Estimates based on BBrem+GuineaPig



Courtesy of Alessandro Frasca

Maintenance and accessibility of the detectors

Three options for opening the detector in the caverns

1. longitudinal shift

- FFQ and other machine elements beyond detector endcaps shall be removed (with their supports). BP vacuum broken also in cold pipes. Realignment of the machine needed.

2. longitudinal + transverse shift

- Split endcaps significantly deteriorate detector precision measurements. BP vacuum stay (or Ne flushing), no realignment needed.

3. Transversal shift of the full detector and the FFQ assembly (parking position), then extraction of the FFQ and full longitudinal opening of the detector endcaps

- Optimal detector acceptance. FFQ assembly stays inside the detector, temporarily supported by the detector's endcaps. Machine elements beyond detector endcaps also stay in place. BP vacuum broken for detector beampipe. Realignment needed
- Can only be done for large caverns

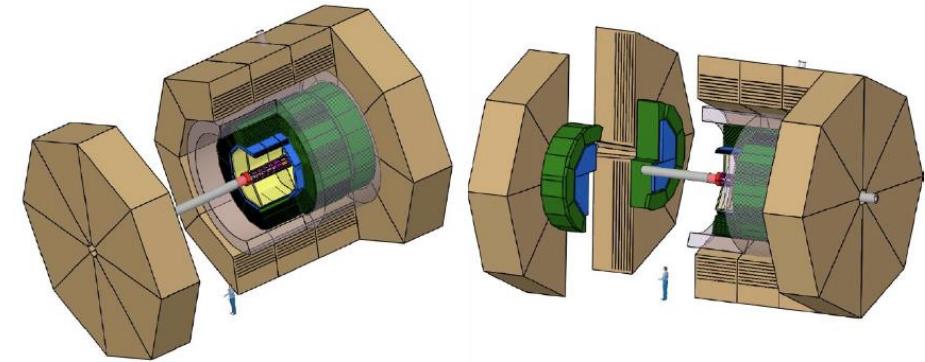
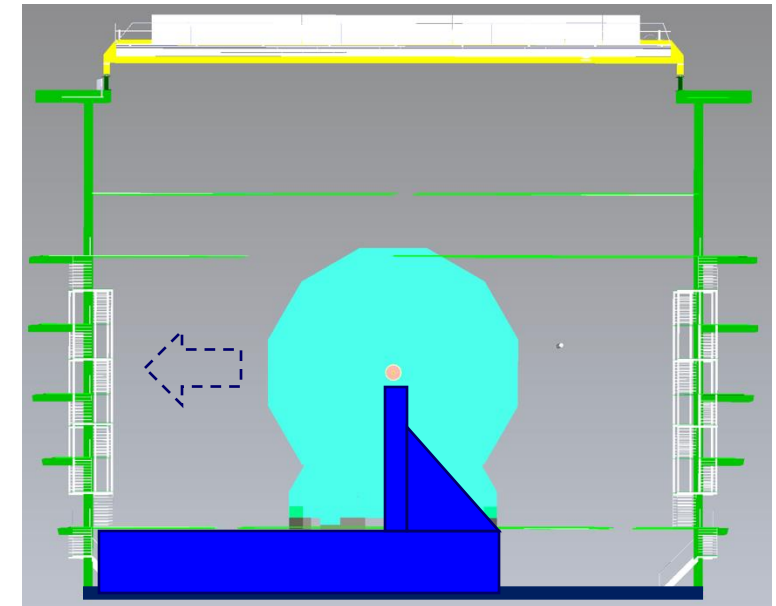


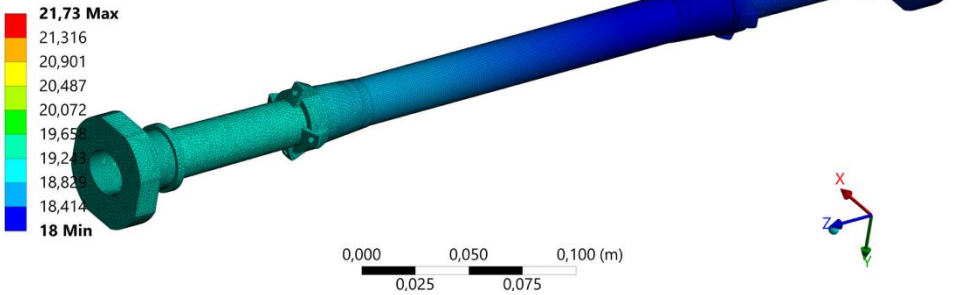
Fig. 54: Longitudinal (left) and short longitudinal plus transversal endcap (right) detector opening



Ansys simulation with the prototype of the central beam pipe

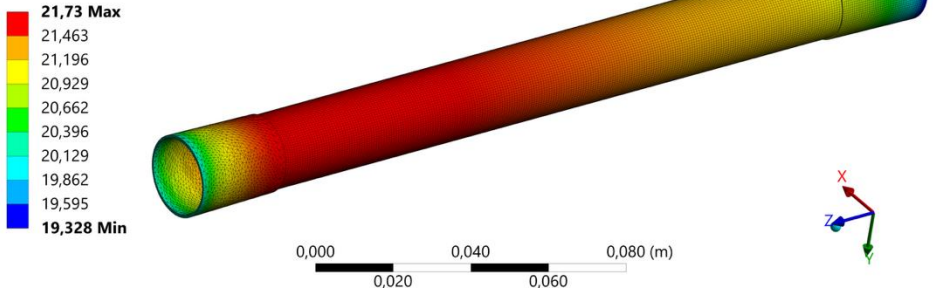
Water at 18 °C, flow rate 1 l/min, and beam pipe at 54 W

B: Steady-State Thermal
global
Type: Temperature
Unit: °C
Time: 1 s
19/05/2025 11:47:55



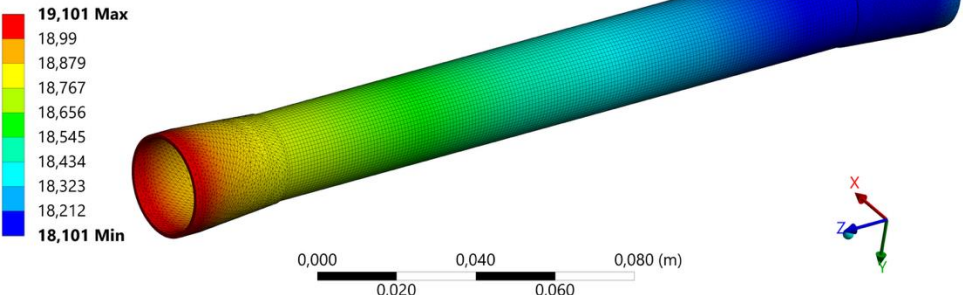
Temperature of the external side of the the beam pipe

B: Steady-State Thermal
int
Type: Temperature
Unit: °C
Time: 1 s
19/05/2025 11:47:24



Temperature of the internal side of the the beam pipe

B: Steady-State Thermal
ext
Type: Temperature
Unit: °C
Time: 1 s
19/05/2025 11:47:07



water temperature

Courtesy F. Franesini